

# *South 8 Technologies*

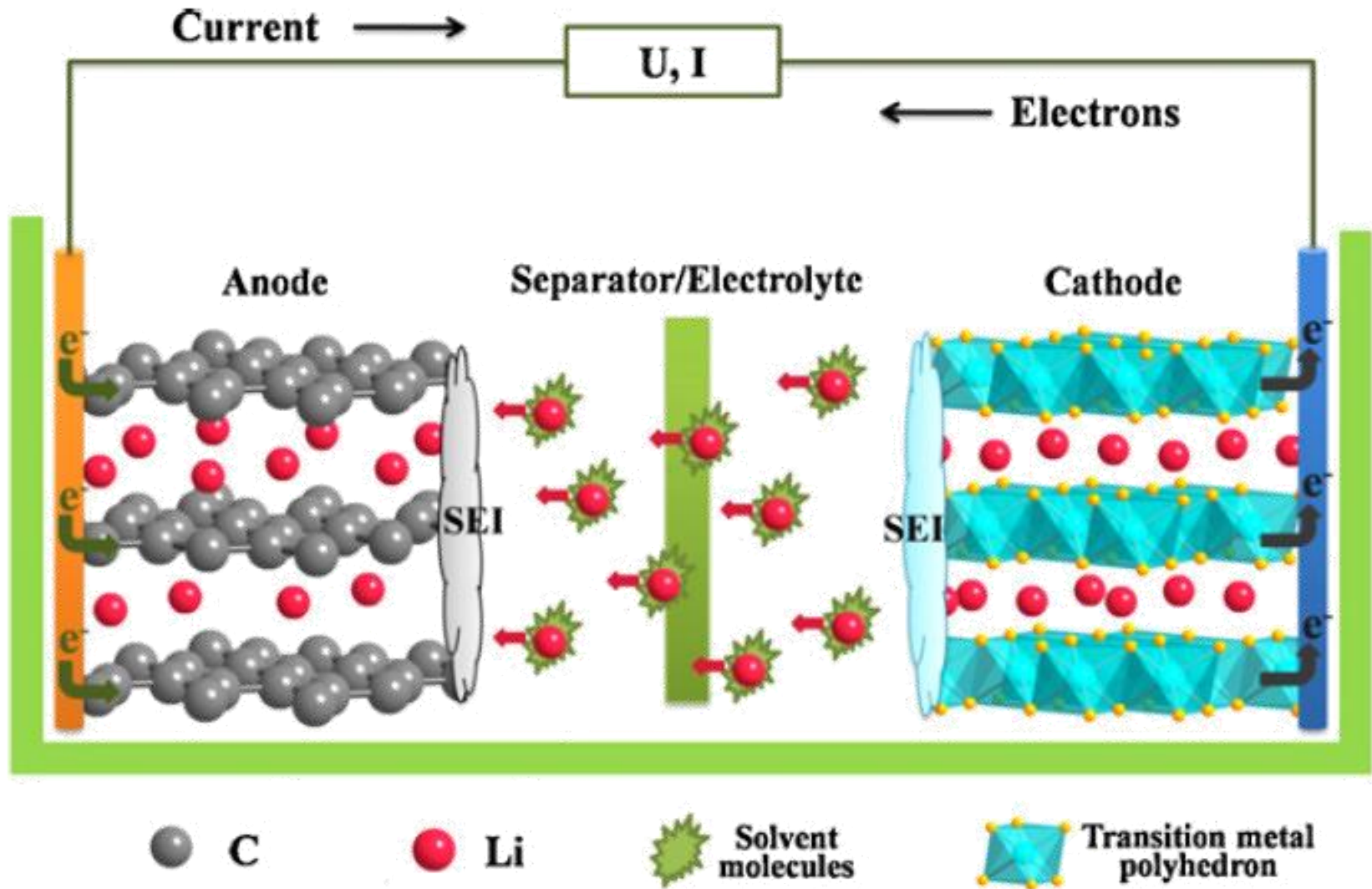
*Next Generation Energy Storage Devices*



