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COMPLIANCE IS MANDATORY

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Responsible Office: Code LS/Systems Engineering and Architecture Division Subject: Systems Engineering for Flight and Ground Systems w/Change 2 (11/01/2024)

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PREFACE

P.1 PURPOSE

- a. The purpose of this document is to set forth the systems engineering (SE) requirements and processes established by the NASA Glenn Research Center (GRC) for space flight, atmospheric flight, and technology development projects performed at GRC. These projects are typically governed under NASA Procedural Requirements (NPR) 7120.5, NASA Space Flight Program and Project Management Requirements, and NPR 7120.8, NASA Research and Technology Program and Project Management Requirements. It specifically responds to NPR 7123.1 requirement SE-01 for the Center Director to "establish policies, procedures, and processes to execute the requirements of this SE NPR."
- b. This document defines the Center's approach to the 17 systems engineering processes called for by NPR 7123.1, and is intended to aid the user in tailoring and customization of approaches to specific efforts.

P.2 APPLICABILITY

- a. This directive is applicable to all organizations at GRC Lewis Field and Plum Brook Station.
- b. This directive is applicable to those projects, sub-projects and lower level efforts (herein just referred to as projects) where the GRC is responsible for producing or delivering a system, or portion thereof, in support of space flight, atmospheric flight, research, and technology development. This includes projects that have been designated NPR 7120.5 or NPR 7120.8 compliant by an assigning NASA Mission Directorate and/or Program Office, or by GRC Center or Project Directorate Management. This includes when the system effort (or portion thereof) is contracted (i.e., "buy" acquisition approach), a shared responsibility of GRC and a partner, or implemented in an "in-house" (i.e., "make" approach) mode. Further, it includes ground support equipment, critical technical facilities, and ground systems specifically developed or significantly modified in direct support of these projects.
- c. This directive does not apply to Agency Level I offices or Level II programs hosted and/or managed by GRC on behalf of an Agency Mission Directorate, or to selected reimbursable projects performed for non-NASA customers, as approved by the Center Management Council (CMC). It is expected that Programs will follow the general requirements as defined by NPR 7123.1. It is expected that reimbursable projects not identified as exempted by the CMC, would appropriately tailor this Glenn Procedural Requirements (GLPR) to meet the customer's unique requirements.
- d. This directive does not apply to institutional programs and projects (including Information Technology (IT)). It is expected that institutional programs and projects (including IT) will follow the general requirements as defined by NPR 7123.1.
- e. The requirements enumerated in this document are applicable to all new and existing projects as of the effective date of this document. The Engineering Technical Authority (ETA) may grant waivers/deviations for existing projects, allowing continuation of current practices that do not comply with all or part of this GLPR (see section 1.3).

- f. This directive is applicable to documents developed or revised after the effective date of this GLPR.
- g. In this directive, all mandatory actions (i.e., requirements) are denoted by statements containing the term "shall." The terms "may" denotes a discretionary privilege or permission, "can" denotes statements of possibility or capability, "should" denotes a good practice and is recommended, but not required, "will" denotes expected outcome, and "are/is" denotes descriptive material.
- h. In this directive, all documents citations are assumed to be the latest version, unless otherwise noted.
- i. For projects involving more than one Center, the governing Mission Directorate or mission support office determines whether a Center executes a project in a lead role or in a supporting role. If GRC is not responsible for producing or delivering a system, or portion thereof, this GLPR does not apply, as stated above in P.2 b. When GRC is identified as the lead Center and another Center is responsible for producing or delivering a system, or portion thereof, GRC and the supporting Center will jointly negotiate any additional requirements to be met, in addition to the supporting Center's implementation of NPR 7123.1, and document the additional requirements in the GRC project Systems Engineering Management Plan (SEMP) along with approval through the GRC ETA process. When GRC is the supporting Center and responsible for producing or delivering a system, or portion thereof, compliance to this GLPR is expected in addition to any additional lead Center requirements to be met, that are jointly negotiated and documented in the lead Center's project SEMP along with approval through the lead Center's ETA process.

P.3 AUTHORITY

- a. NPR 7123.1, NASA Systems Engineering Processes and Requirements
- b. Glenn Policy Directive (GLPD) 1000.1, GRC Governance and Strategic Management Structure
- c. GLPR 1280.1, Glenn Research Center Quality Manual

P.4 APPLICABLE DOCUMENTS AND FORMS

- a. NASA Policy Directive (NPD) 4200.1, Equipment Management Program
- b. NPD 4500.1, Administration of Property in the Custody of Contractors
- c. NPR 4200.1, NASA Equipment Management Procedural Requirements
- d. NPR 4500.1, Administration of Property in the Custody of Contractors
- e. NPR 7120.5, NASA Space Flight Program and Project Management Requirements
- f. NPR 7120.8, NASA Research and Technology Program and Project Management Requirements

- g. NPR 7123.1, NASA Systems Engineering Processes and Requirements
- h. NASA Interim Directive (NID) 1600.55, Sensitive But Unclassified (SBU) Controlled Information
- i. GLPR 1440.1, Records Management
- j. GLPR 7123.35, GRC Project Technical Review Procedure
- k. GLPR 8000.4, Risk Management
- 1. Glenn Procedure (GLP)-LS-7123.17, Trade Study Handbook
- m. Glenn Template (GLT)-7123-SEMP, System Engineering Management Plan (SEMP) Template
- n. NASA SP-2016-6105, NASA Systems Engineering Handbook
- o. SAE EIA-649-2 2016-04, Configuration Management Requirements for NASA Enterprises

P.5 MEASUREMENT/VERIFICATION

- a. Evidence of compliance with this document can be found in the form of a completed Compliance Matrix (see Appendix C) appended to the project's SEMP or equivalent.
- b. In addition to the Compliance Matrix, further evidence can be found in the form of data items (i.e., documents, electronic files/models, etc.) produced by projects that result from following the requirements listed herein.
- c. The performance of the GRC Internal Audit Program.

P.6 CANCELLATION

None

approved

Laurence A. Sivic Associate Director

CHAPTER 1: Introduction

1.1 Procedural Introduction

- 1.1.1 The systems engineering process is the collection of processes by which a system is developed. The system may be represented at various phases by descriptive and analytical models, a set of requirements, a design, and various builds of the system used to evaluate it. The resulting system, along with supporting products (data and/or systems), may be delivered to the end user or to the next higher level of integration.
- 1.1.2 The system being developed may include an operational element being delivered to an end user and/or enabling elements used to support the development or delivery of the operational element.
- 1.1.3 The NASA has defined 17 common technical processes to be implemented as part of a NASA Systems Engineering Engine, as illustrated in Figure 1. There are three sets of processes, the system design processes, the product realization processes, and the cross cutting technical planning processes. These processes are applied iteratively throughout the system development lifecycle during each applicable life-cycle phase and they are applied recursively to the various levels of product layer system structure.
- 1.1.4 The NPR 7123.1 defines the systems engineering processes and requirements for NASA. This GLPR captures the GRC implementation of these requirements. As a result, a project that follows this GLPR is in compliance with NPR 7123.1, and does not need to refer to it, other than as reference material.

1.2 Tailoring and Customization Considerations

- 1.2.1 The requirements and processes contained herein should be tailored and customized as appropriate for the project being performed, based on system/product size, complexity, criticality, and architectural level. Tailoring is seeking relief from requirements and processes while customization is modification of recommended practices. Any tailoring of the requirements in this GLPR should be captured in the project's SEMP (or equivalent plan), using the compliance matrix found in Appendix C of this document.
- 1.2.2 This document provides requirements applicable to the development of any system within the scope of this document. Appendix E provides tailoring/customization recommendations, based on the criticality of the system or technology being developed. However, Appendix E is only guidance, and not pre-approved tailoring/customization. Compliance and approval of tailoring/customization needs to be done with respect to the full set of requirements.
- 1.2.3 While many processes may be consistent within a project, considerations should be given to the need for tailoring and customization for different types of efforts within a project. For instance, if a project is developing both a flight system and a ground testbed, the engineering approach may be different between them, but both approaches should be planned and documented.

1.2.4 The technical planning and engineering effort needed to develop technology can vary widely. At the low end of technology criticality, planning might be done ad hoc with little rigor, while at the high end, planning and the amount of rigor may approach that of a flight system development. Technology may be developed for a potential future use or may be developed to support a specific flight system development. If in support of a flight system development, the flight project's technical planning may need to be overlaid on top of the technology development planning. For a technology portfolio project, much of the planning/compliance can be handled at the project or sub-project level. The planning/compliance does not necessarily need to be done individually by each individual technology development effort.

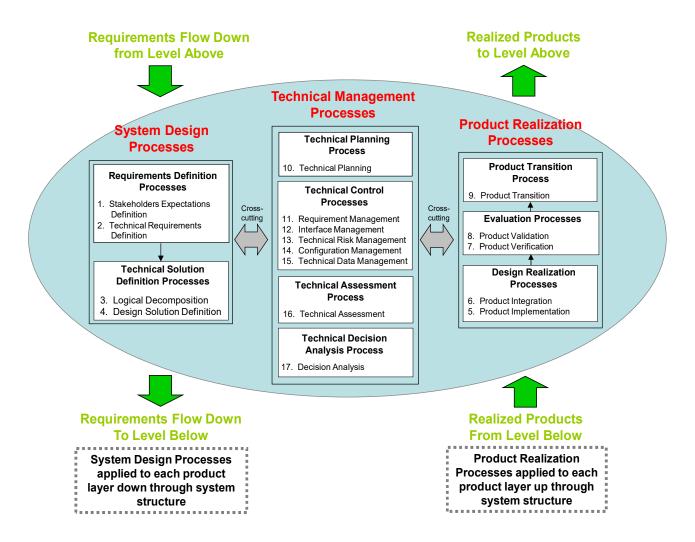


Figure 1. NASA Systems Engineering Engine

1.3 Tailoring and Customization Approval

1.3.1 Tailoring of the requirements within this document requires approval from ETA. Approval of tailoring is accomplished through GRC ETA approval of a project's SEMP (or equivalent), including the compliance matrix incorporated therein. See below for who is designated as the GRC ETA for SEMP approval. Prior to seeking approval, there should be

consultation with the appropriate independent Institutional Authority subject matter expert and Discipline Lead Engineer, as to the feasibility and acceptance of the tailoring. The ETA approval authority will ensure that the appropriate independent Institutional Authority subject matter expert for the associated requirement has concurred with the decision to approve the requirement tailoring.

- 1.3.2 If a need arises to tailor requirements after SEMP release, a change request should be submitted using the project's configuration management process to capture approval of the specific change. The change request would require, as a minimum, the same approvers as the SEMP. The approved change request would then be incorporated in the next general revision of the SEMP.
- 1.3.3 The Director of Research and Engineering is delegated by the Center Director to be the ETA approval authority for NPR 7123.1 technical efforts and requirements as implemented by this GLPR, including approval of program/project SEMPs, incorporated tailoring, and waiver/deviation approval of requirements within this GLPR. These roles may be further delegated to an individual with formally delegated Engineering Technical Authority at the Director of's discretion. For efforts associated only with technology development at the Technology Readiness Level (TRL) of 1-3, the GRC level of ETA is delegated to the Chief of the Division in which the bulk of the effort resides. Other signatories, such as Project Manager, Project Chief Engineer, and/or Discipline Lead Engineer may be required as determined by project and institutional leadership, depending upon the complexity of the effort.
- 1.3.4 If approval authority is to be delegated for the SEMP and any incorporated tailoring, the delegation shall be documented in an official retrievable Research and Engineering Directorate record [REQ-01]. An example of such a record would be minutes of a Research and Engineering Directorate Engineering Management Board (EMB). Any delegation of SEMP approval, in effect, also delegates approval of tailoring of the requirements of this GLPR.
- 1.3.5 If delegation of SEMP approval authority is desired, it is recommended that it be brought before an EMB meeting for discussion early in the formulation stages of a project.

1.4 Transition from Technology to Flight

- 1.4.1 Special considerations should be given when a flight project is relying upon technology that has not yet demonstrated a TRL of 6. In this case, the general guideline is that TRL 6 should be demonstrated for any components used in a system prior to that system's Preliminary Design Review (PDR). If a technology is being demonstrated as part of a flight project, but is not part of a system required to conduct the mission, this would not apply. TRL definitions can be found in NPR 7123.1.
- 1.4.2 Technology development often follows a different lifecycle than the development of flight systems. Extra care should be taken when integrating the two lifecycles, especially for technical milestone reviews. Technology development efforts may choose to have reviews that blend technology development with flight-like content. This may better prepare those efforts for transition to flight, but in most cases should not take the place of flight system technical milestone reviews.

1.4.3 In addition to the blending of technical milestone reviews, care also needs to be given to terminology being used, as the terminology used for technology development and flight system development can be similar, yet have different meanings. One example is the term prototype, where in technology development it is a unit that demonstrates form, fit, and function at a scale deemed to be representative of the final product, whereas in flight development it is often a unit built to the flight design and processes that is used for qualification purposes. Terminology guidance can be found in NPR 7120.8 and special publication (SP) NASA SP-2016-6105.

CHAPTER 2: Systems Engineering Requirements

2.1 Introduction to the Systems Engineering Process Areas

- 2.1.1 The sections in this chapter define for GRC what needs to be done in each of the 17 processes in the NASA Systems Engineering Engine and/or expected outcomes of each.
- 2.1.2 Guidance on how to implement these processes can be found in NASA SP-2016-6105, industry standards, and other handbooks.
- 2.1.3 The application of these processes is not intended to be in a linear fashion as many need to be done in parallel, however because some processes require information (input) from another process (output), iterations of portions of the processes may need to be done serially.
- 2.1.4 Some of the expected outcomes/artifacts of the processes are tied to specific lifecycle milestones. This does not mean that those processes are only performed in certain lifecycle phases. They may be more prevalent in certain phases, but are intended to be applied iteratively throughout the development lifecycle. For instance, stakeholder expectations need to be defined early on in the lifecycle (as part of the Stakeholder Expectations process), but should occasionally be reviewed and revised as needed during later phases.
- 2.1.5 Process areas in this section identify outcomes/artifacts that are required at specific technical milestone reviews. Table 1, which can be found at the end of this section, provides a summary of those that are tied to a specific technical milestone review. This table contains the set of outcomes/artifacts called for by this GLPR. Other outcomes/artifacts are driven by entrance/success criteria defined for each review and project needs. Refer to NPR 7123.1 Appendix G for potential criteria, which can be customized for a specific project.

