



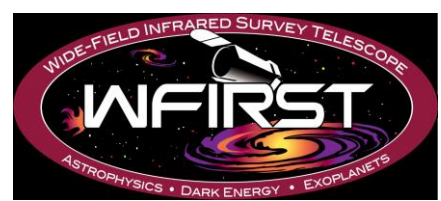
Spectral Performance of WFIRST/AFTA Bandpass Filter Prototypes

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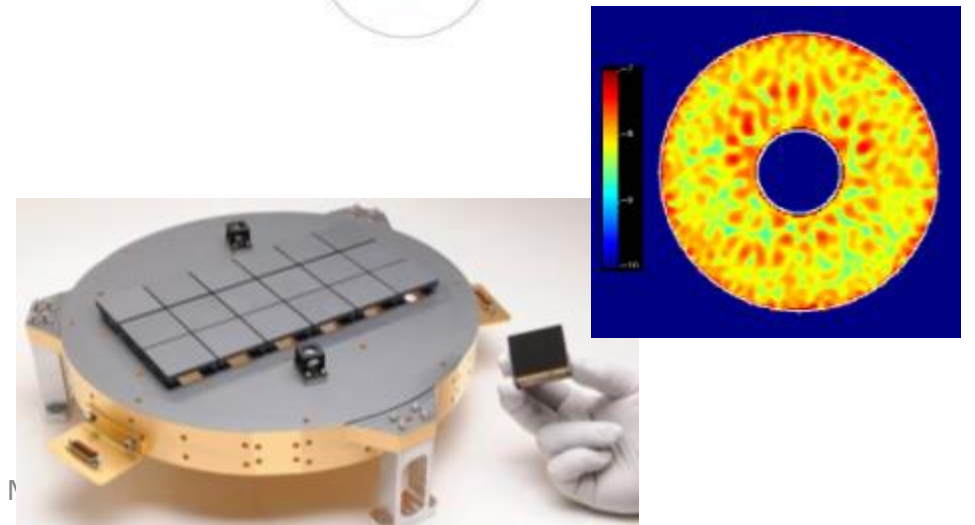
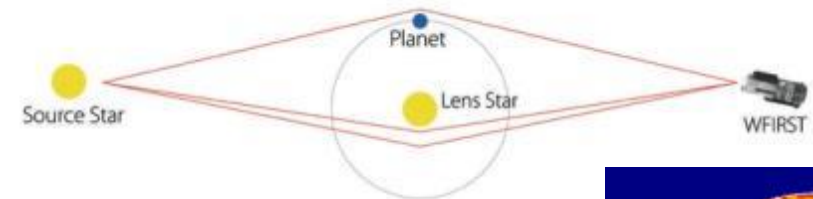


Outline



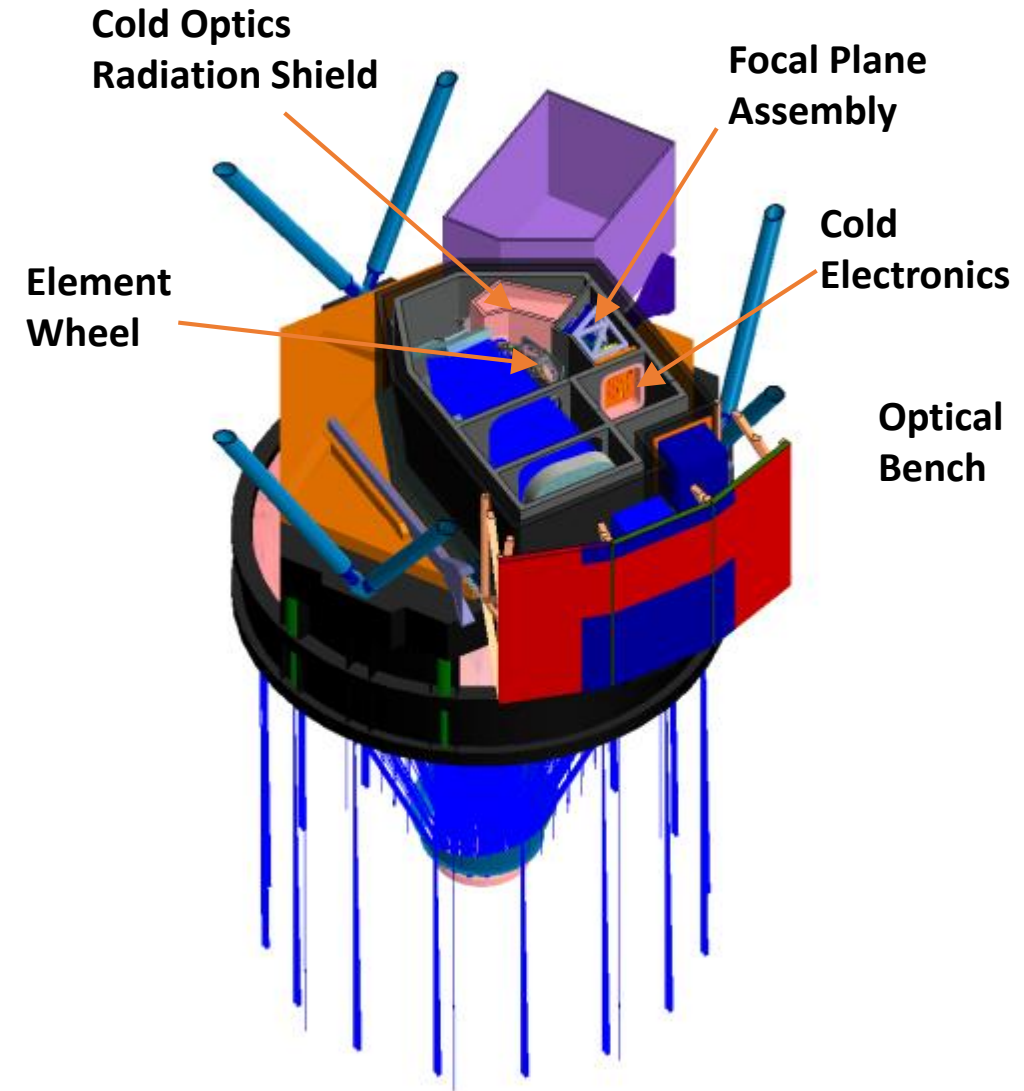
- ❖ Overview & Objectives
- ❖ Experimental details
- ❖ Results
- ❖ Conclusions

- The highest ranked NWNH large space mission.
- Dark energy that is driving the current accelerating expansion of the universe
 - A wide field telescope for pointed wide observations of the NIR sky
 - Perform statistical census of planetary systems through microlensing survey
- The WFIRST-AFTA Design Reference Mission has
 - 2.4 m telescope (already exists)
 - NIR instrument with 18 H4RG HgCdTe detectors
 - Baseline exoplanet coronagraph
 - 5 year lifetime, 10 year goal
- WFIRST-AFTA will perform Hubble-like quality and depth imaging with a much larger field of view

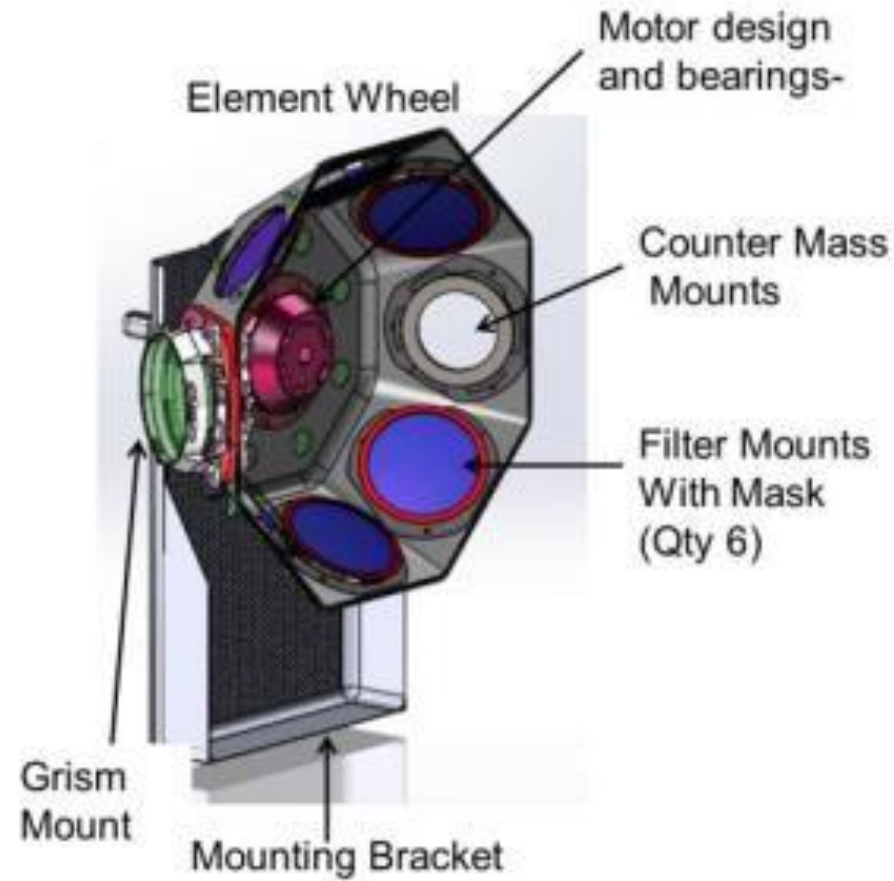


Key Features

- Single wide field channel instrument for both imaging and spectroscopy
 - 3 mirrors, 1 powered
 - 18 4K x 4K HgCdTe detectors
 - 0.11 arc-sec plate scale
 - Grism used for GRS survey
- IFU channel for SNe spectra, single HgCdTe detector
- Single element wheel for filters and Grism



Element Wheel Assembly





Wide Field Channel Description (Cycle 5)



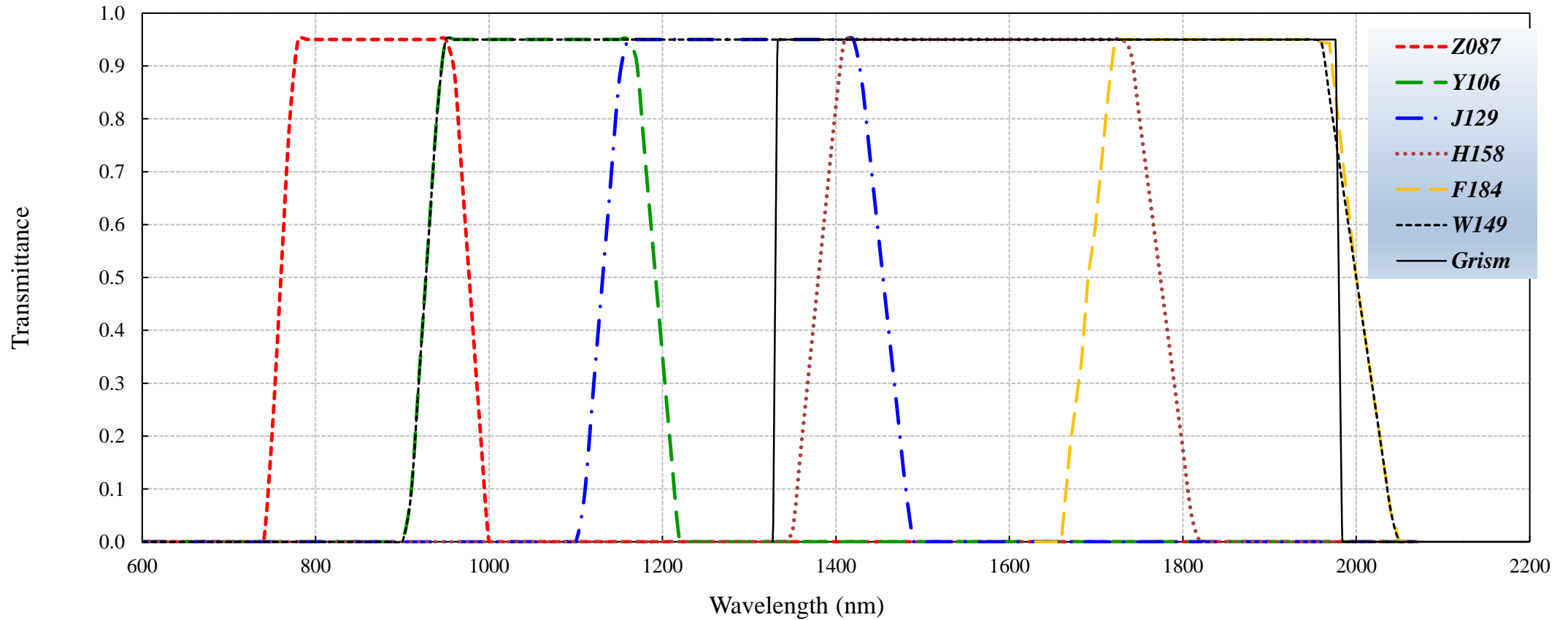
- The wide field channel's only routinely moving part is the element wheel (EW)
- 8 positions: 6 filters, blank, grism (galaxy redshift survey)
- Table shows how measurement modes and observations align