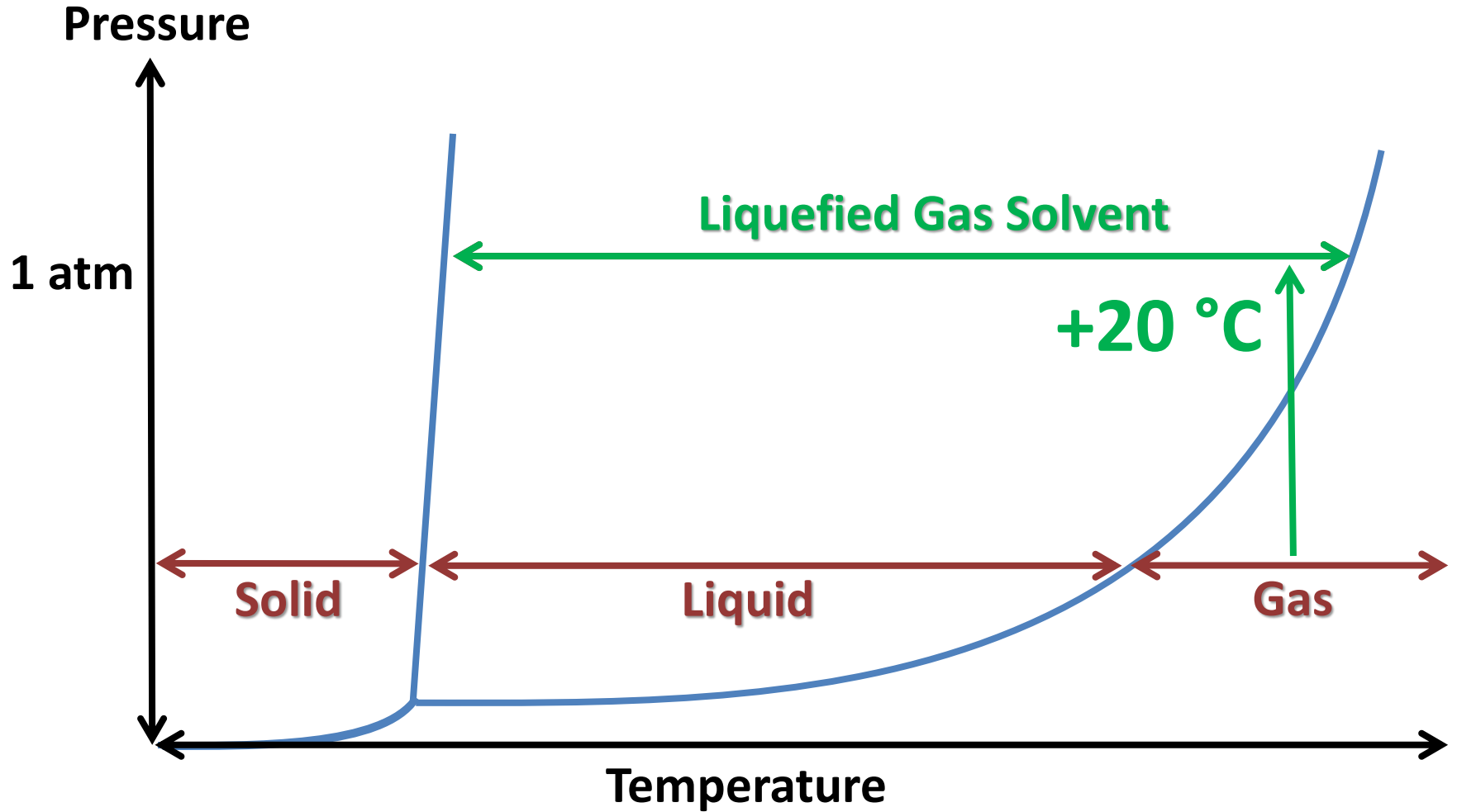
**NASA Battery Workshop  
Huntsville, AL  
November 15<sup>th</sup>, 2017**

**Speaker: Dr. Cyrus S. Rustomji**

# Li-Ion Battery



# Exploration of New Solvents



# Exploration of New Solvents

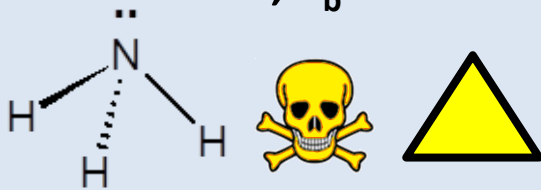
H 2.20																	He
Li 0.98	Be 1.57											C 2.04	N 3.04	O 3.44	F 3.98	Ne	
Na 0.93	Mg 1.31											Al 1.61	Si 1.90	P 2.19	S 2.58	Cl 3.16	Ar
K 0.82	Ca 1.00	Sc 1.36	Ti 1.54	V 1.63	Cr 1.66	Mn 1.55	Fe 1.83	Co 1.88	Ni 1.91	Cu 1.90	Zn 1.65	Ga 1.81	Ge 2.01	As 2.18	Se 2.55	Br 2.96	Kr 3.00
Rb 0.82	Sr 0.95	Y 1.22	Zr 1.33	Nb 1.6	Mo 2.16	Tc 1.9	Ru 2.2	Rh 2.28	Pd 2.20	Ag 1.93	Cd 1.69	In 1.78	Sn 1.96	Sb 2.05	Te 2.1	I 2.66	Xe 2.6
Cs 0.79	Ba 0.89	*	Hf 1.3	Ta 1.5	W 2.36	Re 1.9	Os 2.2	Ir 2.20	Pt 2.28	Au 2.54	Hg 2.00	Tl 1.62	Pb 2.33	Bi 2.02	Po 2.0	At 2.2	Rn
Fr 0.7	Ra 0.9	**	Rf	Db	Sg	Bh	Hs	Mt	Ds	Rg	Uub	Uut	Uuq	Uup	Uuh	Uus	Uuo
*	La 1.1	Ce 1.12	Pr 1.13	Nd 1.14	Pm 1.13	Sm 1.17	Eu 1.2	Gd 1.2	Tb 1.1	Dy 1.22	Ho 1.23	Er 1.24	Tm 1.25	Yb 1.1	Lu 1.27		
**	Ac 1.1	Th 1.3	Pa 1.5	U 1.38	Np 1.36	Pu 1.28	Am 1.13	Cm 1.28	Bk 1.3	Cf 1.3	Es 1.3	Fm 1.3	Md 1.3	No 1.3	Lr 1.3		

# Exploration of New Solvents

**N**

3.04

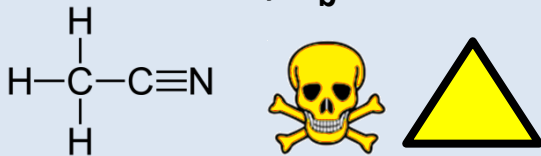
Ammonia,  $T_b = -28\text{ }^\circ\text{C}$