2.2 Stakeholder Expectations

- 2.2.1 A list of key stakeholders for the effort to be performed at GRC shall be defined and maintained [REQ-02]. Stakeholders are groups or individuals who are affected by or has an interest or stake in a program or project.
- 2.2.2 Stakeholder technical expectations for the effort to be performed at GRC shall be defined and maintained [REQ-03]. Formal definition of the Measures of Effectiveness (MOEs) should be included.
- 2.2.3 The list of stakeholders and the stakeholder expectations shall be captured in a released data item and made available at the Mission Concept Review (MCR) [REQ-04]. The data item containing the expectations should be baselined following the incorporation of any comments from MCR.
- 2.2.4 A Concept of Operations (ConOps) shall be developed and maintained [REQ-05]. The ConOps describes the overall high-level concept of how the system will be used to meet stakeholder expectations. The ConOps might be in a standalone data item or included with stakeholder expectations.

- 2.2.5 The ConOps shall be captured in a released data item and made available at the MCR [REQ-06]. The data item containing the ConOps should be baselined following the incorporation of any comments from MCR.
- 2.2.6 Multiple concepts that meet the stakeholder expectations should be developed. The recommended concept shall be documented and presented at the MCR [REQ-07]. The alternative concepts should also be presented. Following incorporation of comments from the MCR, the revised concept is considered the baseline concept.

2.3 Technical Requirements Definition

- 2.3.1 A set of technical requirements (e.g. constraints, performance, functional, safety, interface, etc.) in "shall" statements for the system(s) to be developed and associated verification criteria shall be established, baselined and maintained [REQ-08]. This may require deriving requirements from higher levels, including performing functional decomposition. The verification criteria should, at a minimum include the verification method(s) to be used, but may include environments, special conditions (e.g. item configurations), success criteria, and phases in which the verification is to be performed.
- 2.3.2 The technical requirements, and the associated verification criteria, shall be captured in a released data item and made available at the System Requirements Review (SRR) [REQ-09]. The data item containing the requirements should be baselined following the incorporation of any comments from SRR.
- 2.3.3 For each technical requirement, a corresponding verification requirement (including success criteria) shall be established, baselined and maintained [REQ-10].
- 2.3.4 As part of requirements definition, Project Chief Engineers and associated Discipline Lead Engineers should ensure appropriate standards are selected for use on the project.

2.4 Logical Decomposition

- 2.4.1 A system architecture shall be established, baselined and maintained [REQ-11]. A system architecture is consistent with the Product Breakdown Structure (PBS) and Work Breakdown Structure (WBS). Logical (functional and behavioral) and physical views are often used for representing the fundamental aspects of the system architecture.
- 2.4.2 The system architecture shall be captured in a released data item and made available at the Mission Definition Review (MDR)/System Definition Review (SDR) [REQ-12]. The data item containing the system architecture should be baselined following the incorporation of any comments from MDR/SDR.
- 2.4.3 The technical requirements shall be allocated to the next lower level of the product structure [REQ-13]. This data serves as a starting point for requirements definition at the next level of the product structure.
- 2.4.4 The requirements allocation shall be captured in a released data item and made available at the MDR/SDR [REQ-14]. The data item containing the requirements should be baselined following the incorporation of any comments from MDR/SDR.

2.4.5 When requirements are to be decomposed to multiple levels, the systems engineer should determine how to appropriately perform the iterative requirements development loop, with respect to planned technical milestone reviews.

2.5 Design Solution Definition

- 2.5.1 A technical data package, consisting of engineering drawings and product specifications or digital model equivalents, which represents a preliminary design level of maturity shall be produced prior to the PDR [REQ-15].
- 2.5.2 A technical data package, consisting of engineering drawings and product specifications or digital model equivalents, which represents a final design level of maturity shall be produced prior to the Critical Design Review (CDR) [REQ-16].

2.6 Product Implementation

Center procedures are to be utilized for procurement and fabrication, as make/buy/re-use decisions are made. If a "buy" decision is made to procure non-commercial-off-the-shelf (COTS) items, there are requirements identified in the Technical Planning section (2.11) related to planning for and executing responsibilities prior to, during, and after the procurement process.

2.7 Product Integration

- 2.7.1 Integration/assembly procedures shall be developed to guide the integration of lower level products and to provide a record of the integration [REQ-17]. The record should include traceability to the components used (serial numbers, lot numbers, versions, etc.), quantities used (when not pre-specified), mandatory inspection points, and signoffs (technicians, engineers, quality assurance, etc.)
- 2.7.2 Product Integration does not occur at the lowest product level, since in that case, the parts or components are being fabricated or procured individually (or as a COTS item).

2.8 Product Verification

- 2.8.1 As part of Technical Planning, the approach to product verification shall be established, baselined, and maintained [REQ-18]. The approach should define:
- a. The overall verification philosophy.
- b. The verification activities, typically analysis, demonstration, inspection, and/or test, that will be performed to provide objective evidence of compliance with requirements/specification in order to satisfy each of the verification requirements.
- c. Which requirements (critical ones) will be addressed in which early phases of the project through preliminary verification activities.
- d. When more than one unit of a product is produced, thought should be given to how verification is integrated with qualification and acceptance programs.

- 2.8.2 Requirements compliance shall be assessed and documented throughout the development phase from post-SRR until the system is delivered [REQ-19].
- 2.8.3 Preliminary verification results shall be available at the SIR for the products ready to be integrated [REQ-20].
- 2.8.4 A verification tracking matrix is often used to track the status for each verification requirement/event. This status would include planned and actual completion dates, the state of the verification closure, and data items where verification results are documented.
- 2.8.5 Final verification results shall be available at the Flight Readiness Review (FRR), or, for non-flight systems, at an operational Test Readiness Review (TRR) or equivalent [REQ-21].

2.9 Product Validation

- 2.9.1 As part of Technical Planning, the approach to product validation shall be established, baselined, and maintained [REQ-22]. Product validation is the process of showing proof that the product accomplishes the intended purpose based on stakeholder expectations and the Concept of Operations. The approach should define the overall validation philosophy, how stakeholders will be involved, and the validation activities that will be performed in each phase of the project.
- 2.9.2 Preliminary validation results shall be available at the System Integration Review (SIR) for the products ready to be integrated [REQ-23].
- 2.9.3 Final validation results shall be available at the FRR, or, for non-flight systems, at an operational TRR or equivalent [REQ-24].

2.10 Product Transition

- 2.10.1 As part of technical planning, any supporting data needed to accompany products during transition (either internally or externally) shall be defined [REQ-25]. Product transition is the process used to transition a verified and validated end product that has been generated by product implementation or product integration to the customer at the next level in the system structure for integration into an end product or, for the top level end product, transitioned to the intended end user. The form of the product transitioned will be a function of the product life-cycle phase and the location within the system structure of the product layer in which the end product exists.
- 2.10.2 Transfer of government property between different organizations may require specific paperwork to be completed. Transfers include contractor to contractor, contractor to NASA, one NASA Center to another NASA Center, and NASA to another Governmental Agency. Transfers within the Federal Government (within or external to NASA) are covered by NPD 4200.1 and NPR 4200.1. Transfers between, or from, a contractor are covered by NPD 4500.1 and NPR 4500.1. Additional guidance can be obtained from the GRC Logistics and Technical Information Division.
- 2.10.3 Updated operational plans shall be provided at the Operational Readiness Review (ORR) [REQ-26]. Operational plans include mission objectives, and mission timelines
- 2.10.4 Updated operational procedures shall be provided at the ORR [REQ-27].

- 2.10.5 Final certification for flight/use shall be provided at FRR or for non-flight systems at an operational TRR [REQ-28].
- 2.10.6 A System Acceptance Review (SAR) is held to ensure development of a system is complete. It is also used to ensure the system is ready to transition to the next level of integration or end user, which may be another organization outside of Glenn, such as a launch site. When a system is completed, but will not be transitioned right away, a separate Pre-Ship Review (PSR) may be conducted prior to the transition. For some organizations at Glenn, the PSR serves the function of a SAR. And in some cases, the Review is conducted as a two-step review, the first review (Engineering) at the project level, followed by a summary review (Executive) with Center Management.
- 2.10.7 When space flight hardware is being shipped from GRC for final launch processing, a GRC 643 Form, *Glenn Research Center Approval to Ship Space Flight Hardware*, shall be completed [REQ-29].

2.11 Technical Planning

- 2.11.1 The technical team, in conjunction with project management, shall perform the planning necessary to define and execute the technical approach to the project and capture the resulting plan in a GRC SEMP and related technical and discipline plans [REQ-30]. The approach, as documented in the SEMP will define how the processes, defined in this GLPR, including tailoring, will be recursively applied to the various levels of project product layer system structure during each applicable life-cycle phase.
- 2.11.2 The compliance matrix in Appendix C of this GLPR shall be completed and included in the SEMP [REQ-31].
- 2.11.3 The GRC ETA approval shall be obtained for the SEMP, waiver authorizations, and other key technical data items to ensure independent assessment of technical content [REQ-32]. As stated in section 1.3.3., this is the GRC Director of Research and Engineering, or Division Chief for TRL 1-3 efforts, unless formally delegated.
- 2.11.4 A released SEMP shall be made available at the SRR [REQ-33]. The SEMP should be baselined following the incorporation of any comments from the SRR. The SEMP is critical to the technical planning and guiding the initial conceptual development, so development of the SEMP and its initial release is encouraged to be done earlier, as part of the preparations for a MCR.
- 2.11.5 For projects with all or portions of the engineering work contracted out (i.e., a contractor is providing an end item [all or part of a system] that is not COTS), the scope and plan for the NASA portion of the project implementation of the technical processes before, during, and at the completion of the contracted effort shall be defined and captured in the GRC SEMP [REQ-34]. The GRC SEMP content will include planning for the technical team's involvement in the Request for Proposal (RFP) preparation (product requirements definition, statement of work tasks, and work products to be delivered), in source selection activities (in accordance with NASA and GRC source Selection procedures), in oversight/surveillance, in acceptance of deliverables, and transition of the end product.

- 2.11.6 An Integration Plan shall be provided for review no later than at the SIR [REQ-35]. An integration plan documents the integration strategy, and along with supporting data items, identifies the optimal sequence of receipt, assembly, and activation of the various components that make up the system. This will help to identify any effort needed to establish and equip the assembly facilities; e.g., raised floor, hoists, jigs, test equipment, input/output, and power connections. A sample outline of a plan can be found in NASA SP-2016-6105.
- 2.11.7 Preliminary decommissioning plans shall be provided for review no later than at the ORR [REQ-36].
- 2.11.8 Baseline decommissioning plans shall be provided for review no later than at the Decommissioning Review (DR) [REQ-37].
- 2.11.9 Baseline disposal plans shall be provided for review no later than at the FRR [REQ-38].
- 2.11.10 Updated disposal plans shall be provided for review no later than at the Disposal Readiness Review (DRR) [REQ-39].

2.12 Requirements Management

- 2.12.1 The technical requirements/specifications architecture and metadata shall be established, baselined, and maintained (e.g., Technical Requirements/Specification tree) [REQ-40].
- 2.12.2 Bi-directional traceability of technical requirements shall be established and maintained [REQ-41].

2.13 Interface Management

- 2.13.1 The approach for managing interfaces (e.g., responsibilities, agreements used, or assess changes to) shall be established, controlled, and maintained [REQ-42]. The interface management approach is typically captured in the SEMP.
- 2.13.2 An interface block diagram shall be established, controlled, and maintained as part of the architectural definition of the system [REQ-43].
- 2.13.3 Control of the interface design solution(s) shall be established, baselined, and maintained [REQ-44]. Interface design solutions are typically captured in an Interface Control Document (ICD) or Drawing (e.g., details the interface solution between two or more systems).

2.14 Technical Risk Management

The GRC technical risk management process is defined in GLPR 8000.4, Risk Management.

2.15 Configuration Management

2.15.1 As part of Technical Planning, the approach to configuration management shall be established, baselined, and maintained [REQ-45]. The approach should define the configuration

management strategy and processes for configuration identification, release, configuration change management, configuration status accounting, and configuration verification and audit.

2.15.2 Unless otherwise specified in higher level project data items, SAE EIA-649-2 should be used to guide the implementation of configuration management.

2.16 Technical Data Management

- 2.16.1 As part of Technical Planning, the approach to technical data management shall be established, baselined, and maintained [REQ-46]. The approach should define the technical management strategy and processes for technical data identification and definition, technical data formatting, and control of/ access to the technical data.
- 2.16.2 Technical data management processes are required to comply with Agency and Center requirements for SBU identification, marking, and safeguarding (NID 1600.55); export control, proprietary information, forms establishment, and program/project/activity records identification, retention, and archival (GLPR 1440.1).
- 2.16.3 When the project is responsible for operation of the system, if management of engineering data gathered during operations is not addressed elsewhere, it should be included as part of technical data management.
- 2.16.4 When the project is responsible for operation of the system and the system is for scientific purposes, if management of scientific data gathered during operations is not addressed elsewhere, it should be included as part of technical data management.

2.17 Technical Assessment

- 2.17.1 As part of Technical Planning, the life-cycle and technical milestone reviews to be conducted during Project execution, and the approach to them, shall be defined, documented, and maintained [REQ-47]. At a minimum, all projects should conduct SRR, PDR, CDR, and SAR technical milestone reviews. Additional independent technical review requirements apply to NPR 7120.5 designated projects, as defined in GLPR 7123.35, GRC Project Technical Review Procedure.
- 2.17.2 This document calls for data items to be available at specific milestone reviews. When the milestone review called for is not being planned, the requirement for when the data item is due will need to be tailored appropriately.
- 2.17.3 When parts of a project are at different levels of maturity, especially for larger projects, consideration should be given to having multiple reviews, one for the system and ones targeted at parts of the system. For example a System SRR that addresses the system and all but one subsystem, followed at some later point in time by a SRR that addresses the remaining subsystem. GLPR 7123.35 and NPR 7123.1 provide additional requirements and guidance on how to conduct independent and project technical reviews.
- 2.17.4 Entrance and success criteria shall be established for each technical milestone review [REQ-48]. These criteria should be finalized prior to the preceding review, if not before, to

- allow for adequate planning of the work needed between the two reviews. Refer to NPR 7123.1 Appendix G for potential criteria, which can be customized for a specific project.
- 2.17.5 The review discrepancies/actions (e.g., Review Item Discrepancies (RIDs)/Request for Actions (RFAs)) resulting from the life-cycle and technical milestone reviews, their disposition, and the objective evidence supporting closure shall be identified and tracked [REQ-49].
- 2.17.6 During the normal course of business, periodic technical status reviews shall be held to monitor and assess the technical effort [REQ-50].
- 2.17.7 The list of leading indicators (systems engineering and technical performance measures) to be tracked by the project and their reporting frequency shall be defined, documented, and approved [REQ-51].
- 2.17.8 Mass and power margins should be included as a technical performance measure for applicable systems.
- 2.17.9 The leading indicators to be tracked and their initial trend shall be presented at the MDR/SDR [REQ-52].
- 2.17.10 The leading indicators shall be tracked and their trends reported to the project on the agreed-upon interval [REQ-53].