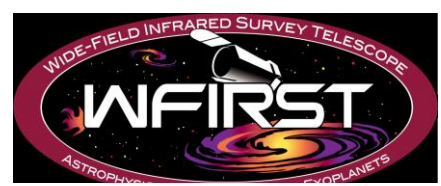
#	Min (mm)	Max (mm)	R	Shallow	Med/Deep	SN Detect	SN Spec	HLS		Microlensing		Available for GO
								Image	Spec	Monitor	Color	
Z087	0.760	0.977	4.0								2X daily	All
Y106	0.927	1.192	4.0	X				Photo-z				
J129	1.131	1.454	4.0	X	X							
H158	1.380	1.774	4.0		X			Photo-z & Shapes				
F184	1.683	2.000	5.81									
W149	0.927	2.000	1.442						X	15 min cadence		
GRS	1.35	1.95	793									
IFU	0.600	2.000	75				X					

#	Min (mm)	Max (mm)	Center (mm)	Width (mm)	R
Z087	0.760	0.977	0.869	0.217	4
Y106	0.927	1.192	1.060	0.265	4
J129	1.131	1.454	1.293	0.323	4
H158	1.380	1.774	1.577	0.394	4
F184	1.683	2.000	1.842	0.317	5.81
W149	0.927	2.000	1.485	1.030	1.44
GRS	1.35	1.95	1.650	0.600	2.75

WFI element wheel optics list

Spectral Band-Pass Definitions





Objectives



- Procurement of a subset WFI filter complement:
 - Grism (**Tight slope requirement**)
 - W149 (**Widest band**)
 - Z087 (**Shorter passband**)
- Spectral and interferometric characterizations:
 - Band-pass transmission performance at various temperatures, particularly @ **170K**, the operating temperature for WFIRST.
 - Spatial Uniformity
 - Out-of-band rejection
 - Reflected Wave Front Error Distortion
- Report to WFIRST design team.

Filter Substrate Requirements

- Flat substrate disks (110 mm x 6mm) of the Corning 7980 type.
- Relatively tight WFE performance (<0.5 wave @ 632.8 nm).
- Substrates were sent to all 3 vendors (3 EA) for bandpass coating application.
- One inch coupons were also requested (for cryogenic measurement purposes)
- Three coating vendors were selected (labeled **A**, **B**, and **C**) to produce prototypes for each of the 3 filters:

NOTES: UNLESS OTHERWISE SPECIFIED:
 Material: Fused silica (Corning 7980) GRADE 0-4
 Wavefront on each surface: 30nm RMS (single path)
 Diameter: 110mm with clear aperture of 100mm
 Thickness: 6mm ± 0.05mm
 Surface #1 convex, radius of curvature: 1568.182mm, tolerance: 1 fringe at 632.8nm
 Surface #2 concave, radius of curvature: 1567.315 mm, tolerance: 1 fringe at 632.8nm
 Surface roughness: 30 Å RMS
 Scratch and dip: 40-20
 RESERVE THE RADIUS CURVATURE DIFFERENCE 0.867 MM ±0.5%
 CLARIFICATION OF NOTE: IF THESE IS ± FRINGE ERROR BOTH SURFACES NEED TO HAVE THE SAME AMOUNT OF ERROR WITH 5% DIFFERENCE. FOR EXAMPLE, IF R1 TURNS OUT TO BE 1570 MM THEN R2 NEEDS TO BE 1570 -0.67 ±0.5% THAT IS, R2 SHOULD BE 1569.133 ±0.043MM
 Quantity: 1

SECTION A-A

REVISION	DESCRIPTION	DATE	APPROVAL
1			

REV	BY	DATE	PART NO.	DESCRIPTION	MATERIAL	QTY	UNIT	REQ. CODE	ISSUE CODE
			2194884	FILTER SUBSTRATE					

ITEM NO.	REQD	REQD	PART NO.	DESCRIPTION	MATERIAL	QTY	UNIT	REQ. CODE	ISSUE CODE
			2194884	FILTER SUBSTRATE					

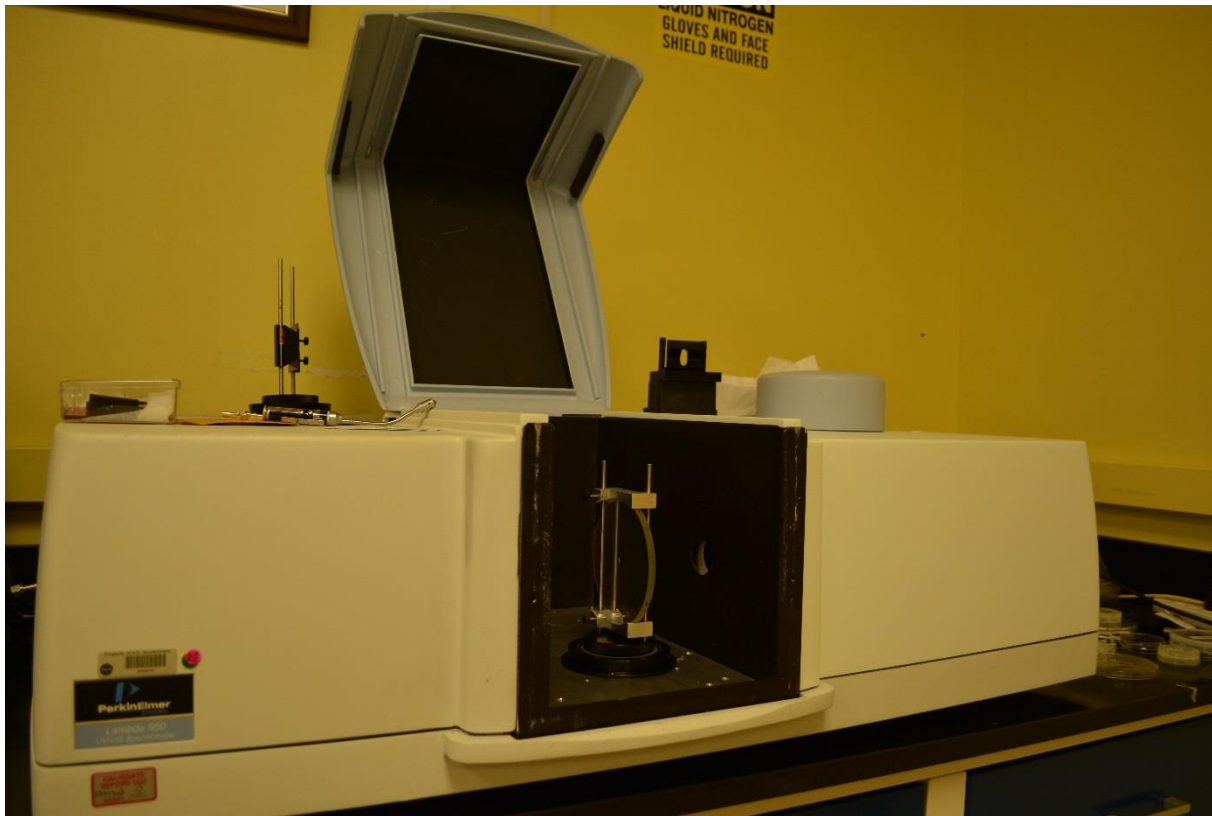
TECH	DATE	REV	BY	DATE	REV	BY	DATE

SOFTWARE:	FILE LOCATION:	DRAWING FILE:	MODEL FILE:

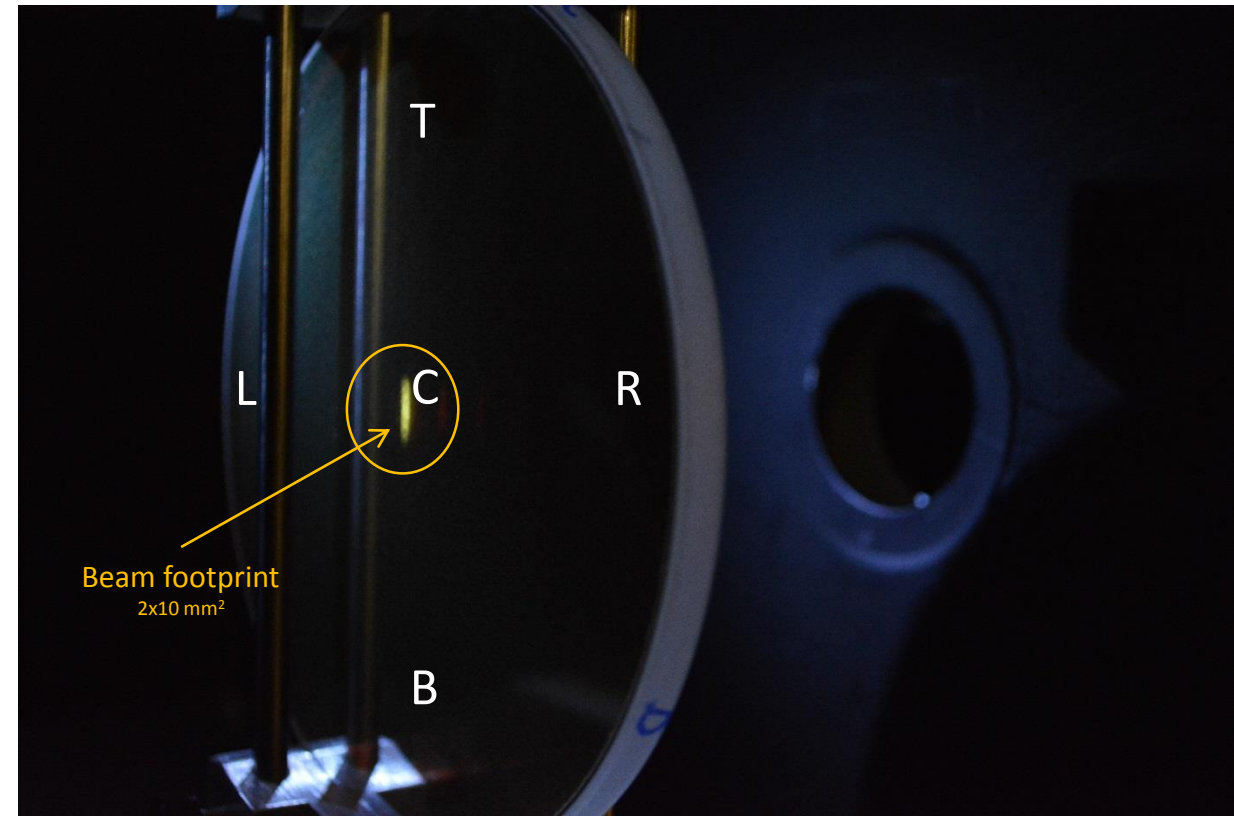
DATE:	TIME:	BY:	APPV:

Perkin Elmer Spectrometer (950)

Transmittance > 200-3000 nm spectral range (Spectral resolution 0.25 nm)
Photometric accuracy (8A units)