Hydrogen Cyanide,  $T_b = +26\text{ }^\circ\text{C}$



Acetonitrile,  $T_b = +82\text{ }^\circ\text{C}$



**O**

3.44

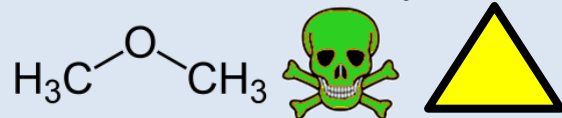
Water,  $T_b = +100\text{ }^\circ\text{C}$



Formaldehyde,  $T_b = -19\text{ }^\circ\text{C}$



Dimethyl Ether,  $T_b = -24\text{ }^\circ\text{C}$



**F**

3.98

Hydrogen Fluoride,  $T_b = +20\text{ }^\circ\text{C}$



Fluoromethane,  $T_b = -78\text{ }^\circ\text{C}$



Fluoroethane,  $T_b = -38\text{ }^\circ\text{C}$

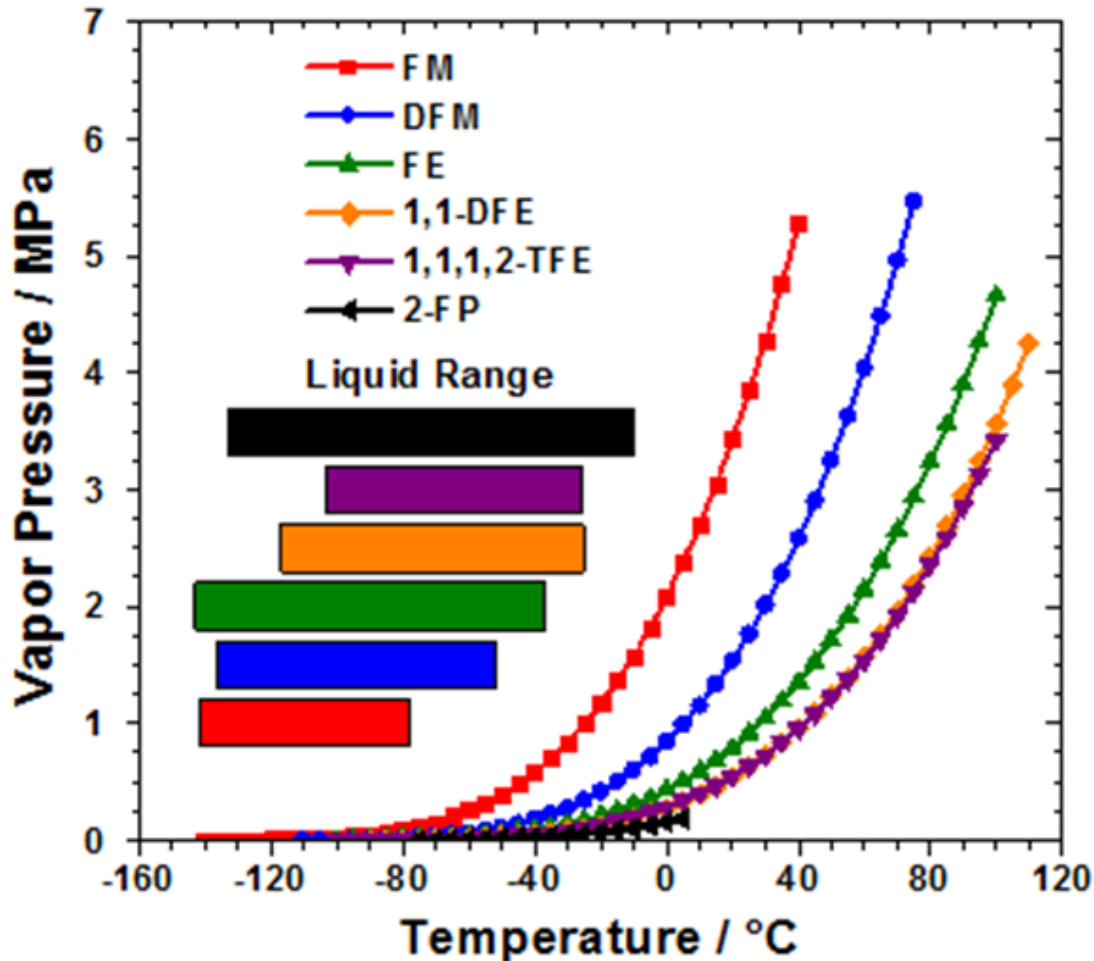


= Toxicity



= Electrochemical Stability

# Liquefied Gas Solvents



## Moderate Pressures

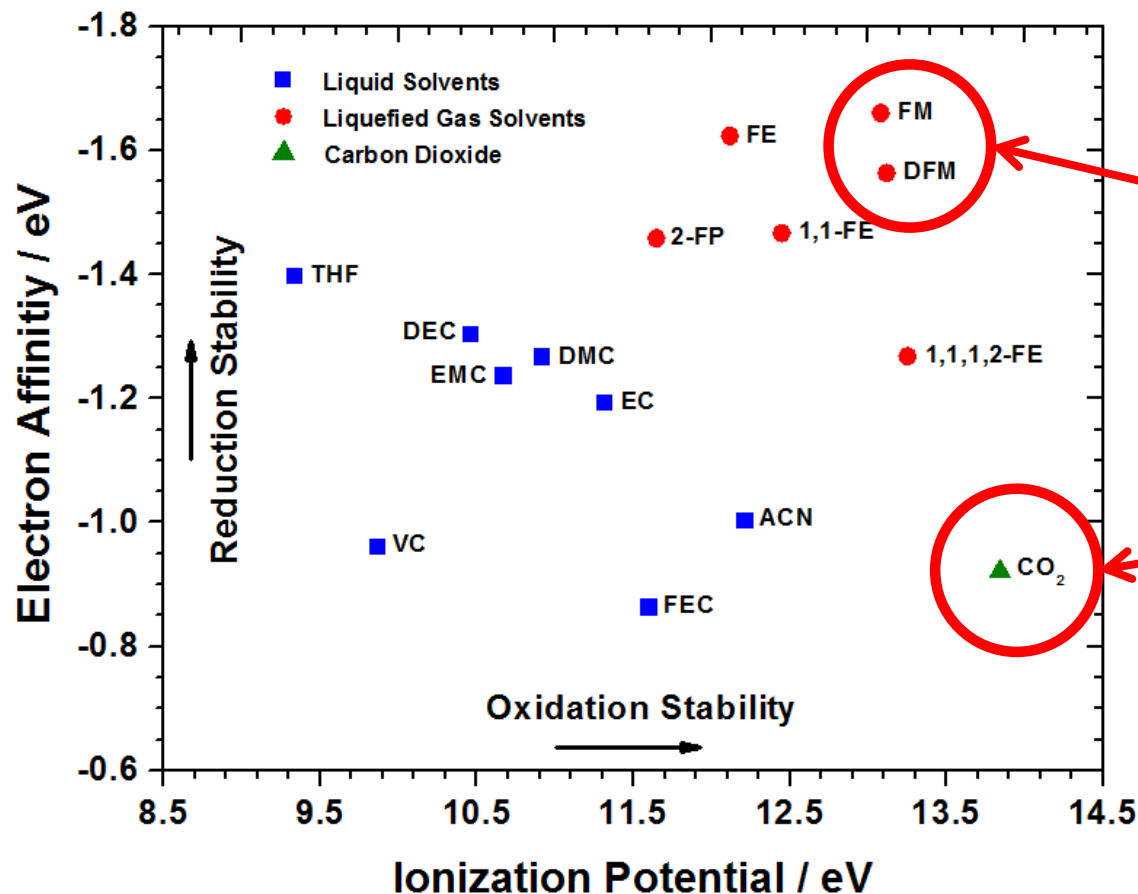
Natural gas vehicles ~25 Mpa

Ni-Hydrogen Battery ~6.5 MPa

Should have excellent low temperature performance.

# Liquefied Gas Solvents

Calculated via DFT at the B3LYP/6-31+g(d,p) level of theory.