2.18 Decision Analysis

- 2.18.1 The approach to perform decision analysis shall be established and maintained [REQ-54]. This information is typically captured in the SEMP.
- 2.18.2 The GLP-LS-7123.17 provides guidance on the performance of Trade Studies, in support of Decision Analysis.

Table 1. Required Systems Engineering Data Items by Milestone Review

Technical	Required Data Items
Milestone Review	
MCR	Stakeholders and stakeholder expectations
	Concept of Operations
	Chosen baseline concept
SRR	Technical requirements
MDR/SDR	SEMP (or equivalent)
	Leading indicators to be tracked and their initial trend
	System architecture
	Requirements allocation
PDR	Technical data package that represents a preliminary
	design
CDR	Technical data package that represents a final design
SIR	Integration Plan
	Preliminary verification results
	Preliminary validation results

Technical	Required Data Items
Milestone Review	
ORR	Updated operational plans
	Updated operational procedures
	Preliminary decommissioning plans
FRR (or TRR for	Baseline disposal plans
ground test	Final verification results
articles)	Final validation results
	Final certification for flight/use
DR	Baseline decommissioning plans
DRR	Updated disposal plans

CHAPTER 3: Systems Engineering Planning

3.1 Planning Introduction

This chapter is intended to provide expectations and information related to planning the technical effort, which culminates in the creation of, or a revision to, a project's SEMP and other technical plans, such as a verification plan.

3.2 Technical Planning

- 3.2.1 Project technical planning should be occurring as a normal part of project execution. Understanding the intended content of a SEMP can provide a framework for performing the top level planning. This planning should be done collaboratively among key project members and is not solely the responsibility of a systems engineer, although they will often lead, or be a critical part of, the planning effort.
- 3.2.2 Either consciously, or subconsciously, this technical planning takes place. Lack of planning, or ad hoc planning, can present schedule and budget risk for a project. For example, good technical planning will result in artifacts being needed to support technical milestone review being developed as a normal part of the project, rather than a last minute effort to produce them prior to holding a review. Planning can also help to make sure that aspects of the system are properly assessed in all phases of the project. This can help catch system issues early on, when they are easier and less expensive to correct.
- 3.2.3 Technical planning should not be a one-time event that only occurs early in a project's life-cycle. Planning should be reassessed on a regular basis to see if adjustments need to be made to address changes, to address new needs, or add details that could not be planned in earlier phases. When there are unknowns in a project, it may be beneficial to do top level planning for the whole lifecycle and then only detailed planning for the next phase or two. One example of this phased approach could be a Verification Plan, where an overall approach is specified, and details for the verifications to be performed in the next phase are provided in detail, and then information for the following phases added in subsequent revisions. The disadvantage of this approach is if something needs to be done in an earlier phase to prepare for a later phase that is not known until that later phase is defined it may get missed, and cost and schedule estimates can only be made based on the overall plan and not the details of future phases, resulting in less confidence in the estimates.

3.3 Cycles

3.3.1 Application of the systems engineering process areas described above is intended to be done iteratively. For instance, one iteration could be completed a) during the initial concept work, b) during the technology development/requirements definition, c) during the preliminary design, and d) during the final design and build. In each of these phases, the final deliverable system is represented by various models: a concept, a set of requirements, the design, and eventually the physical system itself.

- 3.3.2 Technical planning should consider how to apply the processes to each model, individual parts of the model, and physical build of system. For instance, in some cases it may make sense to have a preliminary design review of breadboard design or engineering model design, even though there is a preliminary design review planned for the full flight design. The approach and process for a breadboard design review might be significantly different from one for an engineering model design review, and an engineering model design review different from that for a flight design.
- 3.3.3 Some projects like to do work in "cycles." These are often called requirements analysis cycles or design analysis cycles. These essentially provide for multiple iterations of the systems engineering process areas during a single phase such as requirements or design phases. A requirements analysis cycle might include requirement development, decomposition of these requirements, analysis of the requirements, assessment of the results and an update to the requirements based on the outcome to use as a starting point for the next cycle. These are just another way of describing the design and realization process area groups.

3.4 Documenting the Plans

- 3.4.1 Creation of, or update to, the SEMP or other technical plan is just the culmination of the planning effort. It is important to document the result of the planning effort because it encourages the planning effort to be a conscious preplanned effort rather than spur of the moment decision. The documentation provides a way to communicate with team members so they know expectations and how to accomplish various tasks within the project structure. It also provides a means for stakeholders to understand the plan and gain approval from those who need to accept the plans.
- 3.4.2 The SEMP does not need to be a standalone data item, but could be incorporated in another data item, such as a Project Management Plan, or be called something other than a SEMP. This applies as well to other technical plans. Care should be taken when combining data items, because the more that is included in one data item, then all individuals who might need to approve individual pieces should approve the one data item, which opens it up for broader review and may cause delays in getting all the approvals.
- 3.4.3 Guidance on the content of a SEMP can be found in a number of places, including NASA SP-2016-6105. A GRC SEMP Template (GLT-7123-SEMP) can be found in the GRC BMS.
- 3.4.4 Technical plans, and especially the SEMP should be reviewed prior to technical milestone reviews to determine if updates are needed to help guide the next phase of the project.
- 3.4.5 One area to specifically look at for potential revisions is the entrance and exit criteria for the following technical milestone review. This criteria is needed prior to the initiation of the next phase, so that the proper planning can be done and artifacts produced as part of the normal effort, rather than at the last minute, prior to a review. This criteria is often included in convening memos for a review, but the criteria must be defined and approved by the ETA prior to work beginning in the phase that the review is being conducted in.
- 3.4.6 As mentioned in Section 2.11, ETA approval of the SEMP is required. Enough lead time should be allocated for the necessary review and signature.

Appendix A: Definitions

Bidirectional Traceability: The ability to trace any given requirement/expectation to its parent requirement/expectation and to its allocated children requirements/expectations.

Concept of Operations (ConOps): Developed early in Pre-Phase A, describes the overall high-level concept of how the system will be used to meet stakeholder expectations, usually in a time sequenced manner. It describes the system from an operational perspective and helps facilitate an understanding of the system goals. It stimulates the development of the requirements and architecture related to the user elements of the system. It serves as the basis for subsequent definition data items and provides the foundation for the long-range operational planning activities.

Data Item: A document, electronic file/model or collection of them that must be submitted by the performing activity to the procuring or tasking activity to fulfill a contract or tasking directive requirement for the delivery of information.

Entrance Criteria: Guidance for minimum accomplishments each program or project fulfills prior to a life-cycle review

Key Decision Point: The event at which the Decision Authority determines the readiness of a program/project to progress to the next phase of the life cycle (or to the next Key Decision Point (KDP)).

Leading Indicator: A measure for evaluating the effectiveness of how a specific activity is applied on a program in a manner that provides information about impacts likely to affect the system performance objectives. A leading indicator may be an individual measure or collection of measures predictive of future system (and project) performance before the performance is realized. The goal of the indicators is to provide insight into potential future states to allow management to take action before problems are realized. A technical leading indicator is a subset of the TPMs that provides insight into the potential future states.

Measure of Effectiveness: A measure by which a stakeholder's expectations will be judged in assessing satisfaction with products or systems produced and delivered in accordance with the associated technical effort. An MOE is deemed to be critical to not only the acceptability of the product by the stakeholder but also critical to operational/mission usage. An MOE is typically qualitative in nature or not able to be used directly as a "design-to" requirement.

Product Layer: The end product is decomposed into a hierarchy of smaller and smaller products. Each of these product layers includes both the end product and associated enabling products.

Product Realization: The act of making, buying, or reusing a product or the assembly and integration of lower level realized products into a new product, as well as the verification and validation that the product satisfies its appropriate set of requirements and the transition of the product to its customer.

Product Transition: The process used to transition a verified and validated end product that has been generated by product implementation or product integration to the customer at the next level in the system structure for integration into an end product or, for the top level end product, transitioned to the intended end user.

Recursive: Value that is added to the system by the repeated application of processes to design next lower layer system products or to realize next upper layer end products within the system structure. This also applies to repeating application of the same processes to the system structure in the next life-cycle phase to mature the system definition and satisfy phase exit criteria.

Stakeholder: A group or individual who is affected by or has an interest or stake in a program or project. There are two main classes of stakeholders: customers and other interested parties.

Success Criteria: Specific accomplishments that need to be satisfactorily demonstrated to meet the objectives of a life-cycle and technical review so that a technical effort can progress further in the life cycle. Success criteria are documented in the corresponding technical review plan.

Technical Authority: Part of NASA's system of checks and balances that provides independent oversight of programs and projects in support of safety and mission success through the selection of individuals at delegated levels of authority. These individuals are the Technical Authorities. Technical Authority delegations are formal and traceable to the Administrator. Individuals with Technical Authority are funded independently of a program or project.

Technical Performance Measures: The set of performance measures that are monitored by comparing the current actual achievement of the parameters with that anticipated at the current time and on future dates. Used to confirm progress and identify deficiencies that might jeopardize meeting a system requirement. Assessed parameter values that fall outside an expected range around the anticipated values indicate a need for evaluation and corrective action. Technical performance measures are typically selected from the defined set of Measures of Performance.

Technical Team: A multidisciplinary group of individuals with appropriate domain knowledge, experience, competencies, and skills assigned to a specific technical effort.

Technology Readiness Level: A scale against which to measure the maturity of a technology. TRLs range from 1 (Basic Technology Research) to 9 (Systems Test, Launch, and Operations).

Validation (of a product): The process of showing proof that the product accomplishes the intended purpose based on stakeholder expectations and the Concept of Operations. May be determined by a combination of test, analysis, demonstration, and inspection. (Answers the question, "Am I building the right product?")

Validation (of Requirements): The continuous process of ensuring that requirements are well-formed (clear and unambiguous), complete (agrees with customer and stakeholder needs and expectations), consistent (conflict free), and individually verifiable and traceable to a higher level requirement or goal. (Answers the question, "Will I build the right product?")

Verification (of a product): Proof of compliance with requirements/specifications. Verification may be determined by test, analysis, demonstration, inspection, or a combination thereof. (Answers the question, "Did I build the product right?")

Appendix B: Acronyms

BMS Business Management System

CDR Critical Design Review

CMC Center Management Council

ConOps Concept of Operations

COTS commercial-off-the-shelf

DR Decommissioning Review

DRR Disposal Readiness Review

EMB Engineering Management Board

ERB Engineering Review Board

ETA Engineering Technical Authority

FOM Figure of Merit

FRR Flight Readiness Review

GLPR Glenn Procedural Requirements

GRC Glenn Research Center

ICD Interface Control Document

ID identifier

IT information technology

KDP Key Decision Point

MCR Mission Concept Review

MDR Mission Definition Review

MOE Measure of Effectiveness

MRB Material Review Board

NID NASA Interim Directive

NPD NASA Policy Directive

NPR NASA Procedural Requirements

ORR Operational Readiness Review

PBS Product Breakdown Structure

PCB Project Change Boards

PDR Preliminary Design Review

PSR Pre-Ship Review

RFA Request for Action

RFP Request for Proposal

RID Review Item Discrepancy
SAR System Acceptance Review
SBU Sensitive But Unclassified
SDR System Definition Review

SE Systems Engineering

SEMP Systems Engineering Management Plan

SIR System Integration Review

SP Special Publication

SRR System Requirements Review
TRL Technology Readiness Level

TRR Test Readiness Review

WBS Work Breakdown Structure

Appendix C: Compliance Matrix

- C.1 The following Compliance Matrix is used to document the project's compliance or intent to comply with the requirements of this GLPR or justification for tailoring. It is attached to the SEMP when submitted for approval. The matrix lists:
- a. The unique requirement identifier (ID)
- b. The paragraph reference
- c. The GLPR 7123.2 requirement statement
- d. A "Comply?" column (see description below)
- e. A "Compliance Statement" column (see description below)
- C.2 The "Comply?" column is filled in to identify the project's approach to the requirement or intent to tailor. An "FC" is inserted for "fully compliant," "T" for "tailored," or "NA" for a requirement that is "not applicable."
- C.3 The "Compliance Statement" column should be filled in with the section of the SEMP where additional information related to the requirement is located, proposed tailoring of any requirement and the rationale for the tailoring, and/or justification on why the requirement is not applicable. Text contained in Appendix E of this GLPR can be used as a basis for the proposed tailoring portion of this information, but is not pre-approved tailoring, and compliance is still back to the requirement statement listed herein, not the guidance in appendix E of this GLPR.

Req.	GLPR	Requirement Statement	Comply	Compliance
ID	Paragraph		?	Statement
REQ-	1.3.4	If approval authority is to be delegated for the SEMP and any		
01		incorporated tailoring, the delegation shall be documented in an		
		official retrievable Research and Engineering Directorate record.		
REQ-	2.2.1	A list of key stakeholders for the effort to be performed at GRC		
02		shall be defined and maintained.		
REQ-	2.2.2	Stakeholder technical expectations for the effort to be performed		
03		at GRC shall be defined and maintained.		
REQ-	2.2.3	The list of stakeholders and the stakeholder expectations shall be		
04		captured in a released data item and made available at the MCR.		
REQ-	2.2.4	A ConOps shall be developed and maintained.		
05		•		
REQ-	2.2.5.	The ConOps shall be captured in a released data item and made		
06		available at the MCR		
REQ-	2.2.6	The recommended concept shall be documented and presented at		
07		the MCR.		
REQ-	2.3.1	A set of technical requirements (e.g. constraints, performance,		
08		functional, safety, interface, etc.) in "shall" statements for the		
		system(s) to be developed shall be established, baselined and		
		maintained.		
REQ-	2.3.2	The technical requirements shall be captured in a released data		
09		item and made available at the SRR		
REQ-	2.3.3	For each technical requirement, a corresponding verification		
10		requirement (including success criteria) shall be establish,		
		baselined and maintained.		