Spectral uniformity

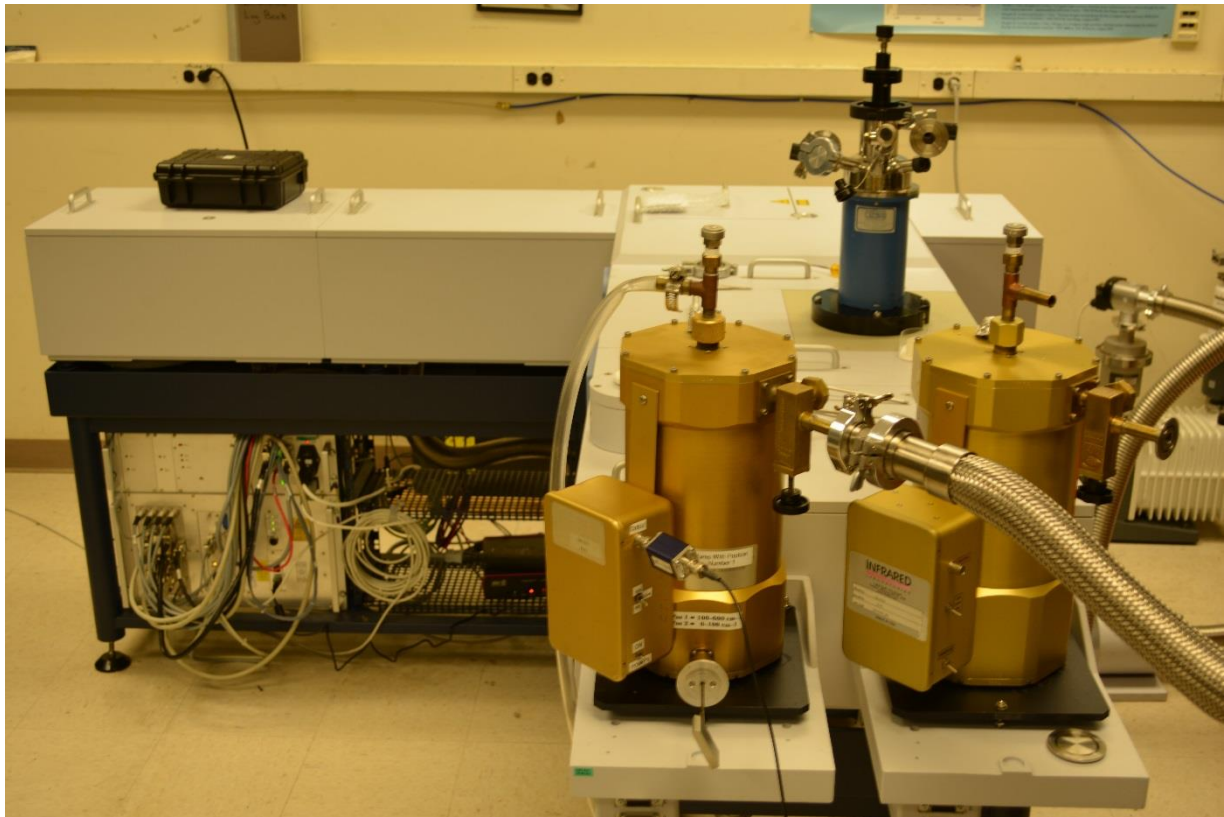


Bruker Spectrometer

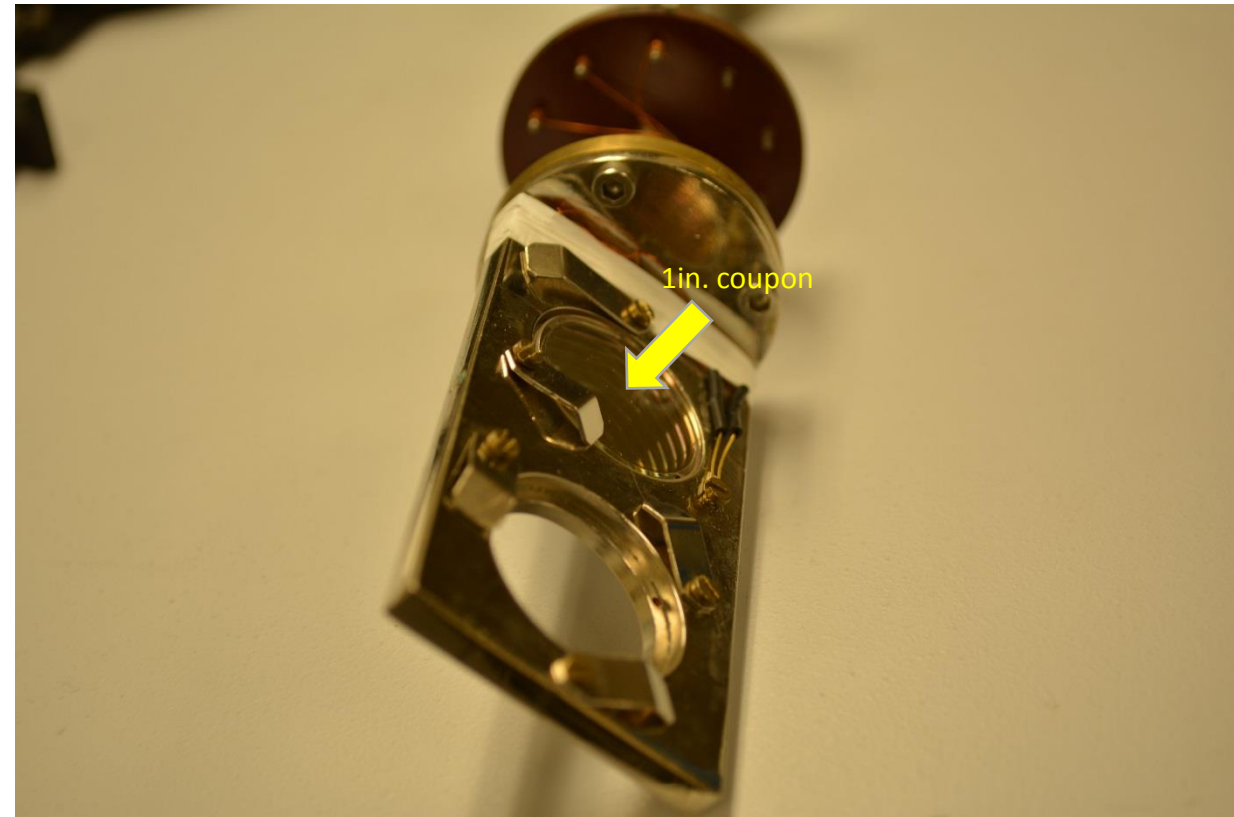
Fourier Transform Spectrometer (FTS)

1000-10000 nm (Res. < 0.05 nm)

Photometric accuracy (3-4A)

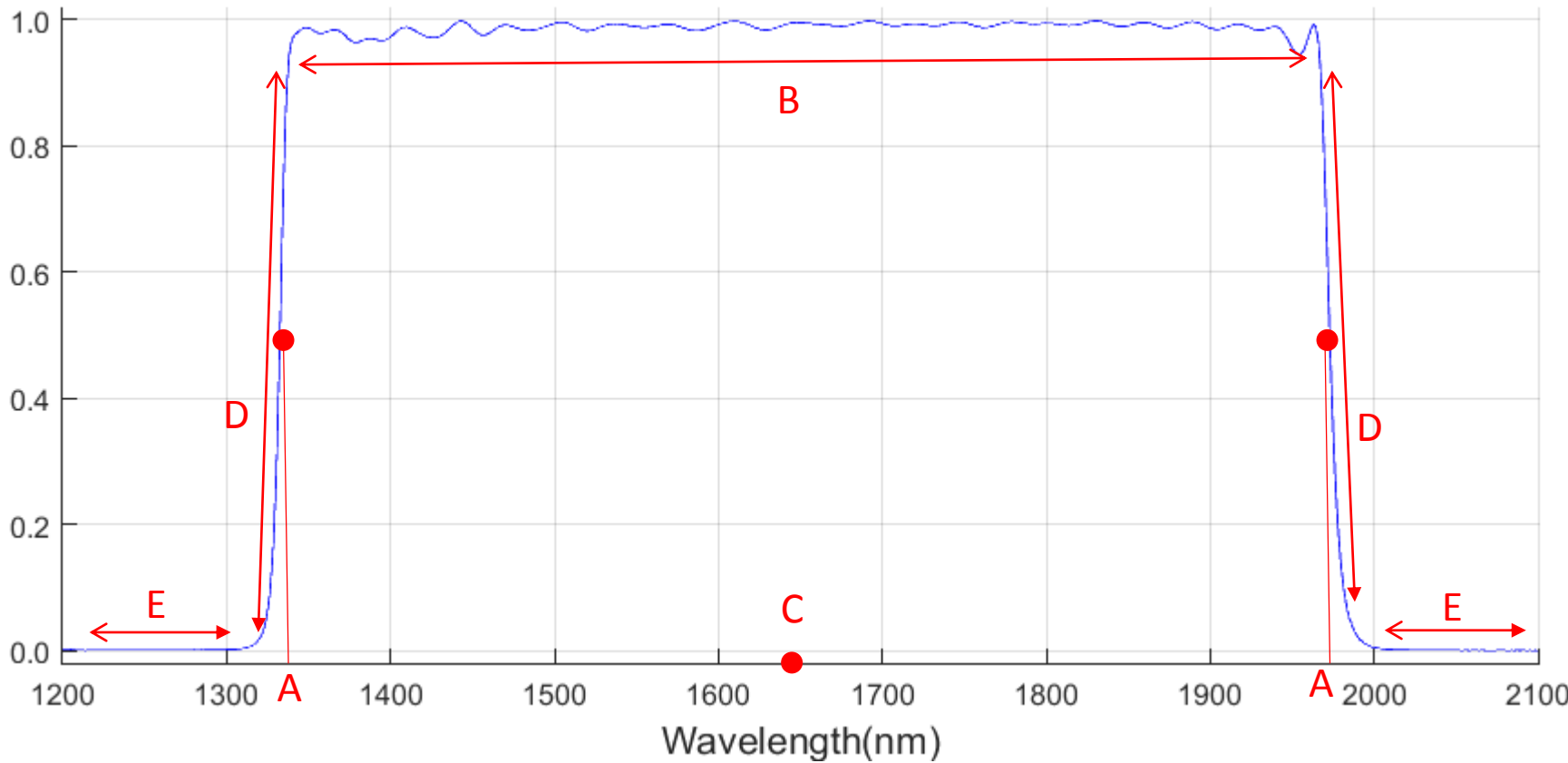


Cryostat Sample holder



Band-Pass Filter Parameters

For a given transmission curve, the followings are the characteristics we are interested in:



A: Wavelengths @ 50%T_{IB}

B: Ave. In-band Transmission

C: Center Wavelength

$$W_C = (W_{@50\%T_H} + W_{@50\%T_L}) / 2$$

D: Slope of the edges

$$\text{Slope} = |W_{@90\%T} - W_{@10\%T}| / W_{@50\%T}$$

E: Ave. Out-of-band optical density

$$\text{Opt_Den} = -\log_{10}(\text{Transmittance})$$



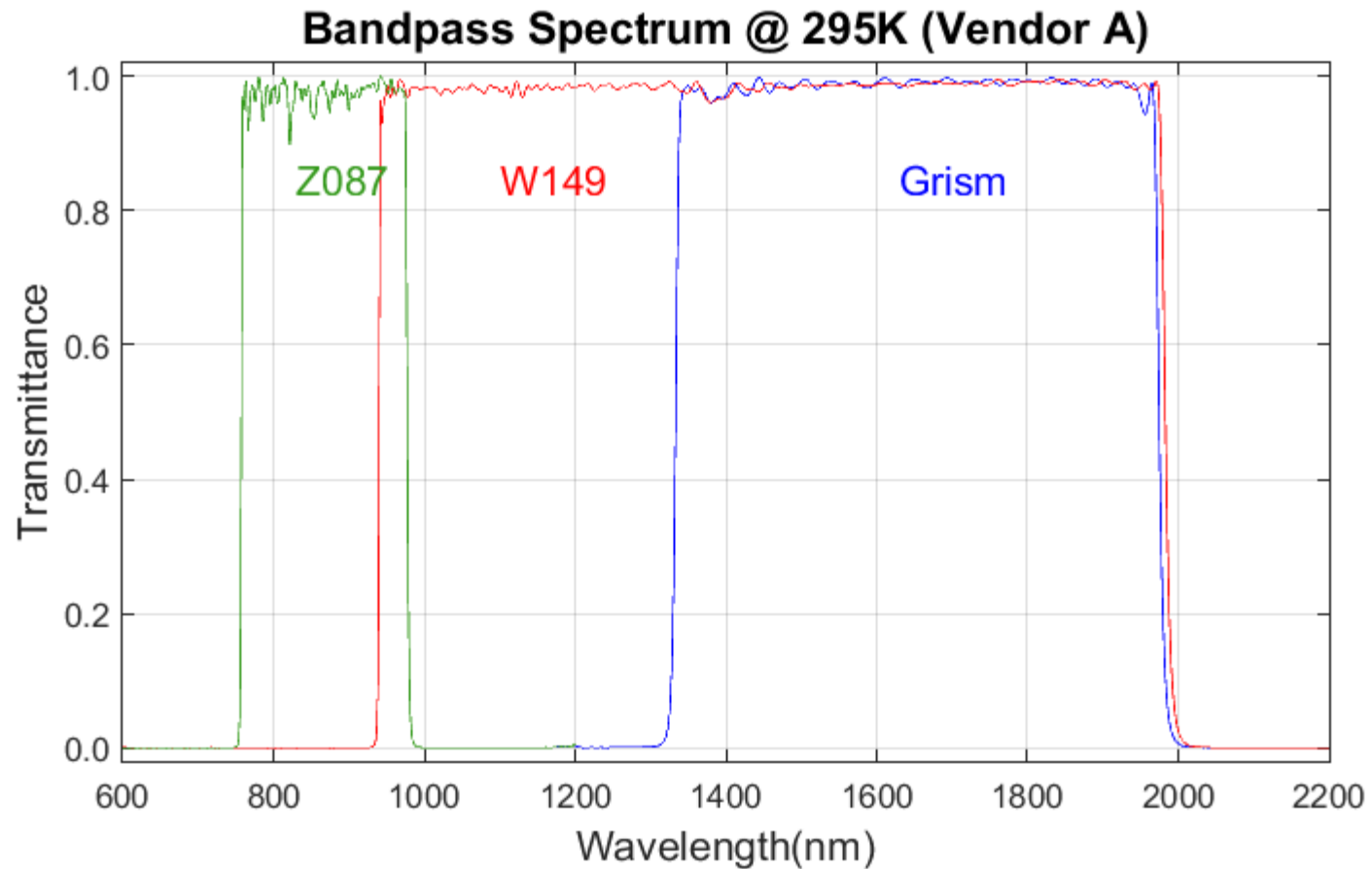
Band-Pass Filter Parameters cont...