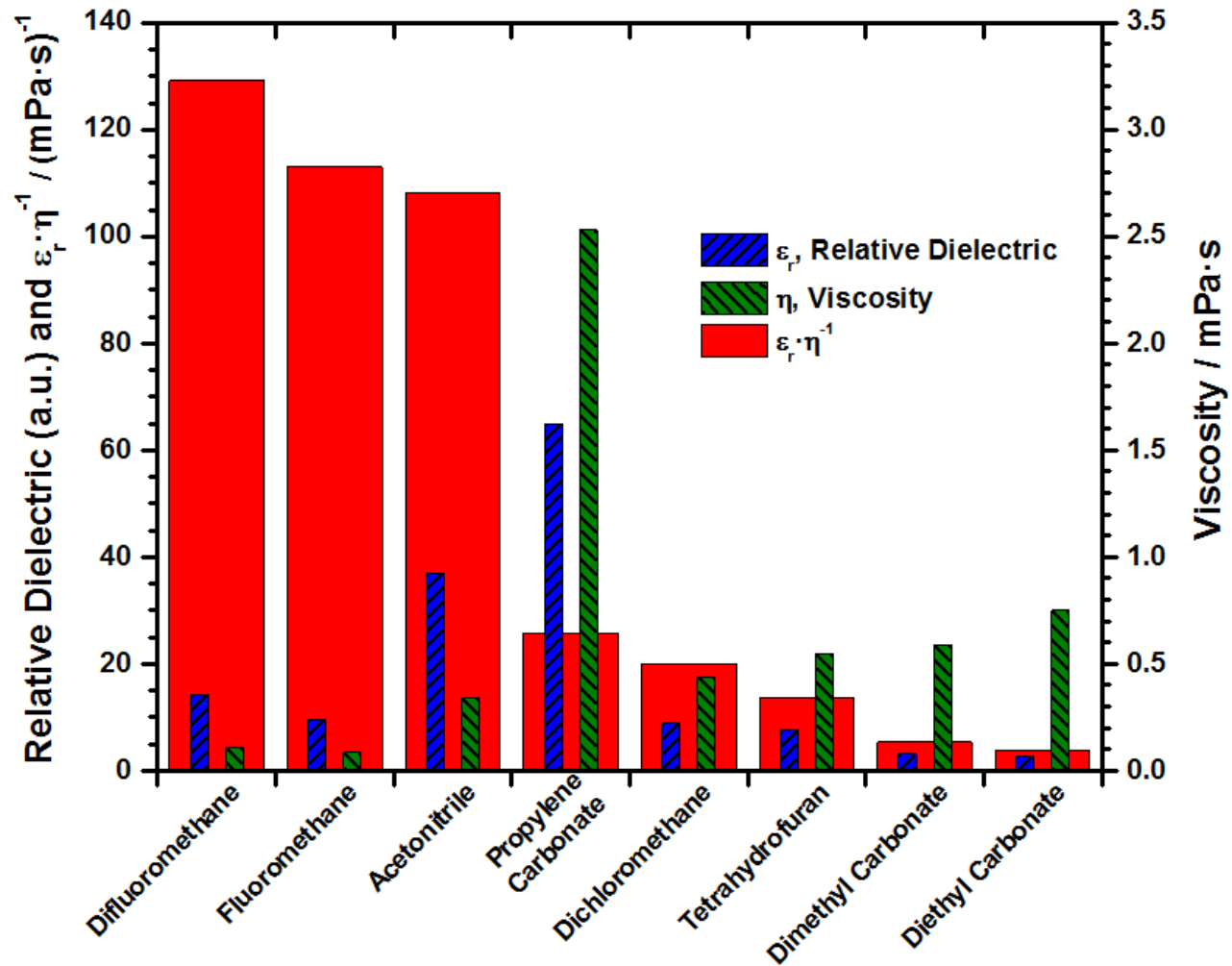
**Solvents of interest**

- Fluoromethane
- Difluoromethane

**More on CO<sub>2</sub> later...**

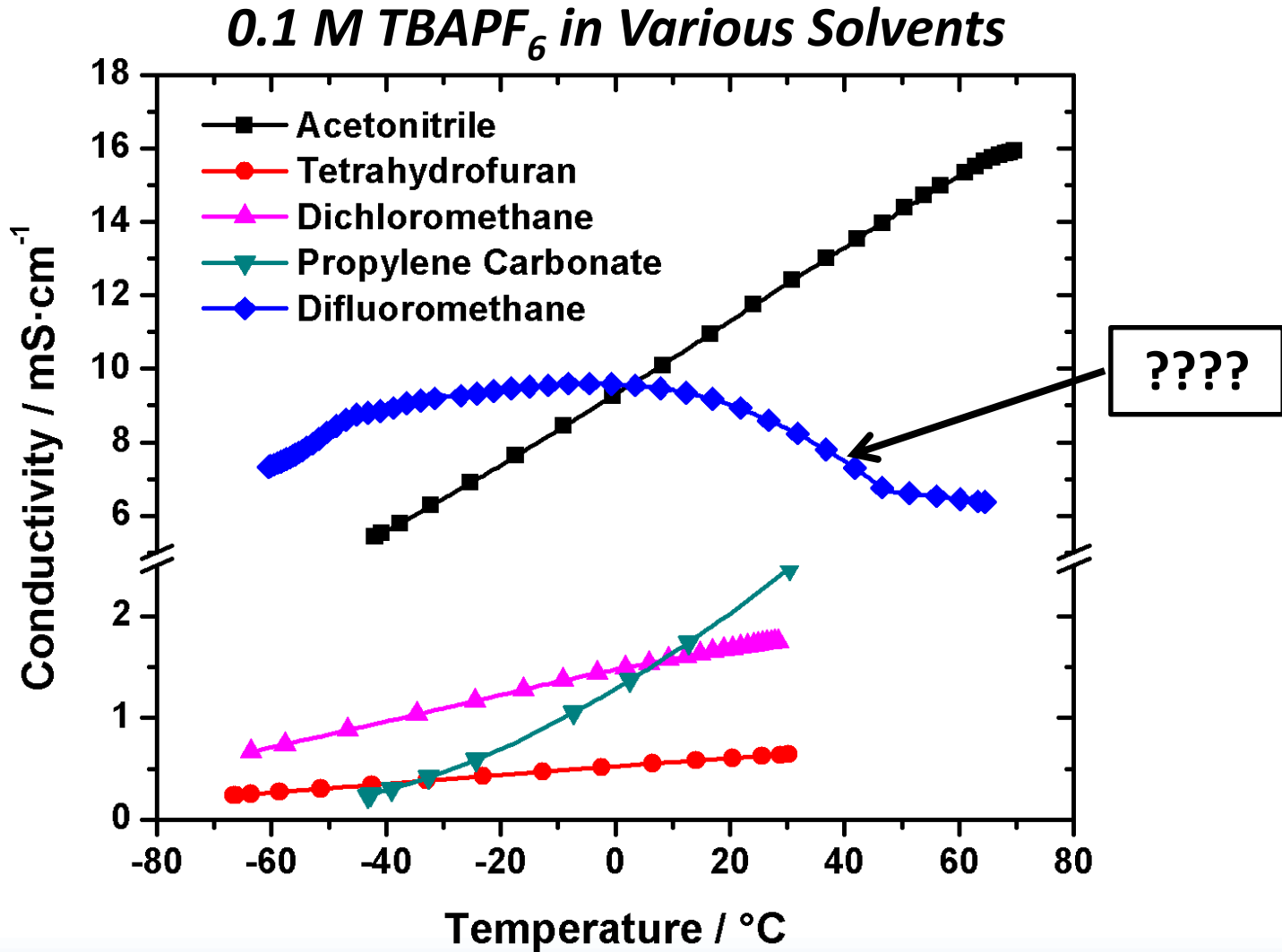
Calculated via DFT at B3LYP/6-31+g(d,p) level of theory.