Req.	GLPR Paragraph	Requirement Statement	Comply	Compliance Statement
REQ-	2.4.1	A system architecture shall be established, baselined and maintained.	•	Statement
REQ- 12	2.4.2	The system architecture shall be captured in a released data item and made available at the MDR/SDR.		
REQ- 13	2.4.3	The technical requirements shall be allocated to the next lower level of the product structure.		
REQ-	2.4.4	The requirements allocation shall be captured in a released data item and made available at the MDR/SDR		
REQ- 15	2.5.1	A technical data package, consisting of engineering drawings and product specifications or digital model equivalents, which represents a preliminary design level of maturity shall be produced prior to the PDR.		
REQ- 16	2.5.2	A technical data package, consisting of engineering drawings and product specifications or digital model equivalents, which represents a final design level of maturity shall be produced prior to the CDR.		
REQ- 17	2.7.1	Integration/assembly procedures shall be developed to guide the integration of lower level products and to provide a record of the integration.		
REQ- 18	2.8.1	As part of Technical Planning, the approach to product verification shall be established, baselined, and maintained.		
REQ- 19	2.8.2	Requirements compliance shall be assessed and documented throughout the development phase from post-SRR until the system is delivered.		
REQ- 20	2.8.3	Preliminary verification results shall be available at the SIR for the products ready to be integrated		
REQ- 21	2.8.5	Final verification results shall be available at the FRR, or, for non-flight systems, at an operational TRR or equivalent		
REQ- 22	2.9.1	As part of Technical Planning, the approach to product validation shall be established, baselined, and maintained.		
REQ-	2.9.2	Preliminary validation results shall be available at the SIR for the products ready to be integrated.		
REQ- 24	2.9.3	Final validation results shall be available at the FRR, or, for non-flight systems, at an operational TRR or equivalent		
REQ- 25	2.10.1	As part of technical planning, any supporting data needed to accompany products during transition (either internally or externally) shall be defined.		
REQ- 26	2.10.3	Updated operational plans shall be provided at the ORR.		
REQ- 27	2.10.4	Updated operational procedures shall be provided at the ORR.		
REQ- 28	2.10.5	Final Certification for flight/use shall be provided at FRR or for non-flight systems at TRR.		
REQ- 29	2.10.7	When flight hardware is being shipped from GRC, a GRC 643, Glenn Research Center Approval to Ship Space Flight Hardware form shall be completed		
REQ- 30	2.11.1	The technical team shall perform the planning necessary to define the technical approach to the project and capture the resulting plan in a GRC SEMP and related technical and discipline plans		
REQ- 31	2.11.2	The compliance matrix in Appendix C of this GLPR shall be completed and included in the SEMP.		
REQ- 32	2.11.3	The GRC Engineering Technical Authority approval shall be obtained for the SEMP, waiver authorizations, and other key technical data items to ensure independent assessment of technical content		

Req.	GLPR	Requirement Statement	Comply	Compliance
ID	Paragraph	1.04 (1.00 1.00 1.00 1.00 1.00 1.00 1.00 1.0	?	Statement
REQ-	2.11.4	A released SEMP shall be made available at the SRR.		
REQ-	2.11.5	For projects with all or portions of the engineering work		
34		contracted out (i.e. a contractor is providing an end item [all or		
		part of a system] that is not COTS), the scope and plan for the		
		NASA portion of the project implementation of the technical		
		processes before, during, and at the completion of the contracted effort shall be defined and captured in the GRC SEMP.		
REQ-	2.11.6	An Integration Plan shall be provided for review no later than at		
35		the SIR		
REQ-	2.11.7	Preliminary decommissioning plans shall be provided for review		
36 BEO	2.11.8	no later than at the ORR.		
REQ- 37	2.11.6	Baseline decommissioning plans shall be provided for review no later than at the DR.		
REQ-	2.11.9	Baseline disposal plans shall be provided for review no later than		
38	0.11.10	at the FRR.		
REQ- 39	2.11.10	Updated disposal plans shall be provided for review no later than at the DRR.		
REQ-	2.12.1	The technical requirements/specifications architecture and		
40	2.12.1	metadata shall be established, baselined, and maintained (e.g.,		
		Technical Requirements/Specification tree).		
REQ-	2.12.2	Bi-directional traceability of technical requirements shall be		
41		established and maintained.		
REQ-	2.13.1	The approach for managing interfaces (e.g., responsibilities,		
42		agreements used, or assess changes to) shall be established,		
		controlled, and maintained.		
REQ-	2.13.2	An interface block diagram shall be established, controlled, and		
43		maintained as part of the architectural definition of the system.		
REQ-	2.13.3	Control of the interface design solution(s) shall be established,		
44		baselined, and maintained.		
REQ- 45	2.15.1	As part of Technical Planning, the approach to configuration management shall be established, baselined, and maintained.		
REQ-	2.16.1	As part of Technical Planning, the approach to technical data		
46		management shall be established, baselined, and maintained.		
REQ-	2.17.1	As part of Technical Planning, the life-cycle and technical		
47		milestone reviews to be conducted during Project execution, and		
		the approach to them, shall be defined, documented, and		
		maintained.		
REQ-	2.17.4	Entrance and success criteria shall be established for each		
48 DEC	2 17 5	technical milestone review.		
REQ- 49	2.17.5	The review discrepancies/actions (e.g. RIDs/ RFAs) resulting from the life-cycle and technical milestone reviews, their disposition,		
49		and the objective evidence supporting closure shall be identified		
		and tracked.		
REQ-	2.17.6.	During the normal course of business, periodic technical status		
50	2.17.0.	reviews shall be held to monitor and assess the technical effort.		
REQ-	2.17.7	The list of leading indicators (systems engineering and technical		
51		performance measures) to be tracked by the project and their		
		reporting frequency shall be defined, documented, and approved.		
REQ-	2.17.9	The leading indicators to be tracked and their initial trend shall be		
52 REO	2 17 10	presented at the MDR/SDR.		
REQ- 53	2.17.10	The leading indicators shall be tracked and their trends reported to the project on the agreed-upon interval.		
REQ-	2.18.1	The approach to perform decision analysis shall be established and		
54		maintained.		
	_			

Appendix D: Traceability to NPR 7123.1

NPR 7123.1	NPR Requirement	Implemented in
Req. ID		1
SE-01 to 05	Deleted in NPR	
SE-06	The ETA shall approve the SEMP, waiver or deviation authorizations, and other key technical documents to ensure independent assessment of technical content.	GLPR 7123.2 section 2.11.3 requires ETA approval
SE-07	Program/Project Managers shall identify and implement an ETA-approved Stakeholder Expectations Definition process to include activities, requirements, guidelines, and documentation, as tailored and customized for the definition of stakeholder expectations for the applicable product layer.	GLPR 7123.2 section 2.2
SE-08	Program/Project Managers shall identify and implement an ETA-approved Technical Requirements Definition process to include activities, requirements, guidelines, and documentation, as tailored and customized for the definition of technical requirements from the set of agreed upon stakeholder expectations for the applicable product layer.	GLPR 7123.2 section 2.3
SE-09	Program/Project Managers shall identify and implement an ETA-approved Logical Decomposition process to include activities, requirements, guidelines, and documentation, as tailored and customized for logical decomposition of the validated technical requirements of the applicable product layer.	GLPR 7123.2 section 2.4
SE-10	Program/Project Managers shall identify and implement an ETA-approved Design Solution Definition process to include activities, requirements, guidelines, and documentation, as tailored and customized for designing product solution definitions within the applicable product layer that satisfy the derived technical requirements.	GLPR 7123.2 section 2.5
SE-11	Program/Project Managers shall identify and implement an ETA-approved Product Implementation process to include activities, requirements, guidelines, and documentation, as tailored and customized for implementation of a design solution definition by making, buying, or reusing an end product of the applicable product layer.	GLPR 7123.2 section 2.6
SE-12	Program/Project Managers shall identify and implement an ETA-approved Product Integration process to include activities, requirements, guidelines, and documentation, as tailored and customized for the integration of lower level products into an end product of the applicable product layer in accordance with its design solution definition.	GLPR 7123.2 section 2.7
SE-13	Program/Project Managers shall identify and implement an ETA-approved Product Verification process to include activities, requirements/specifications, guidelines, and documentation, as tailored and customized for verification of end products generated by the product implementation process or product integration process against their design solution definitions.	GLPR 7123.2 section 2.8
SE-14	Program/Project Managers shall identify and implement an ETA-approved Product Validation process to include activities, requirements, guidelines, and documentation, as tailored and customized for validation of end products generated by the product implementation process or product integration process against their stakeholder expectations.	GLPR 7123.2 section 2.9
SE-15	Program/Project Managers shall identify and implement an ETA-approved Product Transition process to include activities, requirements, guidelines, and documentation, as tailored and customized for transitioning end products to the next higher level product layer customer or user.	GLPR 7123.2 section 2.10
SE-16	Program/Project Managers shall identify and implement an ETA-approved Technical Planning process to include activities, requirements, guidelines, and documentation, as tailored and customized for planning the technical effort.	GLPR 7123.2 section 2.11

NPR 7123.1	NPR Requirement	Implemented in
Req. ID		
SE-17	Program/Project Managers shall identify and implement an ETA-approved Requirements Management process to include activities, requirements, guidelines, and documentation, as tailored and customized for management of requirements throughout the system life-cycle.	GLPR 7123.2 section 2.12
SE-18	Program/Project Managers shall identify and implement an ETA-approved Interface Management process to include activities, requirements, guidelines, and documentation, as tailored and customized for management of the interfaces defined and generated during the application of the system design processes.	GLPR 7123.2 section 2.13
SE-19	Program/Project Managers shall identify and implement a Technical Risk Management process to include activities, requirements, guidelines, and documentation, as tailored and customized for management of the risk identified during the technical effort.	GLPR 7123.2 section 2.14
SE-20	Program/Project Managers shall identify and implement an ETA-approved Configuration Management process to include activities, requirements, guidelines, and documentation, as tailored and customized for configuration management.	GLPR 7123.2 section 2.15
SE-21	Program/Project Managers shall identify and implement an ETA-approved Technical Data Management process to include activities, requirements, guidelines, and documentation, as tailored and customized for management of the technical data generated and used in the technical effort.	GLPR 7123.2 section 2.16
SE-22	Program/Project Managers shall identify and implement an ETA-approved Technical Assessment process to include activities, requirements, guidelines, and documentation, as tailored and customized for making assessments of the progress of planned technical effort and progress toward requirements satisfaction.	GLPR 7123.2 section 2.17
SE-23	Program/Project Managers shall identify and implement an ETA-approved Decision Analysis process to include activities, requirements, guidelines, and documentation, as tailored and customized for making technical decisions.	GLPR 7123.2 section 2.18
SE-24	The NASA technical team shall define the engineering activities for the periods before contract award, during contract performance, and upon contract completion in the SEMP or other equivalent program/project documentation.	GLPR 7123.2 section 2.11.5
SE-25	The NASA technical team shall establish the technical inputs to the solicitation appropriate for the product(s) to be developed, including product requirements and Statement of Work tasks.	GLPR 7123.2 section 2.11.5
SE-26	The NASA technical team shall determine the technical work products to be delivered by the offeror or contractor, to include contractor documentation that specifies the contractor's SE approach to the scope of activities described by the 17 common technical processes.	GLPR 7123.2 section 2.11.5
SE-27	The NASA technical team shall provide the requirements for technical insight and oversight activities planned in the NASA SEMP or other equivalent program/project documentation to the contracting officer for inclusion in the solicitation.	GLPR 7123.2 section 2.11.5
SE-28	The NASA technical team shall participate in the evaluation of offeror proposals in accordance with applicable NASA and Center source selection procedures.	GLPR 7123.2 section 2.11.5
SE-29	The NASA technical team, under the authority of the contracting officer, shall perform the technical insight and oversight activities established in the contract including modifications to the original contract.	GLPR 7123.2 section 2.11.5
SE-30	The NASA technical team shall participate in the review(s) to finalize Government acceptance of the deliverables.	GLPR 7123.2 section 2.11.5
SE-31	The NASA technical team shall participate in product transition as defined in the NASA SEMP or other equivalent program/project documentation.	GLPR 7123.2 section 2.11.5

NPR 7123.1 Req. ID	NPR Requirement	Implemented in
SE-32	The technical team shall develop and document plans for life-cycle and	GLPR 7123.2 section
52 32	technical reviews for use in the program/project planning process.	2.17.1
SE-33	The technical team shall participate in the life-cycle and technical reviews	GLPR 7123.2 section
	as indicated in the governing program/project management NPR.	2.17.1
SE-34	The technical team shall participate in the development of entrance and	GLPR 7123.2 section
	success criteria for each of the respective reviews.	2.17.4
SE-35	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: MCR:	2.2.3
	Baselined stakeholder identification and expectation definitions.	
SE-36	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: MCR:	2.2.6
	Baselined concept definition.	
SE-37	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: MCR:	2.2.2
	Approved Measures of Effectiveness (MOE) definition.	
SE-38	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: SRR: Baselined	2.11.4
	SEMP (or other equivalent program/project documentation) for projects,	
GE 20	single-project programs, and one-step AO programs.	CI DD 7122.2
SE-39	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: SRR: Baselined requirements.	2.3.2
SE-40	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
SE-40	associated life-cycle review at the indicated maturity level: MDR/SDR:	2.17.9
	Approved TPM definitions.	2.17.9
SE-41	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
3L-41	associated life-cycle review at the indicated maturity level: MDR/ SDR:	2.4.2
	Baselined architecture definition.	2.7.2
SE-42	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
52 12	associated life-cycle review at the indicated maturity level: MDR/SDR:	2.4.4
	Baselined allocation of requirements to next lower level.	
SE-43	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: MDR/ SDR:	2.17.9
	Initial trend of required leading indicators.	
SE-44	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: MDR/ SDR:	P.2 c. points
	Baseline SEMP (or other equivalent program/project documentation) for	Programs to comply
	uncoupled, loosely coupled, tightly coupled, and two-step AO programs.	with NPR 7123.1
SE-45	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: PDR:	2.5.1
~~	Preliminary design solution definition.	
SE-46	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: CDR: Baseline	2.5.2
GE 47	detailed design.	CI DD 7122.2
SE-47	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: SIR: Updated	2.11.6
SE-48	integration plan. The technical team shall provide the following minimum products at the	GLPR 7123.2 section
SD-40	associated life-cycle review at the indicated maturity level: SIR:	2.8.3 and 2.9.2
	Preliminary V&V results.	2.0.3 and 2.7.2
SE-49 and	Deleted in NPR	
50 510	Delowa III TV IX	
SE-51	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: ORR:	2.11.7
	Preliminary decommissioning plans.	
	1 2	1