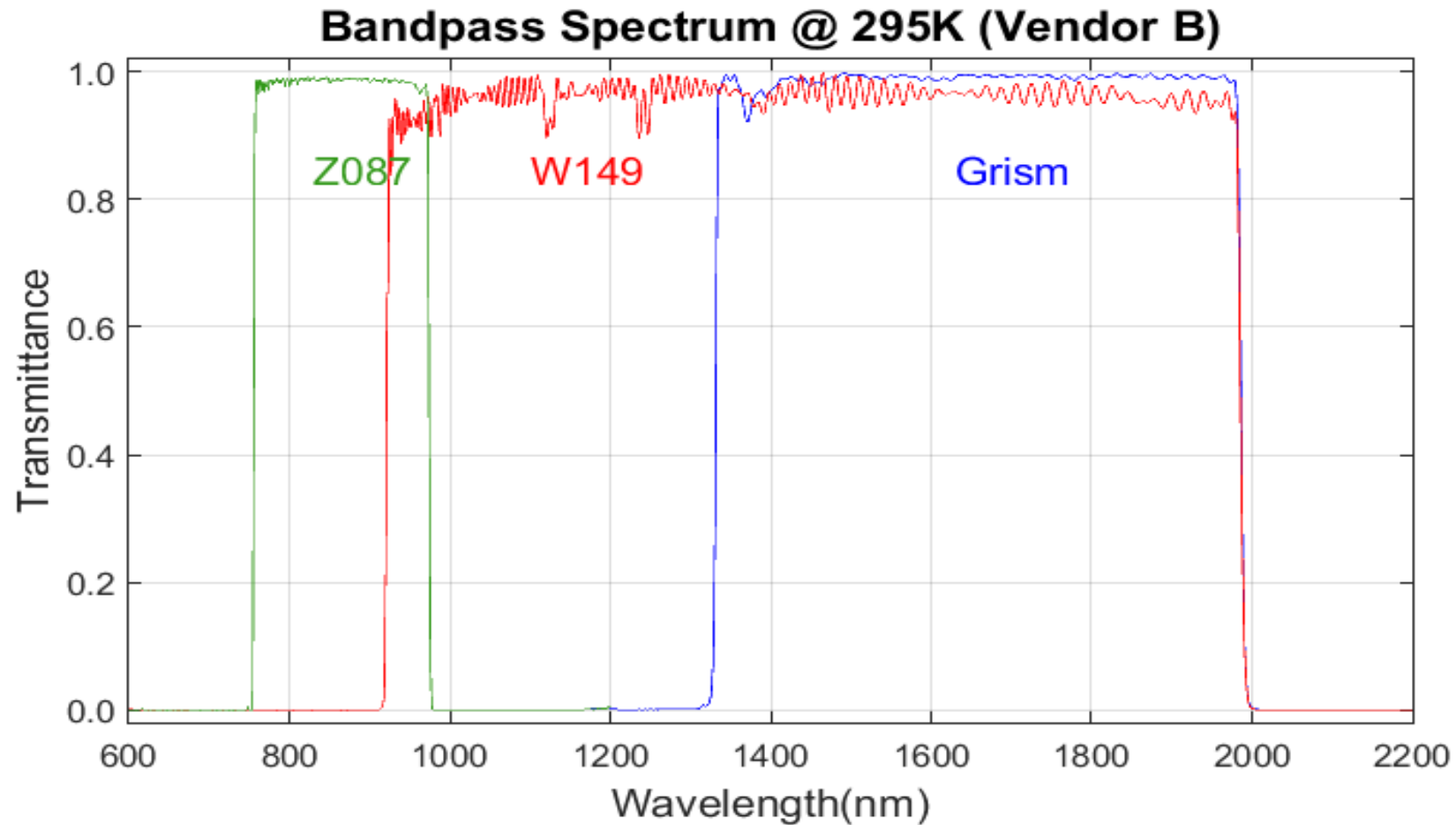
	BANDPASS REQUIREMENTS (Cycle5)		
Parameter	Grism	Z087	W149
A	≥ 95%	≥ 95%	≥ 93%
B _s	1345 nm (±5 nm)	758 nm (±10 nm)	925 nm (±20 nm)
B _L	1955 nm (±5 nm)	978 nm (±10 nm)	2000 nm (±20 nm)
C	1650 nm (±5 nm)	868 nm (±10 nm)	1462 nm (±20 nm)
D _s , D _L	≤ 0.2%	≤ 3%	≤ 3%
E _s	OD 4 (500-1250 nm)	OD 4 (500-740 nm)	OD 4 (500-900 nm)
E _L	OD 5 (2050-3000 nm)	OD 5 (1000-3000 nm)	OD 5 (2050-3000 nm)

Spectrum Overview: Vendor A

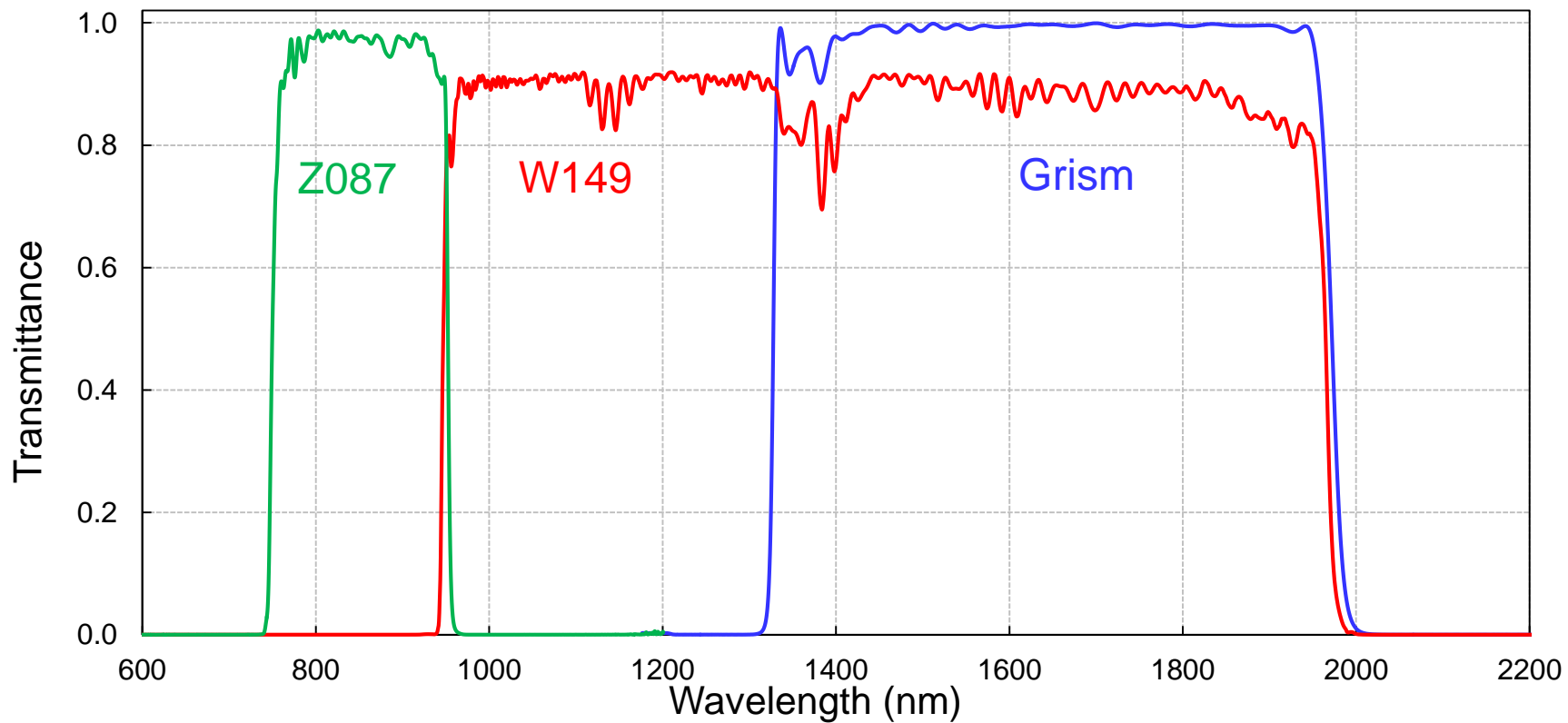
3 types of filters (Grism, W149, and Z087):



Spectrum Overview: Vendor B



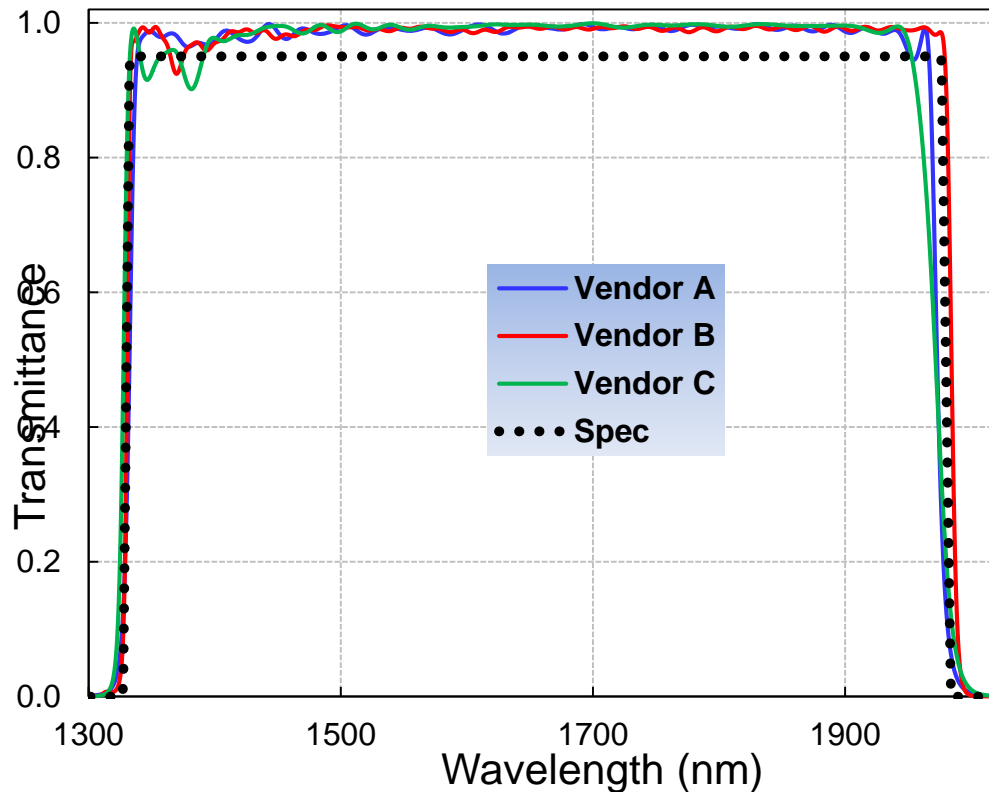
Bandpass Spectra @ 295 K (Vendor C)



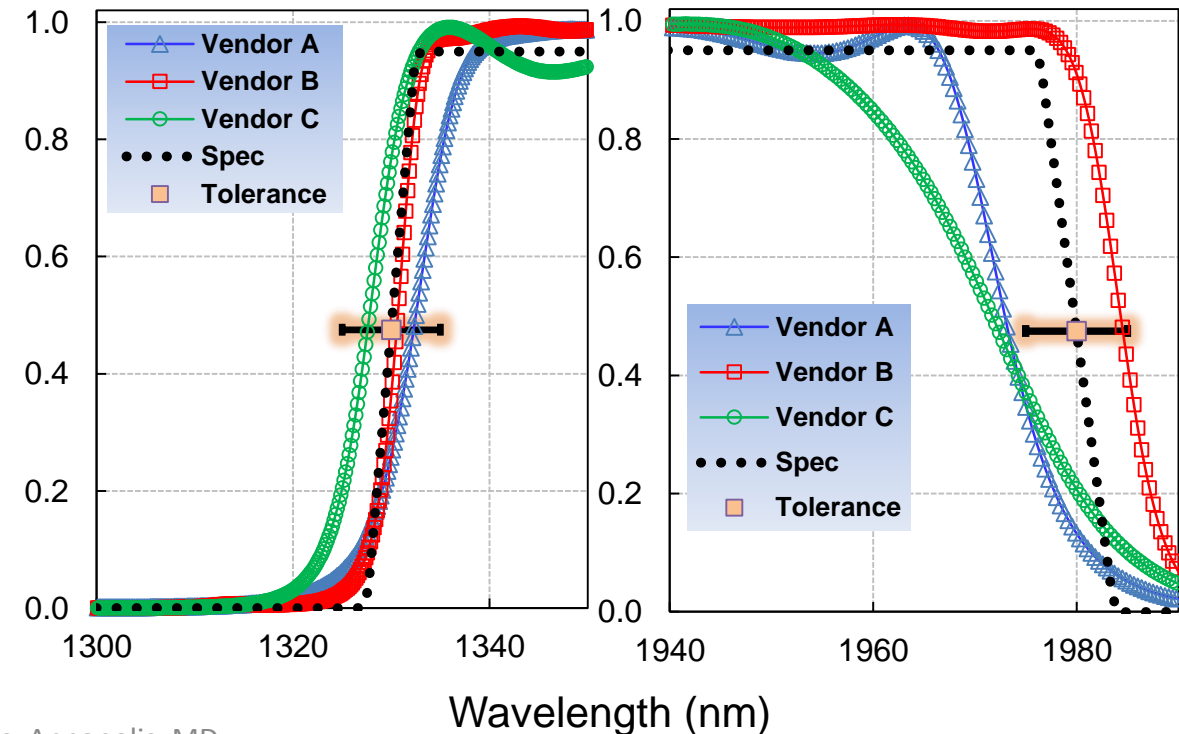
- Comparison among 3 vendors
- Very weak Temperature dependence