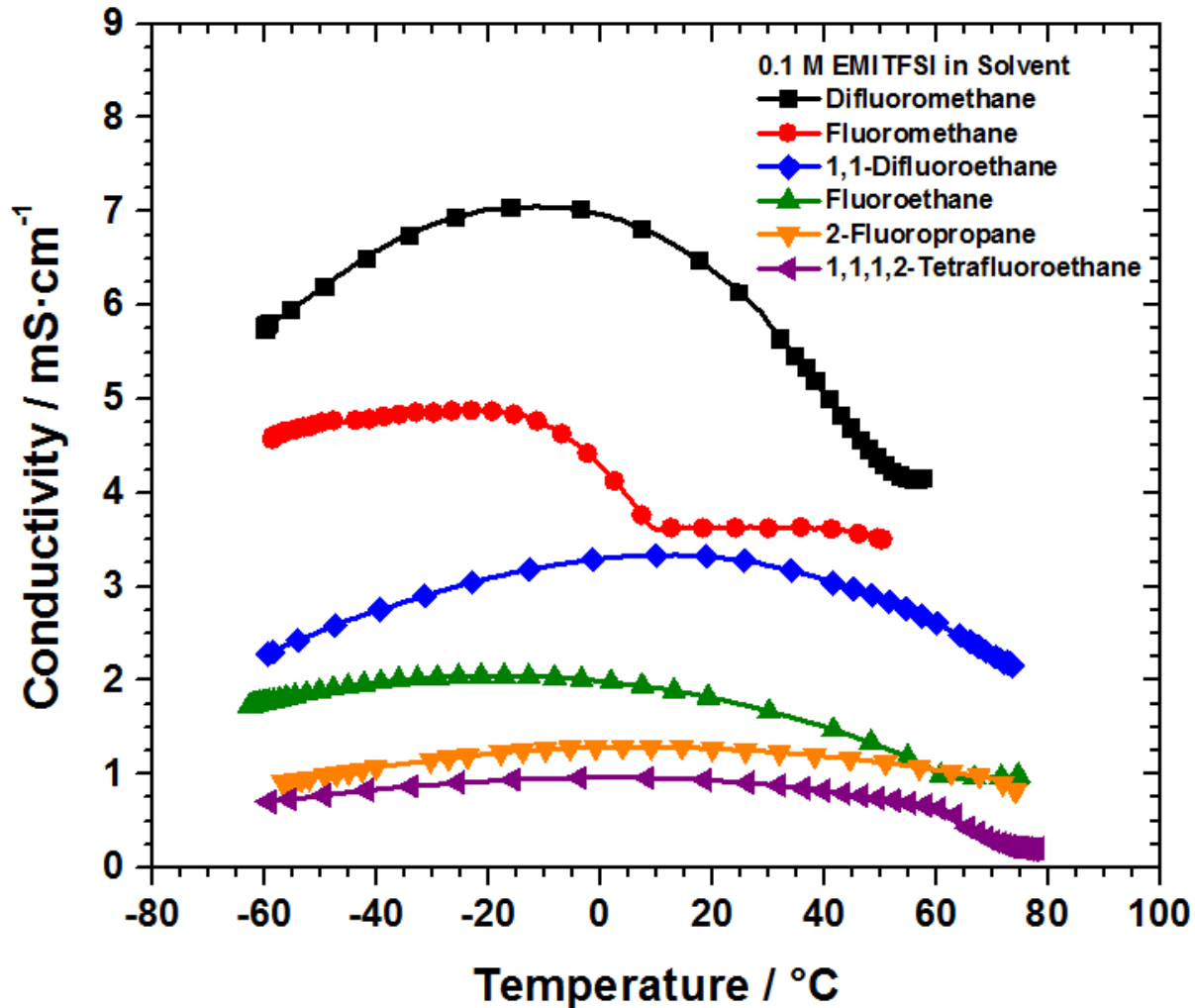
**Should have excellent electrochemical stability window.**



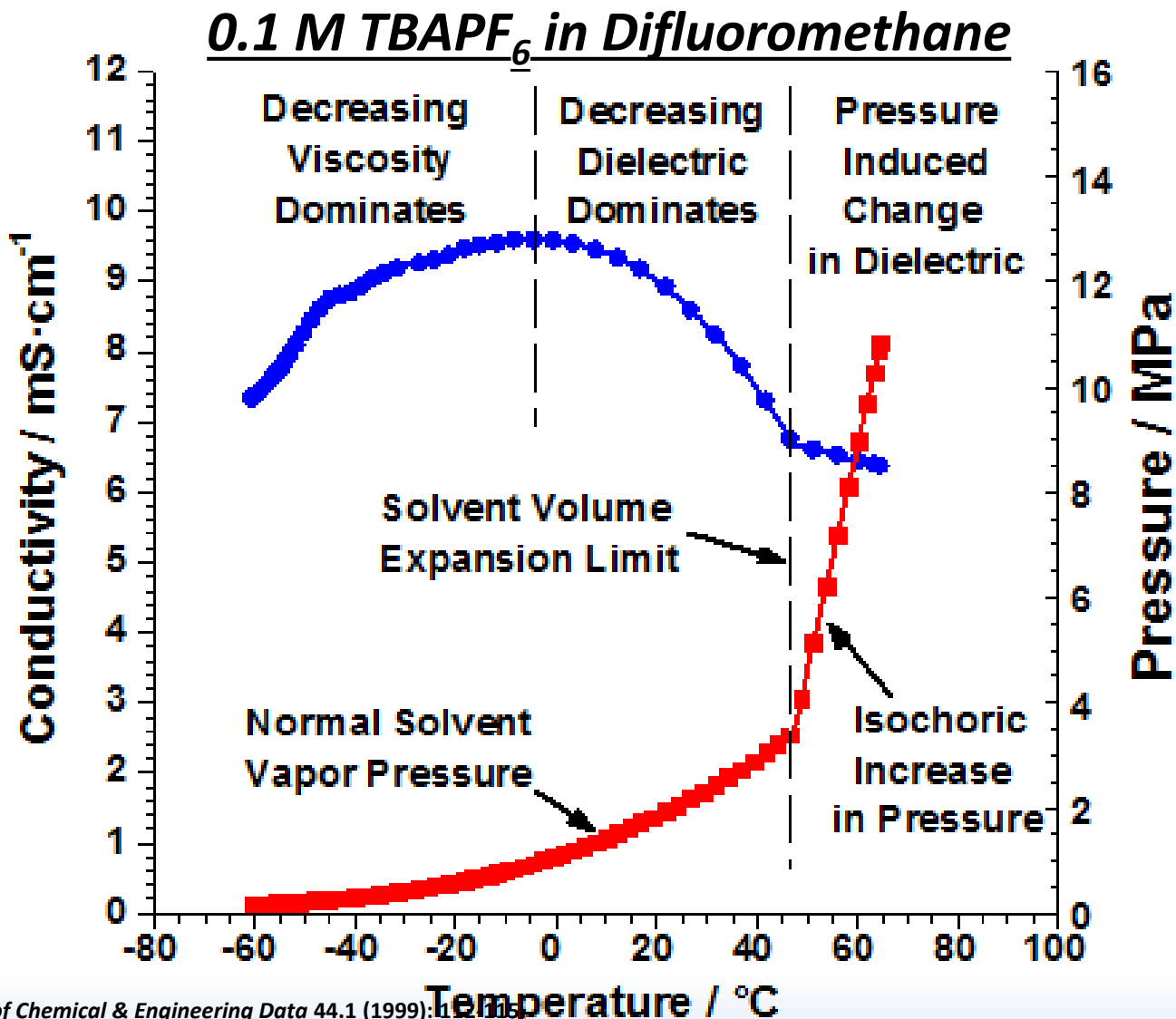
High  $\epsilon_r \cdot \eta^{-1}$  factor  $\rightarrow$  Relatively high electrolytic conductivity.