NPR 7123.1	NPR Requirement	Implemented in
Req. ID		
SE-52	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: FRR: Baseline	2.11.9
	disposal plans.	
SE-53	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: FRR: Baseline	2.8.5 and 2.9.3
	V&V results.	
SE-54	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: FRR: Final	2.10 5
GE 55	certification for flight/use.	CL DD 7100 0
SE-55	The technical team shall provide the following minimum products at the	GLPR 7123.2 section
	associated life-cycle review at the indicated maturity level: DR: Baseline	2.11.8
SE-56	decommissioning plans. The technical team shall provide the following minimum products at the	GLPR 7123.2 section
SE-30	associated life-cycle review at the indicated maturity level: DRR: Updated	2.11.10
	disposal plans.	2.11.10
SE-57	Technical teams shall monitor technical effort through periodic technical	GLPR 7123.2 section
SE-37	reviews.	2.17.6
SE-58	The technical teams shall define in the program/project SEMP how the	GLPR 7123.2 section
SE 30	required 17 common technical processes, as tailored, will be recursively	2.11.1
	applied to the various levels of program/project product layer system	
	structure during each applicable life-cycle phase.	
SE-59	The technical team shall ensure that any technical plans and discipline	GLPR 7123.2 section
	plans are consistent with the SEMP (or equivalent program/project	2.11.1
	documentation) and are accomplished as fully integrated parts of the	
	technical effort.	
SE-60	The technical team shall establish TPMs for the program/project that	GLPR 7123.2 section
	track/describe the current state versus plan.	2.17.7
SE-61	The technical team shall report the TPMs to the Program/Project Manager	GLPR 7123.2 section
	on an agreed-to reporting interval.	2.17.10
SE-62	The technical team shall ensure that the set of TPMs include the following	GLPR 7123.2 section
	leading indicators: Mass margins for projects involving hardware.	2.17.8
SE-63	The technical team shall ensure that the set of TPMs include the following	GLPR 7123.2 section
	leading indicators: Power margins for projects that are powered.	2.17.8
SE-64	The technical team shall ensure that a set of review trends is created and	GLPR 7123.2 section
	maintained that includes closure of review action documentation (RIDs,	2.17.5
	RFAs, and/or Action Items as established by the project).	

Appendix E: Tailoring by Project Type

E.1 This Appendix provides implementation tailoring and customization guidance for different project types, depending upon their criticality, which includes risk, payload classification, need for rigor, TRL maturity, safety, complexity, team size, impact of success or failure, visibility, cost, product hierarchy level (system, subsystem, component), and other factors. The technical planning and engineering effort needed to develop systems and technology can vary widely, based on these factors. This table is not intended to provide guidance for Programs. The first four criticality categories primarily reflect development of systems while the last three primarily reflect technology development at a component level.

E.2 Examples of projects that may fall into the different levels of criticality are as follows:

- a. High: human rated spaceflight vehicle, major spacecraft, Class A/B payloads
- b. Medium: Class C/D payloads, significant new research/test facility capability, X-planes, specialized IT for spaceflight
- c. Low: Balloon systems, CubeSats, ground support equipment/test support equipment, major adaptive systems (in test facilities), facility complex research test models, specialized IT
- d. Minor: Sub-D payloads, aircraft payloads/research equipment, ground test research hardware
- e. Technology Development High: TRL 6-7, required for a flight system
- f. Technology Development Medium: TRL 4-5
- g. Technology Development Low: TRL 1-3, development associated with fundamental research

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology	Technology	Technology
						Development High	Development	Development Low
							Medium	
REQ-01	If approval authority is	It is recommended	It is recommended	Delegation can be	Delegation can be	If delegated	If delegated	If delegated
	to be delegated for the	that this be	that this be	done through some	done through some	beyond what is	beyond what is	beyond what is
	SEMP and any	presented at a	presented at a	other mechanism,	other mechanism,	defined in REQ-32	defined in REQ-32	defined in REQ-32
	incorporated tailoring,	GRC EMB and	GRC EMB and	but still needs to	but still needs to	for this criticality,	for this criticality,	for this criticality,
	the delegation shall be	recorded in EMB	recorded in EMB	be documented in	be documented in	then it shall be	then it shall be	then it shall be
	documented in an	minutes as a	minutes as a	an official record,	an official record,	documented in an	documented in an	documented in an
	official retrievable	delegation.	delegation.	such as an official	such as an official	official retrievable	official retrievable	official retrievable
	Research and			memo.	memo.	Research and	Research and	Research and
	Engineering					Engineering	Engineering	Engineering
	Directorate record.					Directorate record.	Directorate record.	Directorate record.

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Medium	Technology Development Low
REQ-02	A list of key stakeholders for the effort to be performed at GRC shall be defined and maintained.	This is typically captured in a SEMP	This is typically captured in a SEMP	This is typically captured in a SEMP, or Project Plan	This is typically captured in a Project Plan or equivalent data item	As a minimum, identify stakeholders/custo mers /infusion path	As a minimum, identify stakeholders/custo mers /infusion path	As a minimum, identify stakeholders/custo mers /infusion path
REQ-03	Stakeholder technical expectations for the effort to be performed at GRC shall be defined and maintained.	This can be in the form of a higher-level requirements data item (e.g. Level 2 requirements), a Science Requirements Document (for scientific investigations), or a project generated Stakeholder Expectations Document. Formal definition of Measure of Effectiveness (MOEs) should be included.	This can be in the form of a higher-level requirements data item (e.g. Level 2 requirements), a Science Requirements Document (for scientific investigations), or a project generated Stakeholder Expectations Document.	This can be in the form of a higher-level requirements data item (e.g. Level 2 requirements), a Science Requirements Document (for scientific investigations), a project generated Stakeholder Expectations Document, or even captured in the SEMP	The expectations might be captured in the SEMP, Project Plan, or equivalent data item	HQ objectives that drive the technology development, customer needs and high-level threshold requirements should be defined	HQ objectives that drive the technology development, customer needs and high-level threshold requirements should be defined	HQ objectives that drive the technology development, customer needs and high-level threshold requirements should be defined
REQ-04	The list of stakeholders and the stakeholder expectations shall be captured in a released data item and made available at the MCR.	At MCR or tailored equivalent, prior to KDP A	At MCR or tailored equivalent, prior to KDP A	At MCR or tailored equivalent, prior to KDP B	At MCR or tailored equivalent, prior to KDP B	Document in the Project Plan (or a technology development plan or equivalent), at the time of project Authority to Proceed	Document in the Project Plan (or a technology development plan or equivalent), at the time of project Authority to Proceed	Document in the Project Plan (or a technology development plan or equivalent), at the time of project Authority to Proceed
REQ-05	A ConOps shall be developed and maintained.	The ConOps is typically in a standalone document or part of a system model.	The ConOps might be in a standalone document, part of a system model, or included with stakeholder expectations.	The ConOps might be in a standalone document, part of a system model, or included with stakeholder expectations.	The ConOps might be included as a part of a data item.	Document the concept of how the technology would be used	Document the concept of how the technology would be used	Document the concept of how the technology would be used

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development Medium	Technology Development Low
REQ-06	The ConOps shall be captured in a released data item and made available at the MCR.	At MCR or tailored equivalent, prior to KDP A	At MCR or tailored equivalent, prior to KDP A	prior to KDP B	At MCR or tailored equivalent, prior to KDP B	time of its submission for approval	Include in the Project Plan at the time of its submission for approval	Include in the Project Plan at the time of its submission for approval
REQ-07	The recommended concept shall be documented and presented at the MCR.	At MCR or tailored equivalent, prior to KDP A	At MCR or tailored equivalent, prior to KDP A	At MCR or tailored equivalent, prior to KDP B	At MCR or tailored equivalent, prior to KDP B	Capture alternatives, should the primary development path have issues, in the Project Plan	Capture alternatives, should the primary development path have issues, in the Project Plan	Capture alternatives, should the primary development path have issues, in the Project Plan
REQ-08	A set of technical requirements (e.g. constraints, performance, functional, safety, interface, etc.) in "shall" statements for the system(s) to be developed shall be established, baselined and maintained.	This may start at the Mission level, and there may be multiple levels of requirements, for each product/system of interest. The levels and products/systems of interest for which requirements will be developed is documented and approved in the SEMP.	Technical requirements are as a minimum created for the top level system, and typically include at least functional/perform ance requirements at the next lower product level, but depending on the complexity, may warrant more than one level.	Technical requirements are typically only created for the top level system, but depending on the complexity, may warrant more than one level.	Technical requirements definition is typically limited to interface and safety requirements for the overall system.	Identify key driving requirements (including mission and safety) that the technology will need to meet in order to advance to high TRL levels, expected operational environment, and the Figures of Merit for the technology development	Identify key driving requirements (including mission and safety, if known) that the technology will need to meet in order to advance to high TRL levels, expected operational environment, and the Figures of Merit for the technology development	Identify the expected operational environment and Figures of Merit for the technology development

		Criticality						
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development Medium	Technology Development Low
REQ-09	The technical requirements shall be captured in a released data item and made available at the SRR.	The data item should consist of multiple levels of requirements / specifications and be presented at their corresponding SRR or tailored equivalent, prior to KDP B. Requirements controlled in other data item (e.g. ICDs, safety hazard reports) can be incorporated by reference.	controlled in other data item (e.g. ICDs, safety hazard reports) can be incorporated by	The data item should consist of a requirements collection/ specification and be presented at the SRR or tailored equivalent, prior to KDP B. Requirements controlled in other data item (e.g. ICDs, safety hazard reports) can be incorporated by reference.	No unique requirements data item is required, provided that all necessary technical requirements are controlled in other data item (ICDs, Safety Hazard Reports). Preliminary versions are desired at the SRR or tailored equivalent prior to KDP B, but are typically dependent upon their own development process time frames.	This information should be documented prior to Project Approval	This information should be documented prior to Project Approval	This information should be documented prior to Project Approval
REQ-10	For each technical requirement, a corresponding verification requirement (including success criteria) shall be establish, baselined and maintained.	Verification requirements are typically created at the same time as the set of technical requirements and captured with them.	Verification requirements are typically created at the same time as the set of technical requirements and captured with them.	Verification requirements are typically created at the same time as the set of technical requirements and captured with them.	Verification requirements are typically created at the same time as the set of technical requirements and captured with them.	The technology development approach should include what assessments of the technology will be conducted to show that it will eventually meet the key driving requirements, and progress on meeting the Figure of Merits (FOMs).	The technology development approach should include what assessments of the technology will be conducted to show that it will eventually meet the key driving requirements, and progress on meeting the FOMs.	The technology development approach should include what assessments of the technology will be conducted to show progress on meeting the FOMs.

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development Medium	Technology Development Low
REQ-11	A system architecture shall be established, baselined and maintained.	The architecture is developed at multiple levels of the system, consistent with the plan for requirements development. Depending on the complexity of the project, formal Frameworks could be used. An architecture description document/model may be created.	only architecture is developed. Views might be captured in the SEMP or a separate data item.	developed. It might only include the physical view. Views might be captured in the SEMP or a separate data item.	focused on interfaces and safety functions only. Any views are typically captured in presentation charts/diagrams for reviews.	Not required	Not required	Not required
REQ-12	The system architecture shall be captured in a released data item and made available at the MDR/SDR.	At MDR/SRR or tailored equivalent, prior to KDP B	At MDR/SRR or tailored equivalent, prior to KDP B	At MDR/SRR or tailored equivalent, prior to KDP C	At MDR/SRR or tailored equivalent, prior to KDP C	Not required	Not required	Not required
REQ-13	The technical requirements shall be allocated to the next lower level of the product structure.	The allocation of requirements is done formally and may be captured in models or requirements documents.	Allocation may be performed formally or informally. If only one level of requirements are planned, allocation of requirements to one lower level may be beneficial.	Allocation would most often be performed informally. If only one level of requirements are planned, allocation of requirements to one lower level may be beneficial.	No allocation is required	Not required	Not required	Not required
REQ-14	The requirements allocation shall be captured in a released data item and made available at the MDR/SDR.	At MDR/SRR or tailored equivalent, prior to KDP B	At MDR/SRR or tailored equivalent, prior to KDP B	At MDR/SRR or tailored equivalent, prior to KDP C	Not required	Not required	Not required	Not required

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development Medium	Technology Development Low
REQ-15	A technical data package, consisting of engineering drawings and product specifications or digital model equivalents, which represents a preliminary design level of maturity shall be produced prior to the PDR.	that 10% of the final drawings (i.e. flight) are complete/ released by PDR. For projects utilizing engineering models (or equivalent), drawings for those parts should be almost complete.	The usual metric is that 10% of the final drawings (i.e. flight) are complete/ released by PDR. For projects utilizing engineering models (or equivalent), drawings for those parts should be almost complete.	that 10% of the final drawings (i.e. flight) are complete/ released by PDR or equivalent review prior to KDP-C. For projects utilizing engineering models (or equivalent), drawings for those parts should be almost complete.	The usual metric is that 10% of the final drawings (i.e. flight) are complete/ released by PDR or equivalent review prior to KDP-C. For projects utilizing engineering models (or equivalent), drawings for those parts should be almost complete.	engineering drawings or digital model equivalents that represents a preliminary design level of maturity should be produced for a Periodic Project Reviews	A set of engineering drawings or digital model equivalents that represents a preliminary design level of maturity should be produced for a Periodic Project Reviews	Not required
REQ-16	A technical data package, consisting of engineering drawings and product specifications or digital model equivalents, which represents a final design level of maturity shall be produced prior to the CDR.	The usual metric is that 90% of the final drawings (i.e. flight) are complete/ released by CDR.	that 90% of the final drawings (i.e. flight) are complete/ released by CDR.	that 90% of the final drawings (i.e. flight) are complete/ released by CDR or equivalent review prior to KDP-D.	The usual metric is that 90% of the final drawings (i.e. flight) are complete/ released by CDR or equivalent review prior to KDP-D.	engineering drawings or digital model equivalents that represents a final design level of maturity should be produced for a Periodic Project Review	A set of engineering drawings or digital model equivalents that represents a final design level of maturity should be produced for a Periodic Project Review	A set of engineering drawings that represents a final design level of maturity should be produced prior to project completion
REQ-17	Integration/assembly procedures shall be developed to guide the integration of lower level products and to provide a record of the integration.	Procedures should include a high level of detail and rigor. Procedures should be reviewed and approved by more than just the author, prior to use.	Procedures should include a high level of detail and rigor. Procedures should be reviewed and approved by more than just the author, prior to use.	Procedures should include at least a medium level of detail and rigor.	Procedures may be written at a high level and rely upon real-time determination of the detailed steps required	Integration/assemb ly procedures should be produced and used during the buildup, recording any changes, such that it could be repeated in the future if needed.	A record should be kept of the integration/assemb ly, such that it could be repeated in the future if needed.	A record should be kept of the integration/assemb ly, such that it could be repeated in the future if needed.