- All vendor met the 50% points on the short-side of the pass-band response
- Only one vendor (JDSU) came marginally closed at meeting the long-side slope of the Grism response
- All but one vendor (JDSU) failed the 50% points and the slope requirements on the long-side of the pass-band.
- **We anticipate future flight procurements may be acceptable since the tight slope requirement has been relaxed in recent Cycle6 design .**

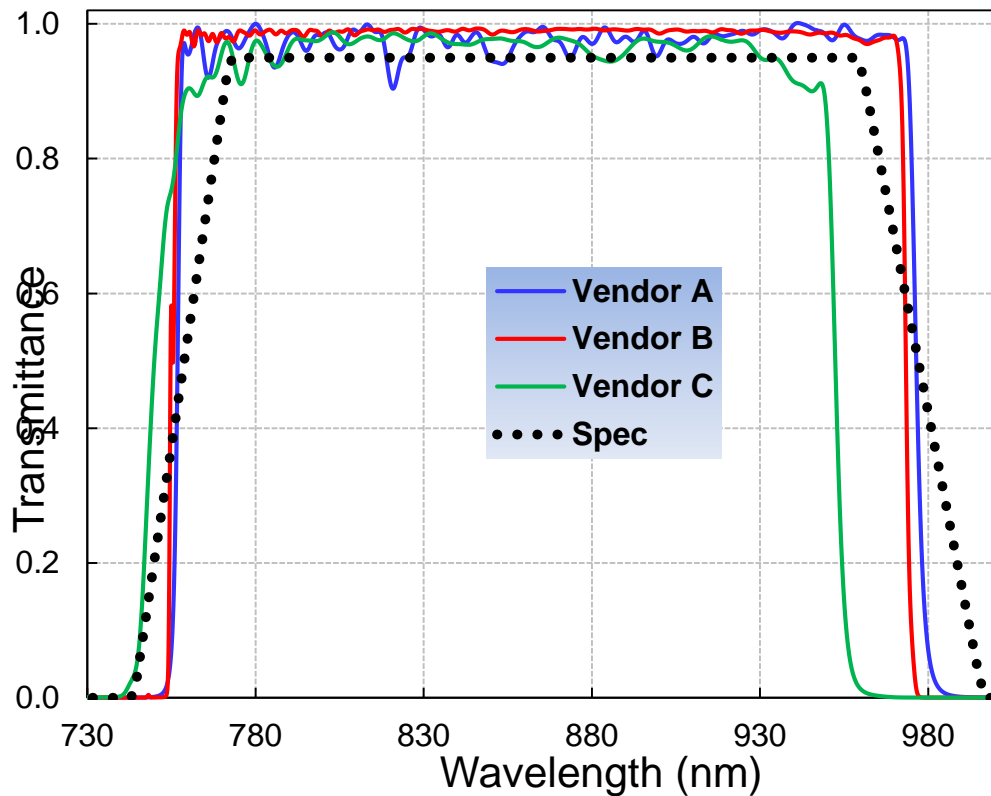
Bandpass Spectra @ 170 K (Grism)



Edges (Grism)

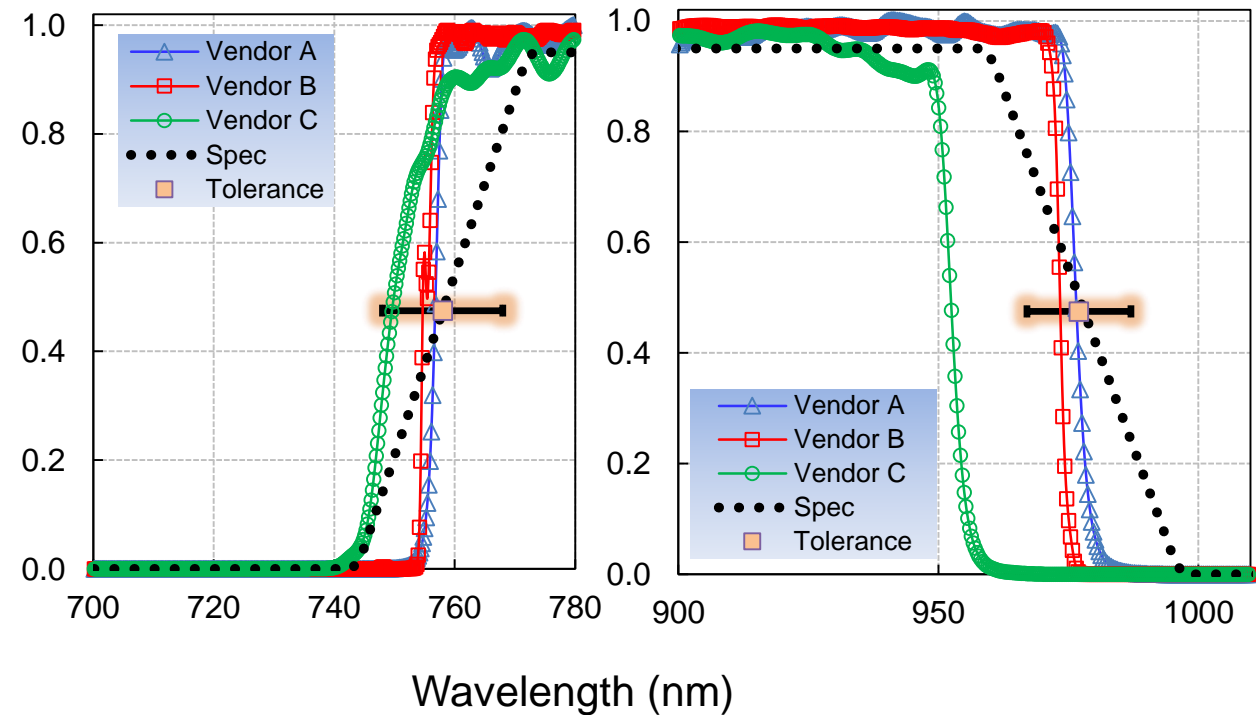


Bandpass Spectra @ 170 K (Z087)



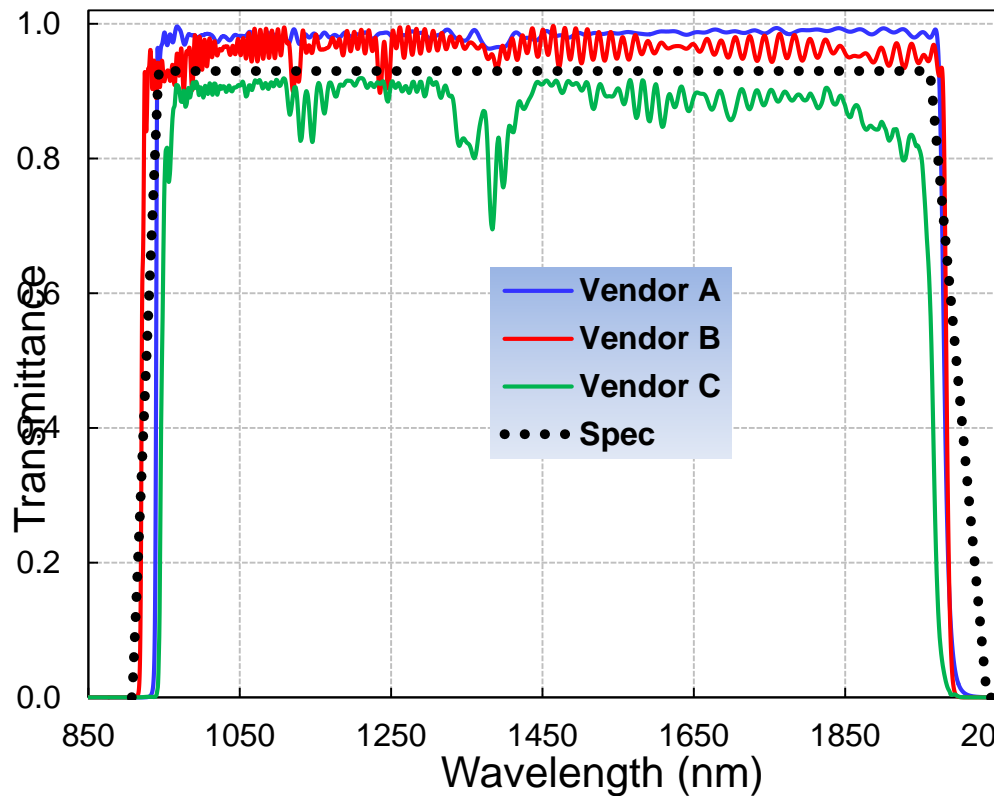
- All vendor met the 50% points on the short-side of the pass-band response
- Two vendors (JDSU and Alluxa) met the 50% points on the long-side.
- All vendors produced slopes that are tighter than the requirements.

Edges (Z087)

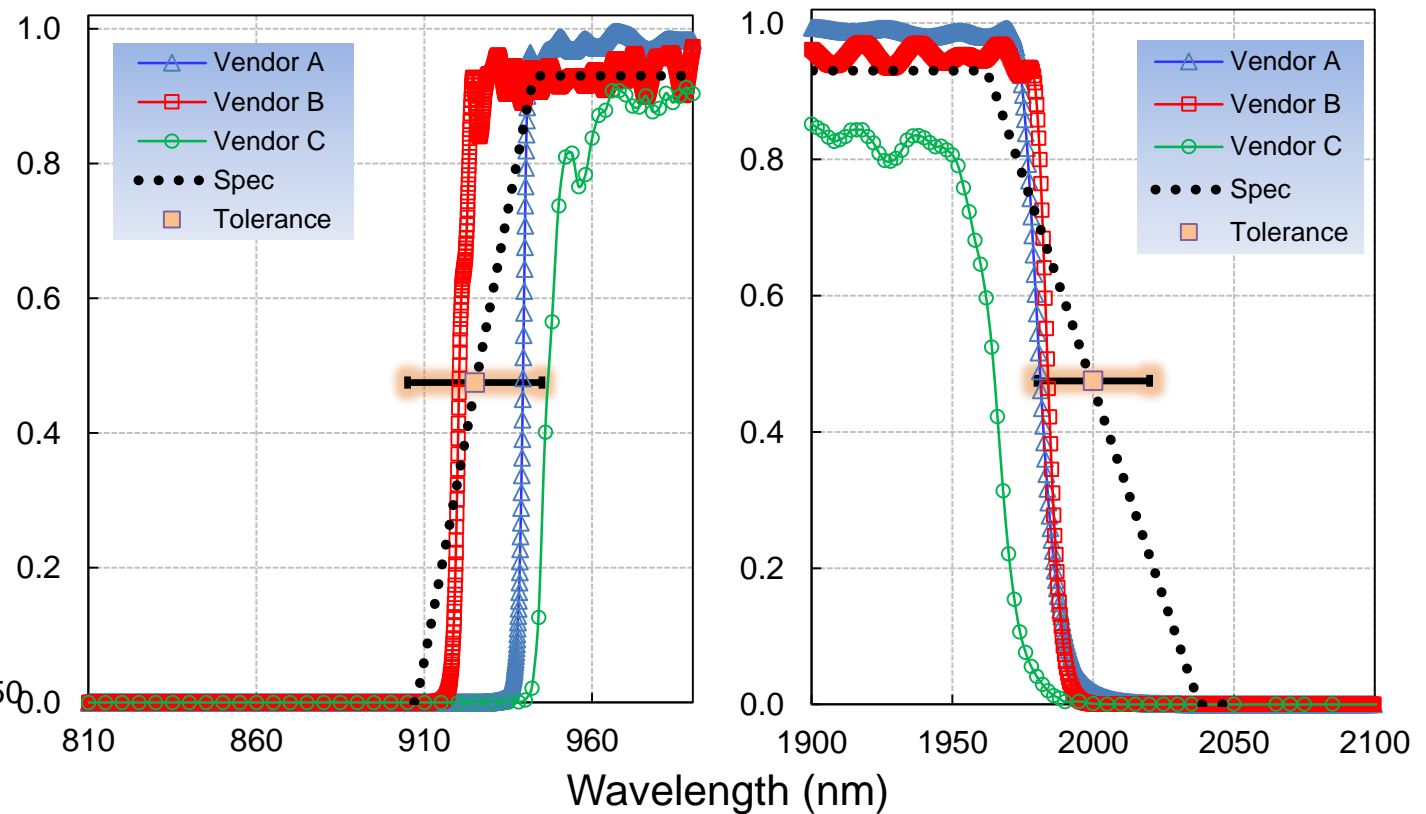


- All vendor met the 50% points on the short-side of the pass-band response
- Two vendors (JDSU and Alluxa) met the 50% points on the long-side.
- All vendors produced slopes that are tighter than the requirements.