**Tried various salts & solvents– same pattern!!**

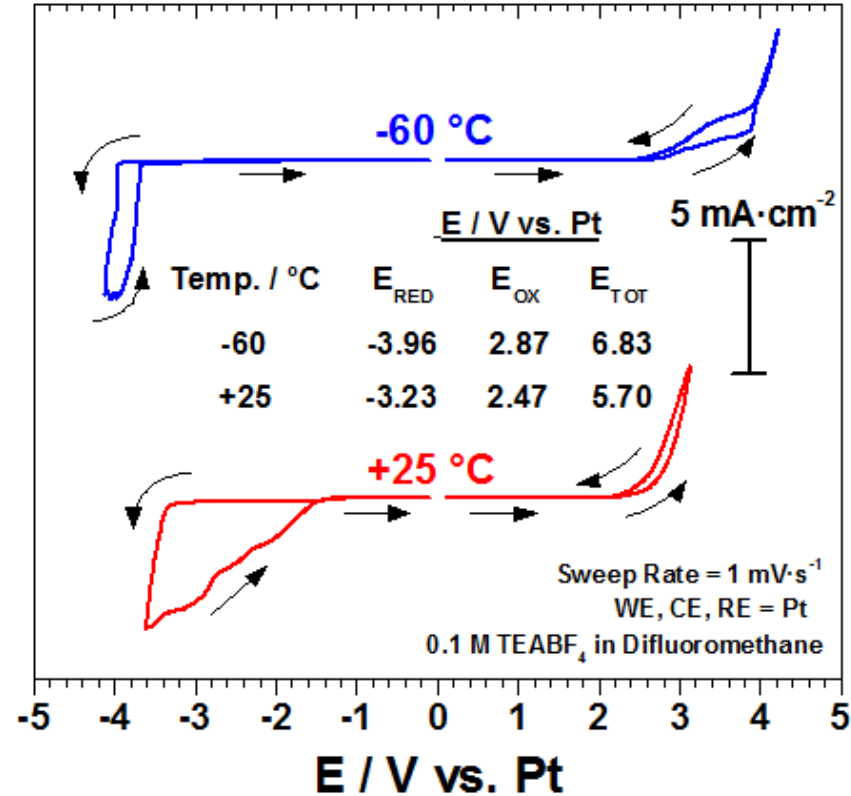
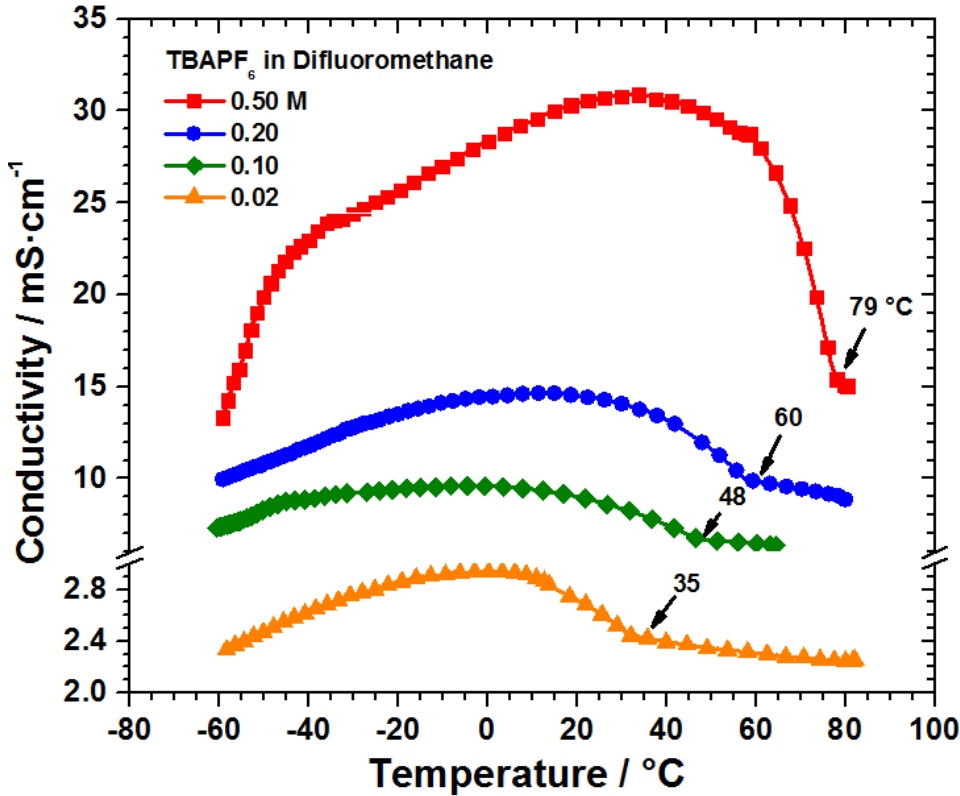