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development	Technology Development Low
						Bevelopment High	Medium	Development Low
REQ-18	As part of Technical Planning, the approach to product verification shall be established, baselined, and maintained.	The verification approach is typically captured in a Verification Plan. Some projects capture the verification philosophy in one data item and the details in another. Preliminary verification activities are likely done in phases with more activities/ requirements included in each subsequent phase.	The verification approach is typically captured in a Verification Plan. Some projects capture the verification philosophy in one data item and the details in another. Preliminary verification activities are likely done in phases with more activities/ requirements included in each subsequent phase.	The verification approach is typically captured in a Verification Plan. Some projects capture the verification philosophy in one data item and the details in another. The philosophy might be captured in the SEMP or another plan and the details might get captured in a controlled spreadsheet. Preliminary verification activities are likely done in phases with more activities/ requirements included in each subsequent phase.	The verification approach is typically captured in a Verification Plan. Some projects capture the verification philosophy in one data item and the details in another. The philosophy might be captured in the SEMP or another plan and the details might get captured in a controlled spreadsheet. Preliminary verification activities are likely done in phases with more activities/ requirements included in each subsequent phase.	The technology development approach should include what assessments of the technology will be conducted to show that it will eventually meet the key driving requirements, and progress on meeting the FOMs.	The technology development approach should include what assessments of the technology will be conducted to show that it will eventually meet the key driving requirements, and progress on meeting the FOMs.	The technology development approach should include what assessments of the technology will be conducted to show progress on meeting the FOMs

			Criticality						
Req ID	Requirement	High	Medium	Low	Minor	Technology	Technology	Technology	
						Development High	Development	Development Low	
							Medium		
REQ-19	Requirements	Compliance is	Compliance is	Compliance is	Compliance is	Progress on	Progress on	Progress on	
	compliance shall be	typically	typically	typically	typically	meeting the key	meeting the key	meeting the FOMs	
	assessed and	documented in a	documented in a	documented in a	documented in	driving	driving	should be available	
	documented	requirements	requirements	requirements	charts presented at	requirements and	requirements and	at every Periodic	
	throughout the		compliance matrix	compliance matrix	each major	FOMs should be	FOMs should be	Project Review	
	development phase	that is presented at		that is presented at	milestone review	available at every	available at every	and continuation	
	from post-SRR until	each major	each major	each major	starting post-SRR	Periodic Project	Periodic Project	review.	
	the system is	milestone review	milestone review	milestone review	(or equivalent) and		Review and		
	delivered.	starting post-SRR	starting post-SRR	starting post-SRR	lasting through	continuation	continuation		
		and lasting through		(or equivalent) and		review.	review.		
		SAR. The	SAR. The	lasting through	equivalent). It may				
			compliance matrix	SAR (or	only focus on				
		identifies the	identifies the	equivalent). The	critical driving				
		planned/known	planned/known	compliance matrix	requirements. As				
		compliance of the	compliance of the	identifies the	verification results				
		design to the	design to the	planned/known	become available,				
			requirements along		they become the				
		with	with	design to the	rationale/evidence				
			rationale/evidence	requirements along	of compliance				
		for the compliance.		with					
		As verification	As verification	rationale/evidence					
		results become	results become	for the compliance.					
		available, they	available, they	As verification					
		become the	become the	results become					
		rationale/evidence	rationale/evidence	available, they					
		of compliance	of compliance	become the					
				rationale/evidence					
				of compliance					

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development	Technology Development Low
REQ-20	Preliminary verification results shall be available at the SIR for the products ready to be integrated.	Prior to any product being integrated in to the next higher level, the verification results for that product should be checked to make sure there is an acceptable level of risk before beginning the integration. For major products, a	Prior to any product being integrated in to the next higher level, the verification results for that product should be checked to make sure there is an acceptable level of risk before beginning the integration. For major products, a	Prior to any product being integrated in to the next higher level, the verification results for that product should be checked to make sure there is an acceptable level of risk before beginning the integration. For major products, a SIR (or equivalent) may be conducted to do this review. At the highest level of assembly at GRC, this	Prior to any product being integrated in to the next higher level, the verification results for that product should be checked to make sure there is an acceptable level of risk before beginning the integration. This review is likely done informally, internal to the project. At the highest level of assembly at GRC, this review may be the SAR. If requirements were not created for lower levels of product, for those lower level products, this may just be a check of			
			just be a check of any analysis and testing (e.g. functional checkout) done prior to integration.	just be a check of any analysis and testing (e.g. functional checkout) done prior to integration.	any analysis and testing (e.g. functional checkout) done prior to integration.			

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development	Technology Development Low
						Development High	Medium	Development Low
REQ-21	Final verification results shall be available at the FRR, or, for non-flight systems, at an operational TRR or equivalent.	All verification results need to be available to support the FRR or, for non-flight systems, at an operational TRR or equivalent.	All verification results need to be available to support the FRR or, for non-flight systems, at an operational TRR or equivalent. Where unique FRRs are not held, the next higher integrator may define when final verification results are required, if not available at the SAR (or PSR).	All verification results need to be available to support the FRR or, for non-flight systems, at an operational TRR or equivalent. Where unique FRRs are not held, the next higher integrator may define when final verification results are required, if not available at the SAR (or PSR).	All verification results need to be available to support the FRR or, for non-flight systems, at an operational TRR or equivalent. Where unique FRRs are not held, the next higher integrator may define when final verification results are required, if not available at the SAR (or PSR).	A final assessment of meeting the key driving requirements and FOMs should be available at the Closeout Review	A final assessment of meeting the key driving requirements and FOMs should be available at the Closeout Review	A final assessment of meeting the FOMs should be available at the Closeout Review
REQ-22	As part of Technical Planning, the approach to product validation shall be established, baselined, and maintained.	The approach is typically captured in a Plan (sometimes combined with Verification)	The approach is typically captured in a Plan (sometimes combined with Verification)	The approach maybe captured in the SEMP, with validation activities only described at a top level.	The approach maybe captured in the SEMP or Project Plan, only discussing the validation philosophy	The approach to TRL assessment, including the need for any interim assessments, should be defined and an initial TRL assessment should be conducted prior to Project Approval	The approach to TRL assessment should be defined and an initial TRL assessment should be conducted prior to Project Approval	The approach to TRL assessment should be defined and an initial TRL assessment should be conducted prior to Project Approval

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology	Technology	Technology
_						Development High	Development	Development Low
							Medium	
REQ-23		Prior to any	Prior to any	Prior to any	Prior to any	Not required	Not required	Not required
	results shall be	product being	product being	product being	product being			
	available at the SIR		integrated in to the	integrated in to the	integrated in to the			
	for the products ready	next higher level,	next higher level,	next higher level,	next higher level,			
	to be integrated.	the validation	the validation	the validation	the validation			
		results for that	results for that	results for that	results for that			
		product should be	product should be	product should be	product should be			
		checked to make	checked to make	checked to make	checked to make			
		sure there is an	sure there is an	sure there is an	sure there is an			
		acceptable level of	*	acceptable level of	acceptable level of			
		risk before	risk before	risk before	risk before			
		beginning the	beginning the	beginning the	beginning the			
		integration. For	integration. For	integration. For	integration. This			
		major products, a	major products, a	major products, a	review is likely			
		SIR (or equivalent)			done informally,			
			may be conducted	may be conducted	internal to the			
			to do this review.	to do this review.	project. At the			
		At the highest	At the highest	At the highest	highest level of			
		level of assembly	level of assembly	level of assembly	assembly at GRC,			
			at GRC, this		this review may be			
		review may be the	review may be the		the SAR.			
		SAR	SAR. If	SAR. If				
			requirements were	requirements were				
			not created for	not created for				
			lower levels of	lower levels of				
			product, for those lower level	product, for those lower level				
			products, this may just be a check of	products, this may just be a check of				
			any analysis and	any analysis and				
			testing (e.g. functional	testing (e.g. functional				
			checkout) done	checkout) done				
			prior to integration					

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology	Technology	Technology
_						Development High	Development	Development Low
							Medium	
REQ-24	Final validation results	All validation	All validation	All validation	All validation	A TRL	A TRL	A TRL
	shall be available at	results need to be	results need to be	results need to be	results need to be	Assessment should	Assessment should	Assessment should
	the FRR, or, for non-	available to	available to	available to	available to	be available at the	be available at the	be available at the
	flight systems, at an	support the FRR,	support the FRR,	support the FRR,	support the FRR,	Closeout Review	Closeout Review	Closeout Review
	operational TRR or	or, for non-flight	or, for non-flight	or, for non-flight	or, for non-flight			
	equivalent.	systems, at an	systems, at an	systems, at an	systems, at an			
		operational TRR	operational TRR	operational TRR	operational TRR			
		or equivalent.	or equivalent.	or equivalent.	or equivalent.			
			Where unique	Where unique	Where unique			
			FRRs are not held,	FRRs are not held,	FRRs are not held,			
			the next higher	the next higher	the next higher			
			integrator may	integrator may	integrator may			
			define when final	define when final	define when final			
			validation results	validation results	validation results			
			are required, if not	are required, if not	are required, if not			
			available at the	available at the	available at the			
			SAR (or PSR).	SAR (or PSR).	SAR (or PSR).			
REQ-25	As part of technical	Required	Required	Required	Required	Expected final	Expected final	Expected final
	planning, any	supporting data	supporting data	supporting data	supporting data	deliverables should		deliverables should
	supporting data	should be captured	should be captured	might be captured	might be captured	be defined prior to	be defined prior to	be defined prior to
	needed to accompany	in the SEMP.	in the SEMP.	in the SEMP,	in the SEMP,	project approval	project approval	project approval
	products during	When the system	When the system	Project Plan, or as	Project Plan, or as			
	transition (either	is being turned	is being turned	tasks in a Project	tasks in a Project			
	internally or	over to another	over to another	schedule. When	schedule. When			
	externally) shall be	organization for	organization for		the system is being			
	defined.	launch,	launch,	turned over to	turned over to another			
		deployment, or	deployment, or					
		operations, an	operations, an	organization for	organization for			
		Acceptance Data	Acceptance Data	launch,	launch,			
		Package may be required as part for	Package may be required as part for	deployment, or	deployment, or			
		the supporting	the supporting	operations, an Acceptance Data	operations, an Acceptance Data			
		data.	data.	Package may be	Package may be			
		uata.	uata.		required as part for			
				the supporting	the supporting			
				data.	data.			
				นลเล.	uata.			

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology	Technology	Technology
-	-					Development High	Development	Development Low
							Medium	
REQ-26	Updated operational	Operational plans	Operational plans	Operational plans	Operational plans	Not required	Not required	Not required
	plans shall be	should have been	should have been	should have been	should have been			
	provided at the ORR.	presented at prior	presented at prior	presented at prior	presented at prior			
	Operational plans	milestone reviews,	milestone reviews,	milestone reviews,	milestone reviews,			
	include mission	so updated	so updated	so updated	so updated			
	objectives, and		versions, reflecting	versions, reflecting	versions, reflecting			
	mission timelines		full maturity of the	full maturity of the	full maturity of the			
			information, would	information, would				
		be part of the						
		ORR, or tailored	ORR, or tailored	ORR, or tailored	ORR, or tailored			
		equivalent, prior to	equivalent, prior to	equivalent, prior to	equivalent, prior to			
		operations. The	operations. The	operations. The	operations. The			
		amount of	amount of	amount of	amount of			
		information in the	information in the	information in the	information in the			
		plans would	plans would	plans would	plans would			
		correspond to the	correspond to the	correspond to the	correspond to the			
		level of	level of	level of	level of			
		complexity of the	complexity of the	complexity of the	complexity of the			
		project	project	project	project			
REQ-27	Updated operational	Operational	Operational	Operational	Operational	Not required	Not required	Not required
	procedures shall be	procedures should	procedures should	procedures should	procedures should			
	provided at the ORR.	have been	have been	have been	have been			
		presented at prior	presented at prior	presented at prior	presented at prior			
		milestone reviews,	milestone reviews,	milestone reviews,	milestone reviews,			
		so updated	so updated	so updated	so updated			
			versions, reflecting		versions, reflecting			
			full maturity of the	full maturity of the	full maturity of the			
			information, would					
		be part of the						
		ORR, or tailored	ORR, or tailored	ORR, or tailored	ORR, or tailored			
		equivalent, prior to	equivalent, prior to	equivalent, prior to	equivalent, prior to			
		operations. The	operations. The	operations. The	operations. The			
		amount of	amount of	amount of	amount of			
		information in the	information in the	information in the	information in the			
		procedures would	procedures would	procedures would	procedures would			
		correspond to the	correspond to the	correspond to the	correspond to the			
		level of	level of	level of	level of			
		complexity of the	complexity of the	complexity of the	complexity of the			
		project	project	project	project			

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology	Technology	Technology
						Development High	Development	Development Low
REQ-28	Final Certification for	Certification of	Certification of	Certification of	Certification of	Not required	Medium Not required	Not required
KEQ-28	flight/use shall be		readiness for flight			Not required	Not required	Not required
	provided at FRR or for			should be provided				
	non-flight systems at	at the FRR or	at the FRR or	at the FRR or	at the FRR or			
	TRR		equivalent review.	equivalent review.	equivalent review.			
			The FRR may be a	The FRR may be a	The FRR may be a			
		project specific	project specific	project specific	project specific			
		FRR, or the project	FRR, or the project	FRR, or the project	FRR, or the project			
		may be providing	may be providing	may be providing	may be providing			
		the certification in	the certification in	the certification in	the certification in			
		support of a higher	support of a higher	support of a higher	support of a higher			
		level FRR. The	level FRR. The	level FRR. For	level FRR. For			
		Certification may	Certification may		non-flight systems,			
		require Center	require Center	the FRR	the FRR			
		management	management	equivalent would	equivalent would			
		endorsement.	endorsement.	be a TRR,	be a TRR,			
				conducted prior to the start of a test	conducted prior to the start of a test			
				program.	program.			
REQ-29	When flight hardware	Approvers of the	Approvers of the	Approvers of the	Approvers of the	Not required	Not required	Not required
1.2.4.23	is being shipped from	form should be	form should be	form should be	form should be	1,0010400100	Troutequines.	roorequired
	GRC for final launch	consistent with	consistent with	consistent with	consistent with			
	processing, a GRC	those required to	those required to	those required to	those required to			
	643, Glenn Research	approve Project	approve Project	approve Project	approve Project			
	Center Approval to		Plans, SEMPs, and		Plans, SEMPs, and			
	Ship Space Flight	_	Safety and Mission	Safety and Mission	•			
	Hardware form shall	Assurance Plans.	Assurance Plans.	Assurance Plans.	Assurance Plans.			
	be completed.							