Bandpass Spectra @ 170 K (W149)



Edges (W149)





Spectral Performance Summary



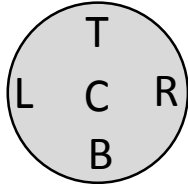
- Temp. @ 170 K (Numbers in () @ 295K)
- Numbers in green means vendor met requirements
- Numbers in red means filter failed to meet requirements
- Yellow numbers indicate performance was marginally close at meeting requirements.

Grism	λ_{low} (nm)	λ_{high} (nm)	λ_{center} (nm)	T_{ave} (%)	Slope _{low} (%)	Slope _{high} (%)
Specifications:	1330 ±5	1980 ±5	1655 ±5	≥95	≤0.2	≤0.2
Vendor A	1332 (1333)	1973 (1975)	1652 (1654)	99	0.77	0.70
Vendor B	1331 (1332)	1984 (1986)	1657 (1658)	99	0.40	0.47
Vendor C	1328 (1329)	1972 (1974)	1650 (1652)	99	0.73	1.21
Z087	λ_{low} (nm)	λ_{high} (nm)	λ_{center} (nm)	T_{ave} (%)	Slope _{low} (%)	Slope _{high} (%)
Specifications:	758 ±10	978 ±10	868 ±10	≥95	≤3	≤3
Vendor A	757 (757)	976 (977)	866 (867)	97	0.54	0.58
Vendor B	755 (756)	973 (974)	864 (865)	99	0.51	0.42
Vendor C	750 (750)	952 (953)	851 (852)	95	1.57	0.61
W149	λ_{low} (nm)	λ_{high} (nm)	λ_{center} (nm)	T_{ave} (%)	Slope _{low} (%)	Slope _{high} (%)
Specifications:	925 ±20	2000 ±20	1462 ±20	≥95	≤3	≤3
Vendor A	940 (940)	1981 (1983)	1460 (1462)	98	0.42	0.77
Vendor B	920 (921)	1984 (1985)	1452 (1453)	98	0.93	0.45
Vendor C	945	1965	1456	88	1.15	1.83

Spatial Uniformity: Grism

Chart Legends:

- C -> Center
- T -> Top
- L -> Left
- R -> Right
- B -> Bottom



- Transmittance of 110mm filter prototypes were measured over a clear (100 mm) aperture
- Spectrometer beam is rectangular (2x10 mm²)
- Transmittance was checked in a cross pattern across filter clear aperture
- The values in the middle are the wavelengths for the corresponding parameters
- The values at the other locations are the deviations (delta) from the center values
- Variation in bandpass for Grism is < 2.7 nm for all three vendors
- One anomaly for vendor A where the 50% FWHM at λ_{high} is -4.2 nm on Left location.
- Second and 3rd anomalies for vendor C are 50% FWHM at λ_{high} at -9.3 nm and λ_{low} at 6.7 nm on Top locations.

<div style="border: 1px solid black; border-radius: 50%; padding: 2px; display: inline-block; text-align: center;"> T L C R B </div>	$\lambda_{low} @ 50\% T_{ave}$ (nm)	$\lambda_{high} @ 50\% T_{ave}$ (nm)	T_{ave}
Vendor A	<div style="border: 1px solid black; border-radius: 50%; padding: 10px; text-align: center;"> -2.1 +0.5 1333.5 +0.5 +1.5 </div>	<div style="border: 1px solid black; border-radius: 50%; padding: 10px; text-align: center;"> +2.5 -4.2 1973.4 +2.6 -2.0 </div>	<div style="border: 1px solid black; border-radius: 50%; padding: 10px; text-align: center;"> +0.4 -0.2 98.5% +0.3 +0.0 </div>
Vendor B	<div style="border: 1px solid black; border-radius: 50%; padding: 10px; text-align: center;"> +1.3 1.1 1325.9 +1.4 +1.5 </div>	<div style="border: 1px solid black; border-radius: 50%; padding: 10px; text-align: center;"> +2.6 +2.4 1974.5 +2.7 +2.9 </div>	<div style="border: 1px solid black; border-radius: 50%; padding: 10px; text-align: center;"> -0.0 +0.2 99.0% +0.1 -0.3 </div>
Vendor C	<div style="border: 1px solid black; border-radius: 50%; padding: 10px; text-align: center;"> +6.7 -0.0 1327.4 -0.1 +1.5 </div>	<div style="border: 1px solid black; border-radius: 50%; padding: 10px; text-align: center;"> +9.3 -1.7 1978.1 +0.6 +2.1 </div>	<div style="border: 1px solid black; border-radius: 50%; padding: 10px; text-align: center;"> +0.1 +0.2 98.9% +0.1 -1.0 </div>

Variation in Bandpass < 3 nm (vendor B)



Spatial Uniformity: W149 & Z087

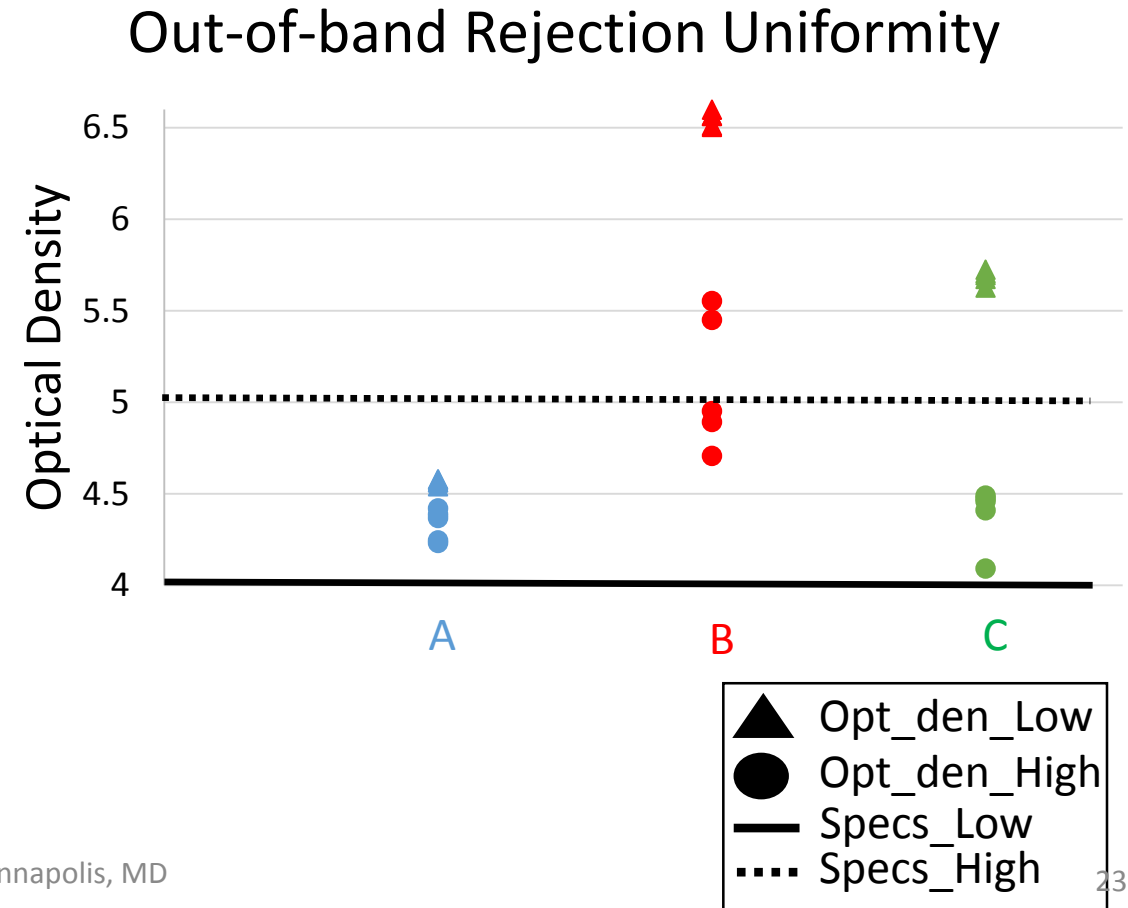
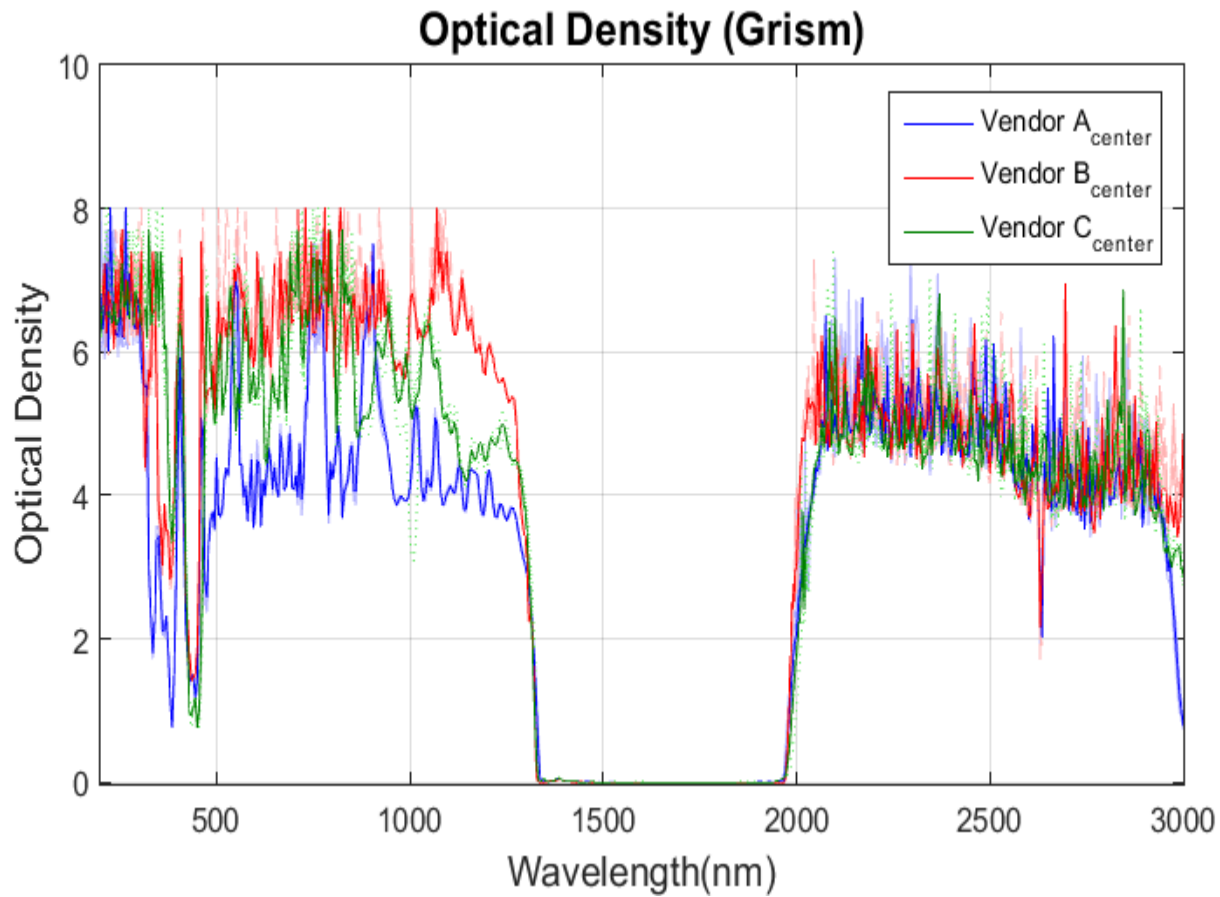
W149

T L C R B	$\lambda_{low} @ 50\% T_{ave}$ (nm)	$\lambda_{high} @ 50\% T_{ave}$ (nm)	T_{ave}
Vendor A			
Vendor B			
Vendor C			

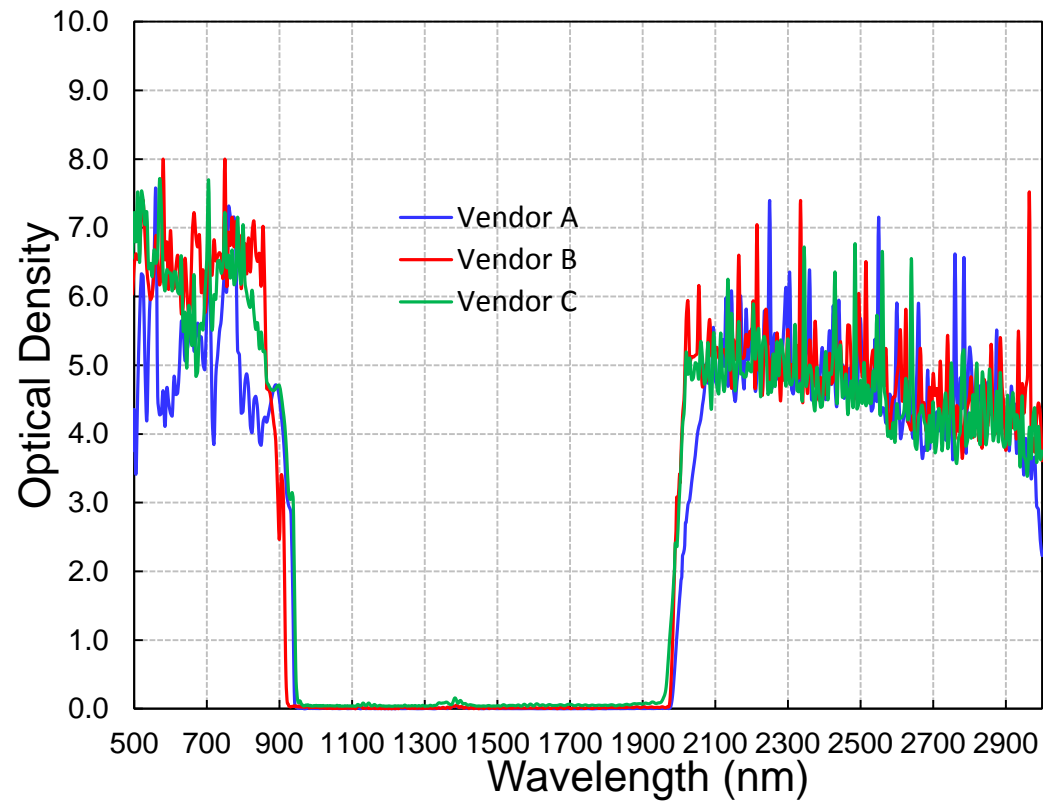
Z087

	$\lambda_{low} @ 50\% T_{ave}$ (nm)	$\lambda_{high} @ 50\% T_{ave}$ (nm)	T_{ave}
Vendor A			
Vendor B			
Vendor C			

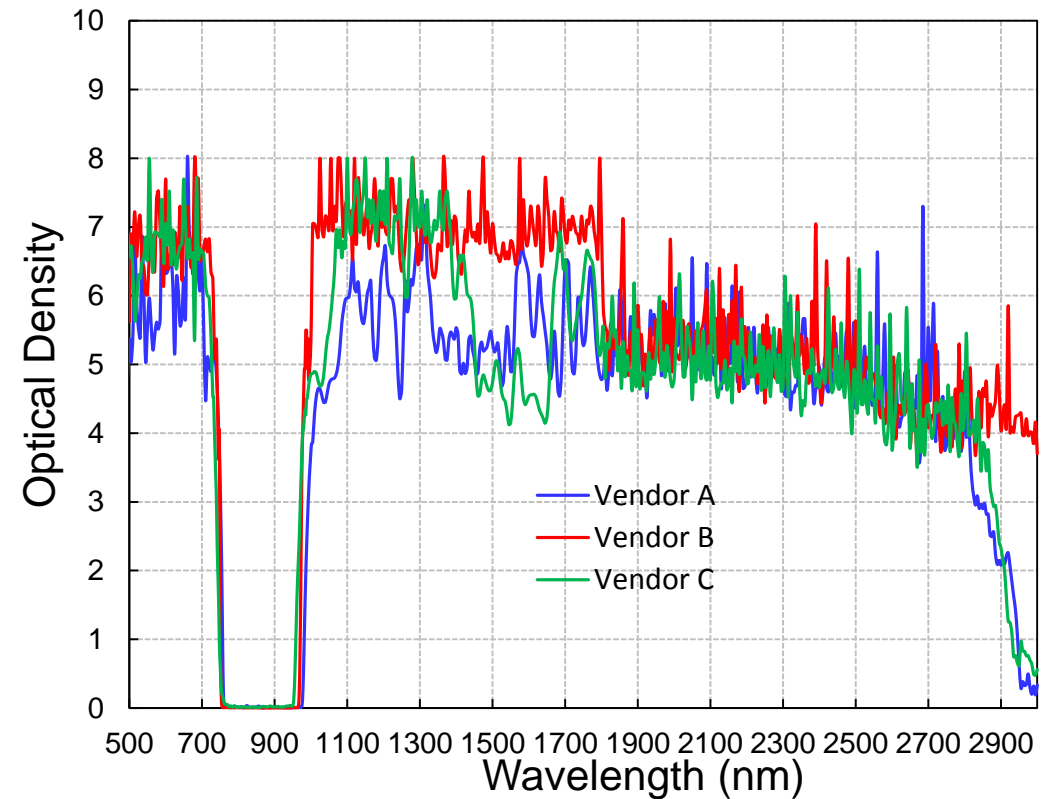
Optical Density = $-\log_{10}(\text{Transmittance})$



Vendors Comparison: W149



Vendors Comparison: Z087



Interferometer:

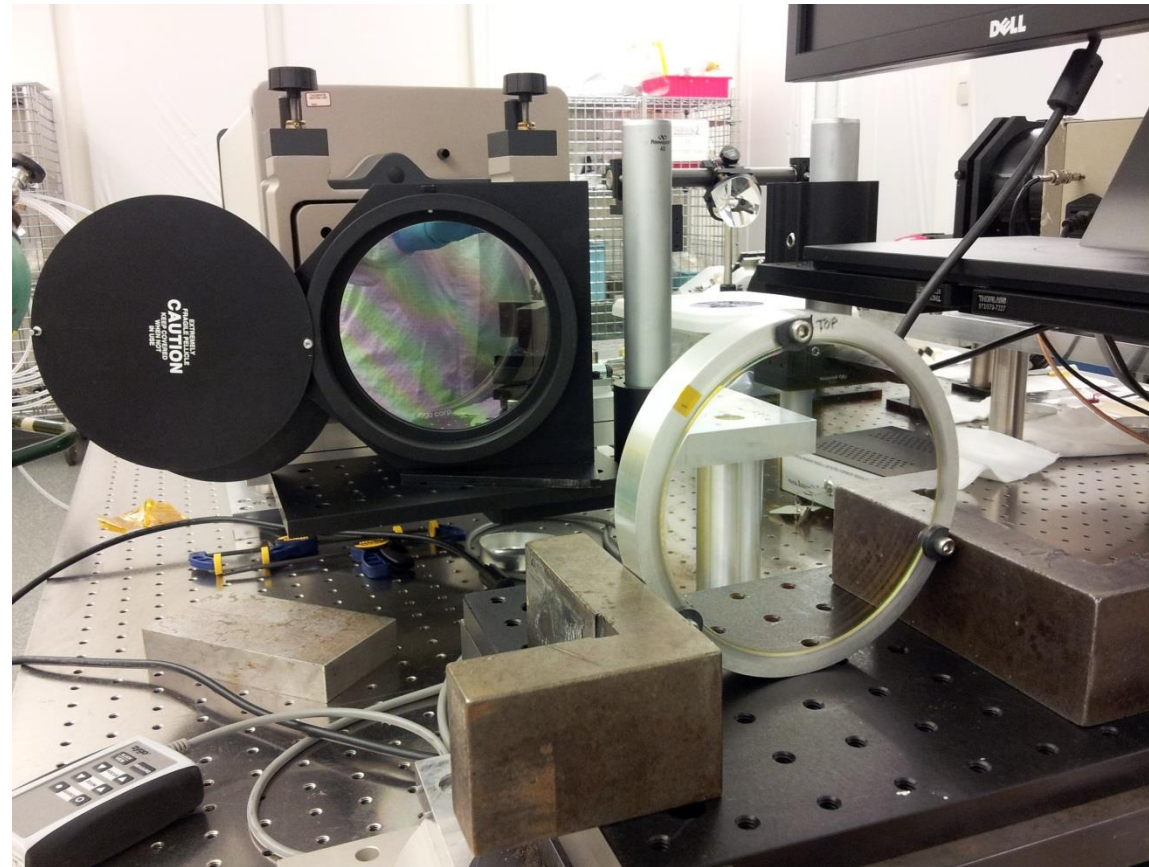
- Zygo Mark-IV

Filter Coating Specifics:

- Fused Silica substrate
- 110mm diameter OD
- 6mm thick

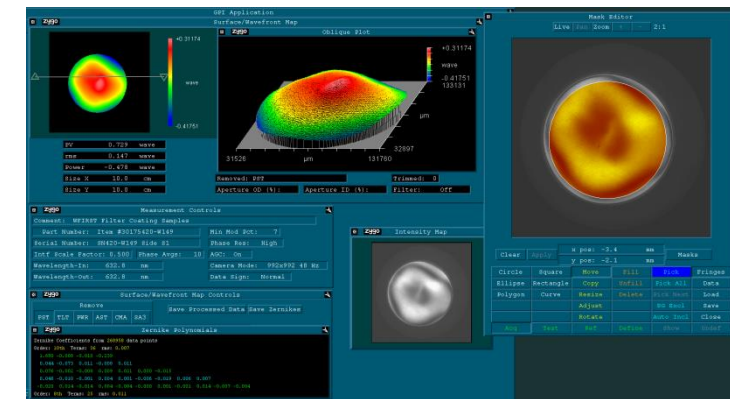
Parts:

- Z087 (SN418-Z087)
 - Item #30175418 Z087 BP Filter V3.2
 - Run #1017-19553-19559
 - Coated 2/20/2015
- GRISM (SN419-GRISM)
 - Item #30175419 GRISM BP Filter V3.2
 - Run #1017-19556-19562
 - Coated 2/23/2015
- W149 (SN420-W149)
 - Item #30175420 W149 WBP Filter V3.2
 - Run #1017-19576-19582
 - Coated 3/4/2015

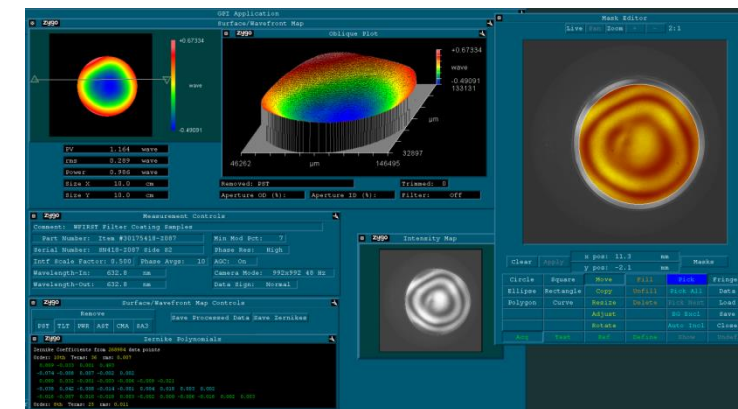


Typical Interferogram

S1



S2





RMS WFE Comparison



Surface Error RMS WFE in **Waves** for $\lambda = 632.8\text{nm}$

Filter Type	Surface Side	Vendor A		Vendor B		Vendor C	
		RMS WFE	Power	RMS WFE	Power	RMS WFE	Power
Z087	Side 1	2.931	10.166	0.246	-0.640	1.543	-5.442
	Side 2	2.687	-9.330	0.289	0.986	1.914	6.624
GRISM	Side 1	0.771	-2.751	0.097	-0.191	0.204	0.260
	Side 2	0.719	2.484	0.292	0.928	0.229	0.550
W149	Side 1	1.281	-4.423	0.147	-0.478	N/A	N/A
	Side 2	1.237	4.281	0.069	0.046	N/A	N/A