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development Medium	Technology Development Low
REQ-30	and capture the resulting plan in a GRC SEMP and related technical and discipline plans.	The approach will be coordinated with the project plan to ensure compatibility with the allocated resources/enabling products (cost, schedule, personnel, and facilities), milestones, risk assessment, and deliverables. A GRC SEMP is required for any work where GRC is responsible for delivering all or part of the system being developed.	The approach will be coordinated with the project plan to ensure compatibility with the allocated resources/enabling products (cost, schedule, personnel, and facilities), milestones, risk assessment, and deliverables. A GRC SEMP is required for any work where GRC is responsible for delivering all or part of the system being developed.	The approach will be coordinated with the project plan to ensure compatibility with the allocated resources/enabling products (cost, schedule, personnel, and facilities), milestones, risk assessment, and deliverables. A GRC SEMP, or equivalent plan, is required for any work where GRC is responsible for delivering all or part of the system being developed.	Depending upon the scope of the effort, A SEMP should be developed, or the content incorporated in the Project Plan or equivalent data item. If a separate SEMP (or equivalent plan) is developed, the approach captured in the SEMP will be coordinated with the project plan to ensure compatibility with the allocated resources/enabling products (cost, schedule, personnel, and facilities), milestones, risk assessment, and deliverables. GRC SEMP content is required for any work where GRC is responsible for delivering all or part of the system being developed.	requirements of this GLPR have been incorporated.	The technical approach should be documented in the Project Plan or in another plan. This should include how the requirements of this GLPR have been incorporated.	The technical approach should be documented in the Project Plan or in another plan. This should include how the requirements of this GLPR have been incorporated.
REQ-31	The compliance matrix in Appendix C of this GLPR shall be completed and included in the SEMP	Include in the SEMP	Include in the SEMP	Include in the SEMP or equivalent plan	Include in the SEMP, equivalent plan, or project plan	Compliance matrix to be completed	Compliance matrix needed only if significantly tailoring this column.	Not required

		Criticality						
Req ID	Requirement	High	Medium	Low	Minor	Technology	Technology	Technology
						Development High	Development	Development Low
							Medium	
REQ-32	The GRC ETA	The required level	The required level	The required level	The required level	The required level	The required level	The required level
	approval shall be	of ETA approval is		of ETA approval is	of ETA approval is	of ETA approval is	of ETA approval is	
	obtained for the	the Director of	the Director of	the Director of	the Director of	the Director of	the Director of	the Division Chief,
	SEMP, waiver	Research and	Research and	Research and	Research and	Research and	Research and	unless further
	authorizations, and	Engineering,	Engineering,	Engineering,	Engineering,	Engineering,	Engineering,	delegated. It is
	other key technical	unless further	unless further	unless further	unless further	unless further	unless further	recommended that
	data items to ensure	delegated. It is	delegated. It is	delegated. It is	delegated. It is	delegated. It is	delegated. It is	if further
	independent	recommended that	recommended that	recommended that	recommended that	recommended that	recommended that	delegation is
	assessment of	if delegation is	if delegation is	if delegation is	if delegation is	if delegation is	if delegation is	desired, the
	technical content.	desired, the	desired, the	desired, the	desired, the	desired, the	desired, the	delegation be
		delegation be	delegation be	delegation be	delegation be	delegation be	delegation be	proposed at early
		proposed at an	proposed at an	proposed at an	proposed at an	proposed at an	proposed at an	in the project
		EMB early in the	EMB early in the	EMB early in the	EMB early in the	EMB early in the	EMB early in the	lifecycle. If SEMP
		project lifecycle,	project lifecycle,	project lifecycle,	project lifecycle,	project lifecycle,	project lifecycle,	content is captured
		and if the Director	and if the Director	and if the Director	and if the Director	and if the Director	and if the Director	in another plan, the
		of Research and	of Research and	of Research and	of Research and	of Research and	of Research and	equivalent SEMP
		Engineering	Engineering	Engineering	Engineering	Engineering	Engineering	content still
		approves, the	approves, the	approves, the	approves, the	approves, the	approves, the	requires ETA
		delegation be	delegation be	delegation be	delegation be	delegation be	delegation be	approval.
		captured in the	captured in the	captured in the	captured in the	captured in the	captured in the	
		EMB meeting	EMB meeting	EMB meeting	EMB meeting	EMB meeting	EMB meeting	
		minutes.	minutes.	minutes. If SEMP	minutes. If SEMP	minutes. If SEMP	minutes. If SEMP	
					content is captured	content is captured	content is captured	
				in another plan, the	in another plan, the		in another plan, the	
				equivalent SEMP	equivalent SEMP	equivalent SEMP	equivalent SEMP	
				content still	content still	content still	content still	
				requires Director	requires Director	requires ETA	requires ETA	
				of Research and	of Research and	approval.	approval.	
				Engineering	Engineering			
				approval.	approval.			
REQ-33	A released SEMP	At SRR or tailored		At SRR or tailored	At SRR or tailored	The plan capturing	The plan capturing	The plan capturing
	shall be made	equivalent, prior to		equivalent, prior to	equivalent, prior to	the technical	the technical	the technical
	available at the SRR.	KDP B	KDP B	KDP B	KDP B	approach should	approach should	approach should
						be released at the	be released at the	be released at the
						time of Project	time of Project	time of Project
						Approval.	Approval.	Approval.

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development Medium	Technology Development Low
REQ-34	For projects with all or portions of the engineering work contracted out (i.e. a contractor is providing an end item [all or part of a system] that is not COTS), the scope and plan for the NASA portion of the project implementation of the technical processes before, during, and at the completion of the contracted effort shall be defined and captured in the GRC SEMP.	technical team role will depend upon the planned procurement	The details of the technical team role will depend upon the planned procurement scope.	The details of the technical team role will depend upon the planned procurement scope.	The details of the technical team role will depend upon the planned procurement scope.	will depend upon the planned procurement scope.	The details of the technical team role will depend upon the planned procurement scope.	The details of the technical team role will depend upon the planned procurement scope.
REQ-35	An Integration Plan shall be provided for review no later than at the SIR.	The content is unique to the project. If a SIR is not planned, the Integration Plan should be available at the CDR.	The content is unique to the project. If a SIR is not planned, the Integration Plan should be available at the CDR.	The content is unique to the project. Content is likely incorporated in another plan. If a SIR is not planned, the Integration Plan should be available at the CDR.	The content is unique to the project. Content is likely incorporated in another plan. If a SIR is not planned, the Integration Plan should be available at the CDR.	Not required	Not required	Not required

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology	Technology	Technology
						Development High	Development Medium	Development Low
REQ-36	Preliminary decommissioning plans shall be provided for review no later than at the ORR.	The content is unique to the project. If the project is not responsible for final decommissioning, required information is often provided to the responsible organization prior to the equipment being turned over for launch/deployment/operat ion.	The content is unique to the project. If the project is not responsible for final decommissioning, required information is often provided to the responsible organization prior to the equipment being turned over for launch/ deployment/operat ion.	The content is unique to the project. If the project is not responsible for final decommissioning, required information is often provided to the responsible organization prior to the equipment being turned over for launch/deployment/operat ion.	The content is unique to the project. If the approach is simple, it can be included in a Project Plan. If the project is not responsible for final decommissioning, required information is often provided to the responsible organization prior to the equipment being turned over for launch/deployment/operat ion.	Not required	Not required	Not required
REQ-37	Baseline decommissioning plans shall be provided for review no later than at the DR.	Any final update needed should be complete.	Any final update needed should be complete. If a DR is not planned, this Plan is still needed prior to decommissioning of the system.	Any final update needed should be complete. If a DR is not planned, this Plan is still needed prior to decommissioning of the system. The Plan may be part of a higher level document.	Any final update needed should be complete. If a DR is not planned, this Plan is still needed prior to decommissioning of the system. The Plan may be part of a higher level document.	Not required	Not required	Not required

		Criticality							
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development Medium	Technology Development Low	
REQ-38	Baseline disposal plans shall be provided for review no later than at the FRR.	The content is unique to the project and hazards associated with disposal of the project systems. If the project is not responsible for final disposal, required information is often provided to the responsible organization prior to the equipment being turned over for launch/deployment/operation.	The content is unique to the project and hazards associated with disposal of the project systems. If the project is not responsible for final disposal, required information is often provided to the responsible organization prior to the equipment being turned over for launch/deployment/operat ion. If a Project does not have a FRR, the plans should be made available no later than the last milestone review prior to launch/deployment/operation).	The content is unique to the project and hazards associated with disposal of the project systems. If the project is not responsible for final disposal, required information is often provided to the responsible organization prior to the equipment being turned over for launch/deployment/operation. If a Project does not have a FRR, the plans should be made available no later than the last milestone review prior to launch/deployment/operation).	The content is unique to the project and hazards associated with disposal of the project systems. If the approach is simple, it can be included in a Project Plan. If the project is not responsible for final disposal, required information is often provided to the responsible organization prior to the equipment being turned over for launch/deployment/operation. If a Project does not have a FRR, the plans should be made available no later than the last milestone review prior to launch/deployment/operation).	materials)	The technical approach should address disposal, if there are any special requirements needed (e.g. hazardous materials)	The technical approach should address disposal, if there are any special requirements needed (e.g. hazardous materials)	
REQ-39	Updated disposal plans shall be provided for review no later than at the DRR.	Any final update needed should be complete.	Any final update needed should be complete.	Any final update needed should be complete.	Any final update needed should be complete.	Not required	Not required	Not required	

		Criticality							
Req ID	Requirement	High	Medium	Low	Minor	Technology	Technology	Technology	
•	·					Development High	Development	Development Low	
							Medium		
REQ-40	The technical	The	The	The	The	Not required	Not required	Not required	
	requirements/specifica	requirements/speci		requirements/speci	requirements/speci				
	tions architecture and	fication	fication	fication	fication				
	metadata shall be	architecture	architecture	architecture	architecture				
	established, baselined,	includes	includes	includes	includes				
	and maintained (e.g.,	hierarchical levels	hierarchical levels	hierarchical levels	hierarchical levels				
	Technical	and	and	and	and				
			interrelationships,	interrelationships,	interrelationships,				
	ation tree).	while metadata is	while metadata is	while metadata is	while metadata is				
		any information	any information	any information	any information				
		that describes the	that describes the	that describes the	that describes the				
		actual	actual	actual	actual				
		requirement/specif		requirement/specif	requirement/specif				
		ication,	ication,	ication,	ication,				
		(ownership,	(ownership,	(ownership,	(ownership,				
		subject matter,	subject matter,	subject matter,	subject matter,				
		assessments,	assessments,	assessments,	assessments,				
		synopsis,	synopsis,	synopsis,	synopsis,				
		identification or	identification or	identification or	identification or				
		location, etc.). The	location, etc.). The	location, etc.). The	location, etc.). The				
		requirements	requirements	requirements	requirements				
		management	management	management	management				
		approach is	approach is	approach is	approach is				
		typically captured	typically captured	typically captured	typically captured				
		in a Project Plan							
		and/or SEMP.	and/or SEMP.	and/or SEMP.	and/or SEMP.				
				When only one	When the project				
				level of	only works to				
				requirements are	safety and				
				developed, the	interface				
				levels are not	requirements, all that is needed is to				
				applicable, but the					
				interrelation ship	identify those				
				to higher level	requirement				
				requirements	sources.				
				should still be					
1		1	1	defined.	1			I	

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology	Technology	Technology
						Development High	Development	Development Low
							Medium	
REQ-41	Bi-directional	Traceability should	Traceability should	Traceability should	When the project	Traceability from	Traceability from	Traceability from
	traceability of	be established	be established	be established	only works to	mission, safety,	mission, safety,	mission, safety,
	technical requirements	between each of	between each of	between the	safety and	and any other key	and any other key	and any other key
	shall be established	the hierarchical	the hierarchical	projects technical	interface	driving	driving	driving
	and maintained	levels of	levels of	requirements and	requirements,	requirements	requirements	requirements
		requirements and	requirements and	the stakeholder/	traceability is not	should be	should be	should be
		to stakeholder/	to stakeholder/	customer	required	established and	established and	established and
		customer	customer	requirements.	_	maintained	maintained	maintained
		requirements and	requirements and	_				
		expectations. Note	expectations. Note					
		that requirements	that requirements					
		at lower levels can	at lower levels can					
		be traced directly	be traced directly					
		to a stakeholder/	to a stakeholder/					
		customer	customer					
		requirement, and	requirement, and					
		do not have to	do not have to					
		flow from the	flow from the					
		system level.	system level.					
		Traceability may	Traceability may					
		include one to	include one to					
		many and many to	many and many to					
		one relationships,	one relationships,					
		and is difficult to	and is difficult to					
		document, without	document, without					
			the use of a tool.					