Compare Surface Error at Ambient & Cryo



Surface Error RMS WFE in **Waves**
for $\lambda = 632.8\text{nm}$

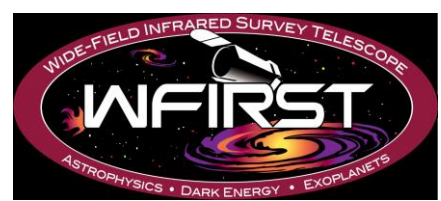
Vendor	Ambient at 293K				Cryo at 160K			
	S1 = 'Filter'		S2 = 'Mirror'		S1 = 'Filter'		S2 = 'Mirror'	
	RMS WFE	Power	RMS WFE	Power	RMS WFE	Power	RMS WFE	Power
Z087								
A	2.931	10.166	2.687	-9.330	2.125	-7.316	2.224	7.702
B	0.246	-0.640	0.289	0.986	0.359	-0.970	0.287	0.982
C	1.543	-5.442	1.914	6.624	2.344	-8.070	2.472	8.538
W149								
A	1.281	-4.423	1.237	4.281	0.876	-3.002	0.662	2.090
B	0.147	-0.478	0.069	0.046	0.316	-0.241	0.074	-0.149
C	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
GRISM								
A	0.771	-2.751	0.719	2.484	0.592	1.940	0.451	1.554
B	0.097	-0.191	0.292	0.928	0.204	-0.686	0.145	0.332
C	0.204	0.260	0.229	0.550	0.512	1.766	0.656	-2.240



Conclusions



- Spectral characterization of band-pass filters subset WFIRST/AFTA WFI imager. Most filters met parameters, such as the in-band transmission rates, out-of-band rejections, and sharpness of the edges.
- The position of band-pass transmission curve is very weakly temperature-dependent. It shifts towards the low-wavelength region as temperature decreases.
- The RMS WFE distortion was an order of magnitude smaller for vendor B *versus* Vendor A



WFE System Impact

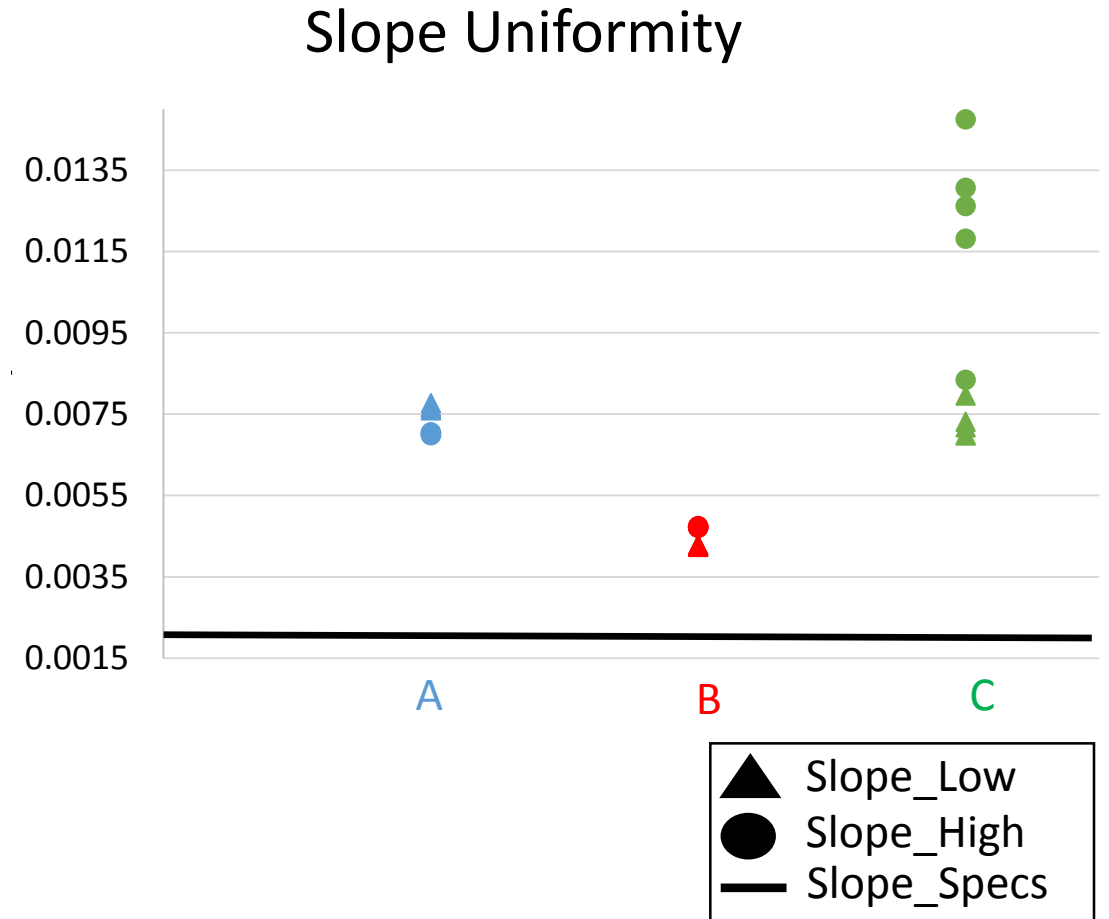
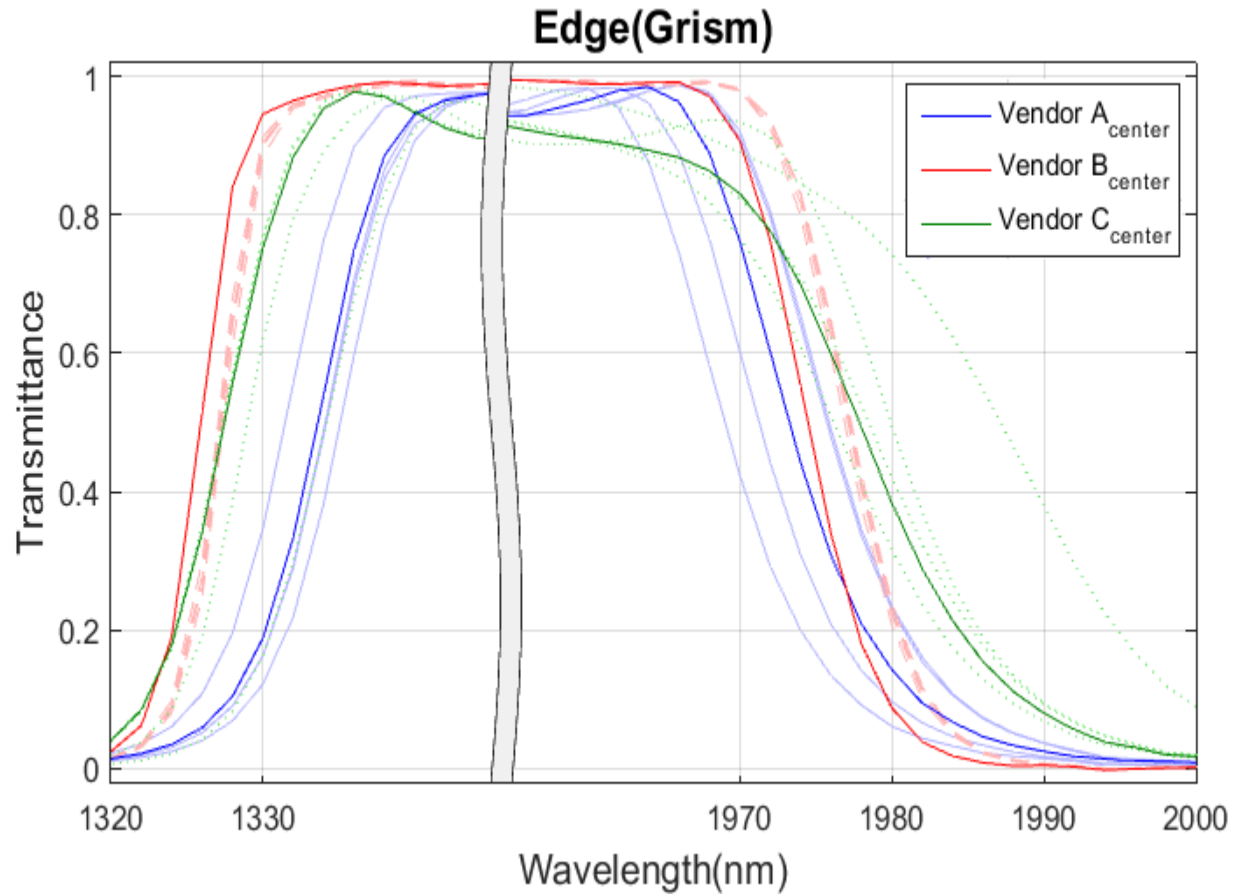


The Fringe Zernike files were imported into Code V
 WFE performance was compared to nominal design residual
 Change in Fold Mirror (F2) Position for WFE Compensation
 Resulting Change in System WFE = Δ RMS WFE

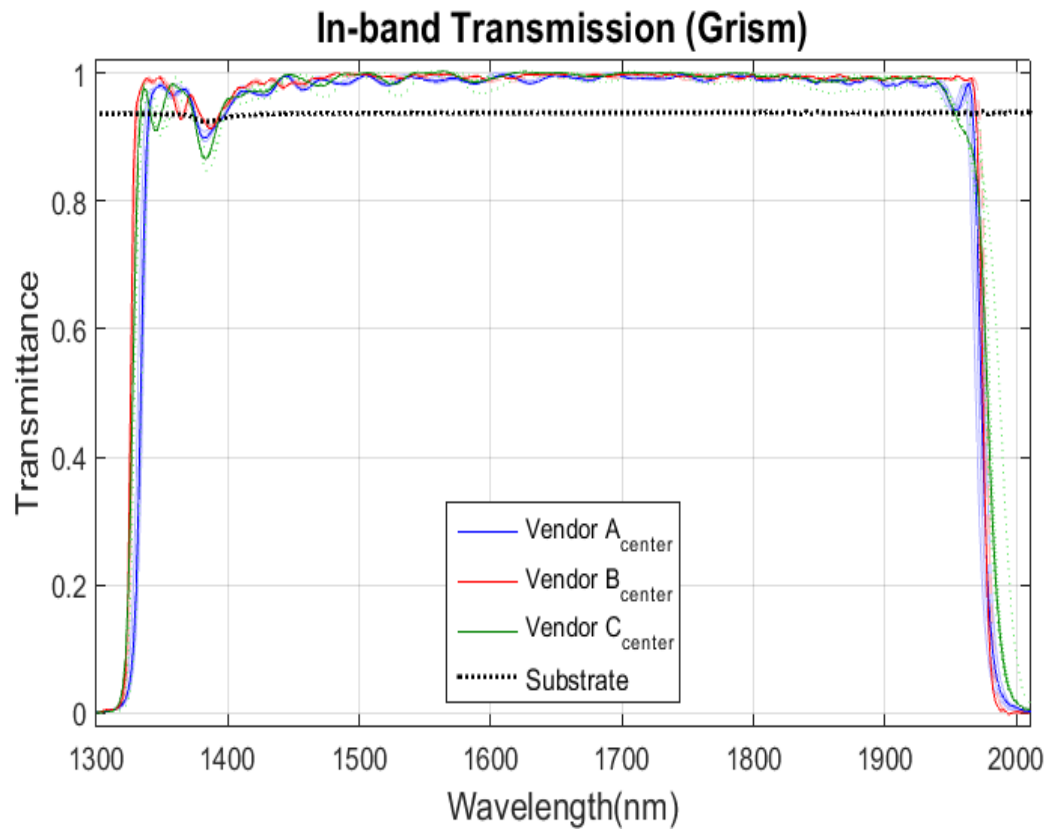
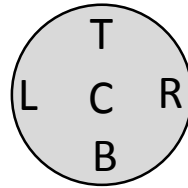
WIM System Impact in **Microns** for Δ 's RMS WFE & F2 Position

Coating Name	Uncoated			Vendor B			Vendor A		
	Δ RMS WFE	Δ F2 Position	Ratio S1/S2 Power	Δ RMS WFE	Δ F2 Position	Ratio S1/S2 Power	Δ RMS WFE	Δ F2 Position	Ratio S1/S2 Power
Uncoated	0.004	34	0.474						
Z087				0.002	13	0.649	0.007	35	1.090
GRISM				0	33	0.206	0.007	-12	1.107
W149				0.002	-19	10.391	0.001	-5	1.033

Spatial Uniformity



Grism In-Band Spatial Uniformity



$\lambda_{L_0.5T}$ (nm)	$\lambda_{H_0.5T}$ (nm)	T _{IB}
-2.1 +0.5 1333.5 +0.5 +1.5	+2.5 -4.2 1973.4 +2.6 -2.0	+0.4 -0.2 98.5% +0.3 +0.0
+1.3 +1.1 1325.9 +1.4 +1.5	+2.6 +2.4 1974.5 +2.7 +2.9	-0.0 +0.2 99.0% +0.1 -0.3
+6.7 -0.0 1327.4 -0.1 +1.5	+9.3 -1.7 1978.1 +0.6 +2.1	+0.1 +0.2 98.9% +0.1 -1.0



- (1) Most sample filters meet the proposed specifications. Optical properties, such as the in-band transmission rates, out-of band rejections, and sharpness of the edges, will be considered by the WFIRST design for further vendor selection.
- (2) The position of band-pass transmission curve is temperature-dependent. It shifts towards the low-wavelength region as temperature decreases.