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology	Technology	Technology
						Development High	Development	Development Low
							Medium	
REQ-42	The approach for	The approach	The approach	The approach	The majority of	Not required	Not required	Not required
	managing interfaces	should consider	should consider	should consider	these project only			
	(e.g., responsibilities,	approval processes	approval processes	approval processes	need to consider			
	agreements used, or	for both internal	for both internal	for both internal	external interfaces,			
	assess changes to)	and external	and external	and external	and most of those			
	shall be established,	interface	interface	interface	are controlled by			
	controlled, and	requirements, what	requirements, what	requirements, what	other			
	maintained.	organization	organization	organization	organizations. At a			
		controls them, and	controls them, and	controls them, and	minimum, the			
		the data item to be	the data item to be	the data item to be	approach to			
		used/generated to	used/generated to	used/generated to	approve changes to			
		capture the	capture the	capture the	externally			
		interface	interface	interface	controlled			
		requirements. The	requirements. The	requirements. The	interface			
		level of internal	level of internal	level of internal	requirements			
		interfaces to be	interfaces to be	interfaces to be	should be			
		controlled should	controlled should	controlled should	captured.			
		be consistent with	be consistent with	be consistent with	_			
		the level of	the level of	the level of				
		requirements being	requirements being	requirements being				
		developed.	developed.	developed.				
REQ-43	An interface block	The block diagram	The block diagram	The block diagram	The block diagram		Not required	Not required
	diagram shall be	should be	should be	should be	should be	diagram included		
	established,	developed to	developed to	developed to	developed to	as part of interface		
	controlled, and	correspond to the	correspond to the	correspond to the	correspond to the	requirements.		
	maintained as part of	level of	level of	level of	level of			
	the architectural		requirements being	requirements being				
	definition of the	developed	developed	developed	developed. At a			
	system.				minimum, external			
					interfaces should			
					be captured.			

		Criticality						
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development Medium	Technology Development Low
REQ-44	Control of the interface design solution(s) shall be established, baselined, and maintained.	internal and external interfaces should be captured. If interfacing to existing systems or interfaces are controlled by some other organization, the design solution should already exist or be the responsibility of the other organization	internal and external interfaces should be captured. If interfacing to existing systems or interfaces are controlled by some other organization, the design solution should already exist or be the responsibility of the other organization	other organization, the design solution should already exist or be the responsibility of the other organization	be interfacing to existing systems or the interfaces are controlled by some other organization. The design solution should already exist or be the responsibility of the other organization	Interface requirements are defined and maintained. Design solution(s) are included only if critical to the technology.	Only key interface requirements are defined and maintained.	Not required
REQ-45	As part of Technical Planning, the approach to configuration management shall be established, baselined, and maintained.	in a Configuration and Data	The approach is typically captured in a Configuration and Data Management Plan. The approach should be consistent with EIA-649 and EIA-649-2.	The approach is typically captured in a Configuration and Data Management Plan. The approach should be consistent with EIA-649 and EIA-649-2. As project criticality reduces, the same processes are needed, but the processes can be simplified. For instance, configuration audits may be done informally.	The approach is typically captured in a Configuration and Data Management Plan, but could be incorporated in a Project Plan, SEMP, or equivalent data item. The approach should be consistent with EIA-649 and EIA-649-2. As project criticality reduces, the same processes are needed, but the processes can be simplified. For instance, configuration audits may be done informally.	As part of Technical Planning, the approach to configuration management, customized as appropriate for the scope of the project, shall be established, baselined, and maintained.	As part of Technical Planning, the approach to configuration management, customized as appropriate for the scope of the project, shall be established, baselined, and maintained. For projects of this type, there may be little configuration management, as the focus is mostly data management.	As part of Technical Planning, the approach to configuration management, customized as appropriate for the scope of the project, shall be established, baselined, and maintained. For projects of this type, there may be little to no configuration management, as the focus is data management.

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development Medium	Technology Development Low
REQ-46	As part of Technical Planning, the approach to technical data management shall be established, baselined, and maintained.	in a Configuration and Data	The approach is typically captured in a Configuration and Data Management Plan.	The approach is typically captured in a Configuration and Data Management Plan.	The approach is typically captured in a Configuration and Data Management Plan, but could be incorporated in a Project Plan, SEMP or equivalent data item.	As part of Technical Planning, the approach to technical data management, customized as appropriate for the scope of the project, shall be established, baselined, and maintained. There may be some level of control needed, but the primary purpose is to assure all appropriate data is captured.	As part of Technical Planning, the approach to technical data management, customized as appropriate for the scope of the project, shall be established, baselined, and maintained. The primary purpose is to assure all appropriate data is captured.	As part of Technical Planning, the approach to technical data management, customized as appropriate for the scope of the project, shall be established, baselined, and maintained. The primary purpose is to assure all appropriate data is captured.

		Criticality							
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development Medium	Technology Development Low	
REQ-47	As part of Technical Planning, the lifecycle and technical milestone reviews to be conducted during Project execution, and the approach to them, shall be defined, documented, and maintained.	The planned reviews should be consistent with the governing project NPR. They are typically documented in the Project Plan and SEMP. For high criticality projects, a full suite of reviews should be conducted.	The planned reviews should be consistent with the governing project NPR. They are typically documented in the Project Plan and SEMP. For medium criticality projects, reviews like SRR and SDR might be combined, but the purposes behind reviews that are combined should not be eliminated	The planned reviews should be consistent with the governing project NPR. They are typically documented in the Project Plan and SEMP. For low criticality projects, reviews like SRR and SDR might be combined, and some like SIR or ORR might be conducted internal to a project, however use of external reviewers is still encouraged. But the purposes behind reviews that are combined should not be eliminated. At a minimum, reviews should be held around SRR, PDR, CDR and SAR timeframes.	The planned reviews should be consistent with the governing project NPR. They are typically documented in the Project Plan. For minor criticality projects, reviews may be combined and/ or conducted internal to a project, however use of external reviewers is still encouraged. But the purposes behind reviews that are combined should not be eliminated. At a minimum, reviews should be held around SRR, PDR, CDR and SAR time frames.	As part of Technical Planning, the life- cycle and technical milestone reviews to be conducted during Project execution, and the approach to them, shall be defined prior to project approval, documented, and maintained.	As part of Technical Planning, the life- cycle and technical milestone reviews to be conducted during Project execution, and the approach to them, shall be defined prior to project approval, documented, and maintained.	As part of Technical Planning, the life- cycle and technical milestone reviews to be conducted during Project execution, shall be defined prior to project approval, documented, and maintained.	
REQ-48	Entrance and success criteria shall be established for each technical milestone review.	Entrance and success criteria are typically captured in a stand-alone review plan for each of the respective reviews or the SEMP. The criteria should be established at the beginning of any project phase so	Entrance and success criteria are typically captured in a stand-alone review plan for each of the respective reviews or the SEMP. The criteria should be established at the beginning of any project phase so	Entrance and success criteria are typically captured in a stand-alone review plan for each of the respective reviews or the SEMP. The criteria should be established at the beginning of any project phase so	Entrance and success criteria are often captured in a convening memo. The criteria should be established at the beginning of any project phase so that the supporting data can be incorporated as	Entrance and success criteria shall be established for each technical milestone review.	Entrance and success criteria shall be established for each technical milestone review.	Entrance and success criteria shall be established for each technical milestone review.	

		Criticality						
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development	Technology Development Low
Req ID	Requirement	that the supporting data can be incorporated as part of normal development, rather than being generated just prior to a review. The technical data required to demonstrate entrance readiness or success should be captured in a project schedule (or Data Requirements List for contracted efforts) to make sure that its preparation is properly planned. NPR 7123.1 Appendix G "Life-Cycle and Technical Reviews Entrance and Success Criteria" provides typical entrance and success criteria for each review. The products and their required maturities will vary based upon the project and should be aligned with the	that the supporting data can be incorporated as part of normal development, rather than being generated just prior to a review. The technical data required to demonstrate entrance readiness or success should be captured in a project schedule (or Data Requirements List for contracted efforts) to make sure that its preparation is properly planned. NPR 7123.1	that the supporting data can be incorporated as part of normal development, rather than being generated just prior to a review. The technical data required to demonstrate entrance readiness or success should be captured in a project schedule (or Data Requirements List for contracted efforts) to make sure that its preparation is properly planned. NPR 7123.1 Appendix G "Life-Cycle and Technical Reviews Entrance and Success Criteria" provides typical entrance and success criteria for each review. The products and their required maturities will vary based upon the project and should be aligned with the purpose for that for	part of normal development, rather than being generated just prior to a review. Care should be taken when capturing the criteria in a Convening Memo, because it is often released too late to allow for proper planning. The technical data required to demonstrate entrance readiness or success should be captured in a project schedule (or Data Requirements List for contracted efforts) to make sure that its preparation is properly planned. NPR 7123.1 Appendix G "Life-Cycle and Technical Reviews Entrance and Success Criteria" provides typical entrance and success criteria for each review. The products and their			
		purpose for that for that review.	that review.	that review.	required maturities will vary based upon the project and should be			

					Criticality			
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development Medium	Technology Development Low
					aligned with the purpose for that for that review.			
REQ-49	The review discrepancies/ actions (e.g. RIDs/ RFAs) resulting from the lifecycle and technical milestone reviews, their disposition, and the objective evidence supporting closure shall be identified and tracked.	The review discrepancies/actio ns (e.g. RIDs/RFAs) resulting from the life-cycle and technical milestone reviews, their disposition, and the objective evidence supporting closure shall be identified and tracked.	The review discrepancies/actio ns (e.g. RIDs/RFAs) resulting from the life-cycle and technical milestone reviews, their disposition, and the objective evidence supporting closure shall be identified and tracked.	The review discrepancies/actions (e.g. RIDs/RFAs) resulting from the life-cycle and technical milestone reviews, their disposition, and the objective evidence supporting closure shall be identified and tracked.	The review discrepancies/actio ns (e.g. RIDs/RFAs) resulting from the life-cycle and technical milestone reviews, their disposition, and the objective evidence supporting closure shall be identified and tracked.	The review discrepancies/actio ns (e.g. RIDs/RFAs) resulting from the life-cycle and technical milestone reviews, their disposition, and the objective evidence supporting closure shall be identified and tracked.	The review discrepancies/actio ns (e.g. RIDs/RFAs) resulting from the life-cycle and technical milestone reviews, their disposition, and the objective evidence supporting closure shall be identified and tracked.	The review discrepancies/actions (e.g. RIDs/RFAs) resulting from the life-cycle and technical milestone reviews, their disposition, and the objective evidence supporting closure shall be identified and tracked.
REQ-50	During the normal course of business, periodic technical status reviews shall be held to monitor and assess the technical effort.	Planned reviews and their frequency should be captured in the SEMP.	Planned reviews and their frequency should be captured in the SEMP.	Planned reviews and their frequency should be captured in the SEMP.	Planned reviews and their frequency should be captured in the SEMP or equivalent data item.	Not required	Not required	Not required

		Criticality							
Req ID	Requirement	High	Medium	Low	Minor		Technology Development Medium	Technology Development Low	
REQ-51	The list of leading indicators (systems engineering and technical performance measures) to be tracked by the project and their reporting frequency shall be defined, documented, and approved.	for critical items, especially when margins are small. The lists, their definition, and reporting frequency should be captured in the SEMP or a project Leading Indicators Plan.	in addition to review discrepancies/actio ns, mass and power margins, shall be considered for inclusion. Reporting frequency may need to be monthly for critical items, especially when margins are small. The lists, their definition, and reporting frequency should be captured in the SEMP.	for inclusion. Reporting frequency may need to be monthly for critical items, especially when margins are small. As a minimum, reporting should be done prior to (and reported at) any life-cycle or technical milestone review. The lists, their definition, and reporting frequency should be captured in the SEMP.	Leading indicators, in addition to review discrepancies/actio ns, mass and power margins, shall be considered for inclusion. Reporting frequency may need to be monthly for critical items, especially when margins are small. As a minimum, reporting should be done prior to (and reported at) any life-cycle or technical milestone review. The lists, their definition, and reporting frequency should be captured in the SEMP, or equivalent data item.	Satisfied by FOMs	Satisfied by FOMs	Satisfied by FOMs	
REQ-52	The leading indicators to be tracked and their initial trend shall be presented at the MDR/SDR.	At MDR/SDR, or tailored equivalent prior to KDP-B.	At MDR/SDR, or tailored equivalent prior to KDP-B.	At MDR/SDR, or tailored equivalent prior to KDP-B.	At MDR/SDR, or tailored equivalent prior to KDP-B.	Not required	Not required	Not required	
REQ-53	The leading indicators shall be tracked and their trends reported to the project on the agreed-upon interval.	Reporting of the leading indicator trends should be captured as part of project data items.	Reporting of the leading indicator trends should be captured as part of project data items.	Reporting of the leading indicator trends should be captured as part of project data items.	Reporting of the leading indicator trends should be captured as part of project data items.	Estimated performance with respect to the FOMs shall be documented at each technical milestone reviews and a trend shown	Estimated performance with respect to the FOMs shall be documented at each technical milestone reviews	Estimated performance with respect to the FOMs shall be documented at each technical milestone reviews	

		Criticality						
Req ID	Requirement	High	Medium	Low	Minor	Technology Development High	Technology Development Medium	Technology Development Low
REQ-54	The approach to perform decision analysis shall be established and maintained.	The approach should include decision making bodies, such as Engineering Review Boards (ERBs), Risk Boards, Material Review Boards (MRBs), and Project Change Boards (PCBs); what trade studies need to be performed or criteria for when they are to be performed; and the process to be used for trade studies.	The approach should include decision making bodies, such as ERBs, Risk Boards, MRBs, and PCBs; and if formal trade are to be performed capture which ones or criteria for when they are to be performed; and the process to be used for trade studies.	The approach should include decision making bodies, such as ERBs, Risk Boards, MRBs, and PCBs. Trade studies are usually performed informally.	The number of boards is kept to a minimum, and trade studies are performed informally.	Rational for key technical decisions on the architecture of the technology shall be documented	Rational for key technical decisions on the architecture of the technology shall be documented	Rational for key technical decisions on the architecture of the technology shall be documented

Change History

Change	Date	Description/Comments
Basic	12/18/2019	Initial release.
Change 1	03/26/2020	Administrative changes include minor punctuation edits and wording in Appendix D updated to meet recent change to NPR 7123.1.
Change 2	11/01/2024	Administrative change: Extent expiration date one year to complete substantive changes in parallel with GLPR 7120.5.10 per GLPR 1410.1. Minor grammatical changes.