Abbott, Andrew P., *Journal of Chemical & Engineering Data* 44.1 (1999): 1-11

Kraus, Charles A., *Physical Review (Series I)* 18.2 (1904): 89.

Rustomji et al., *Science* 356, 1351 (2017)

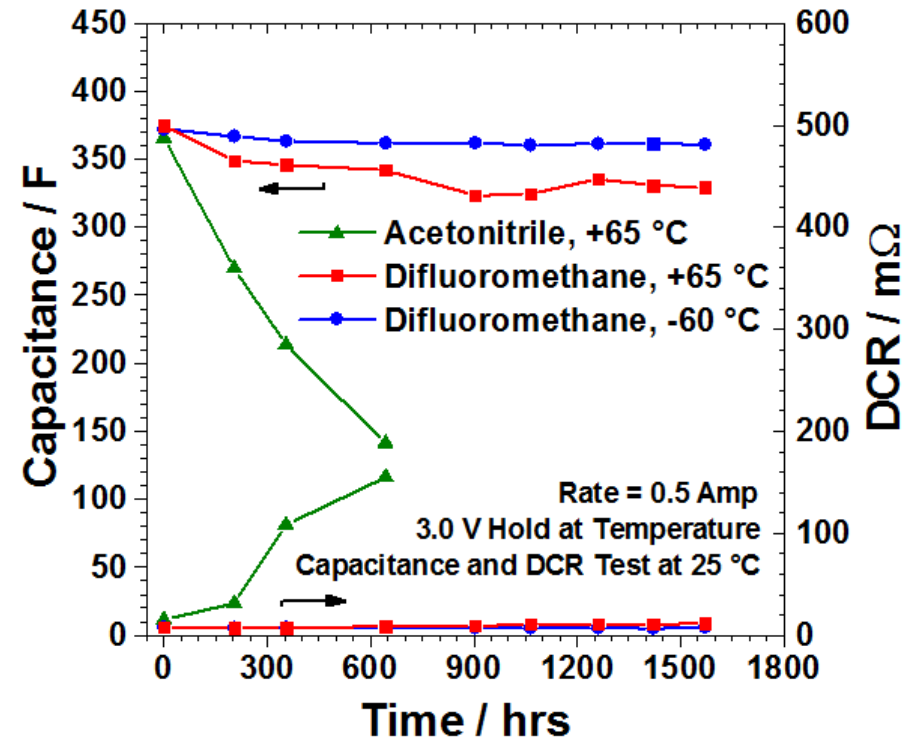
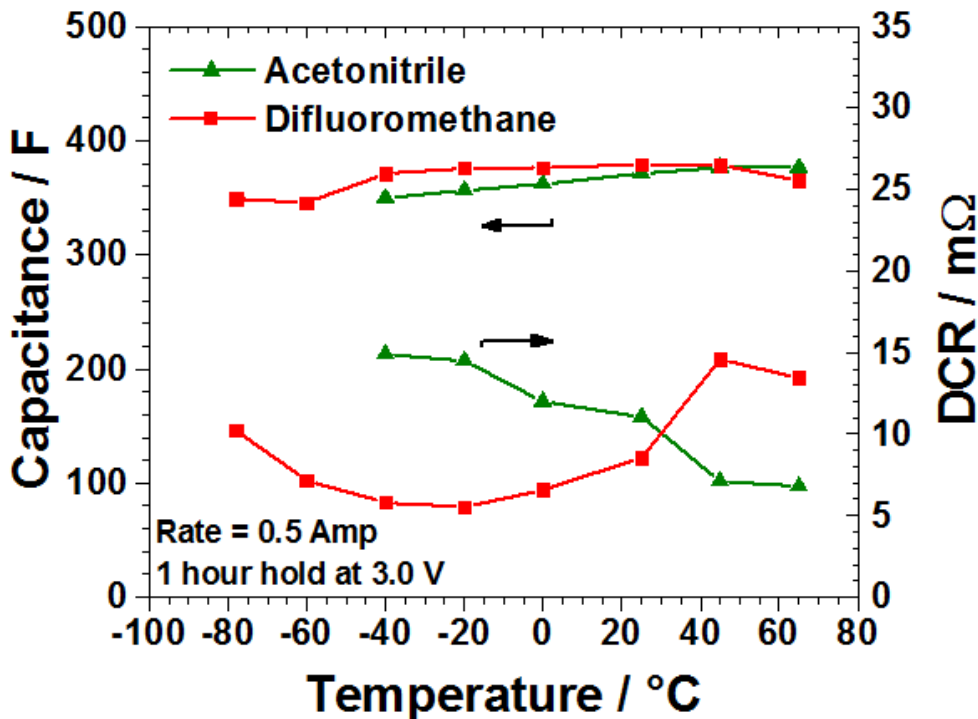
# Liquefied Gas Electrolyte



**Exceptionally high electrolytic conductivity from -60 to +80 °C**

**Excellent electrochemical stability**

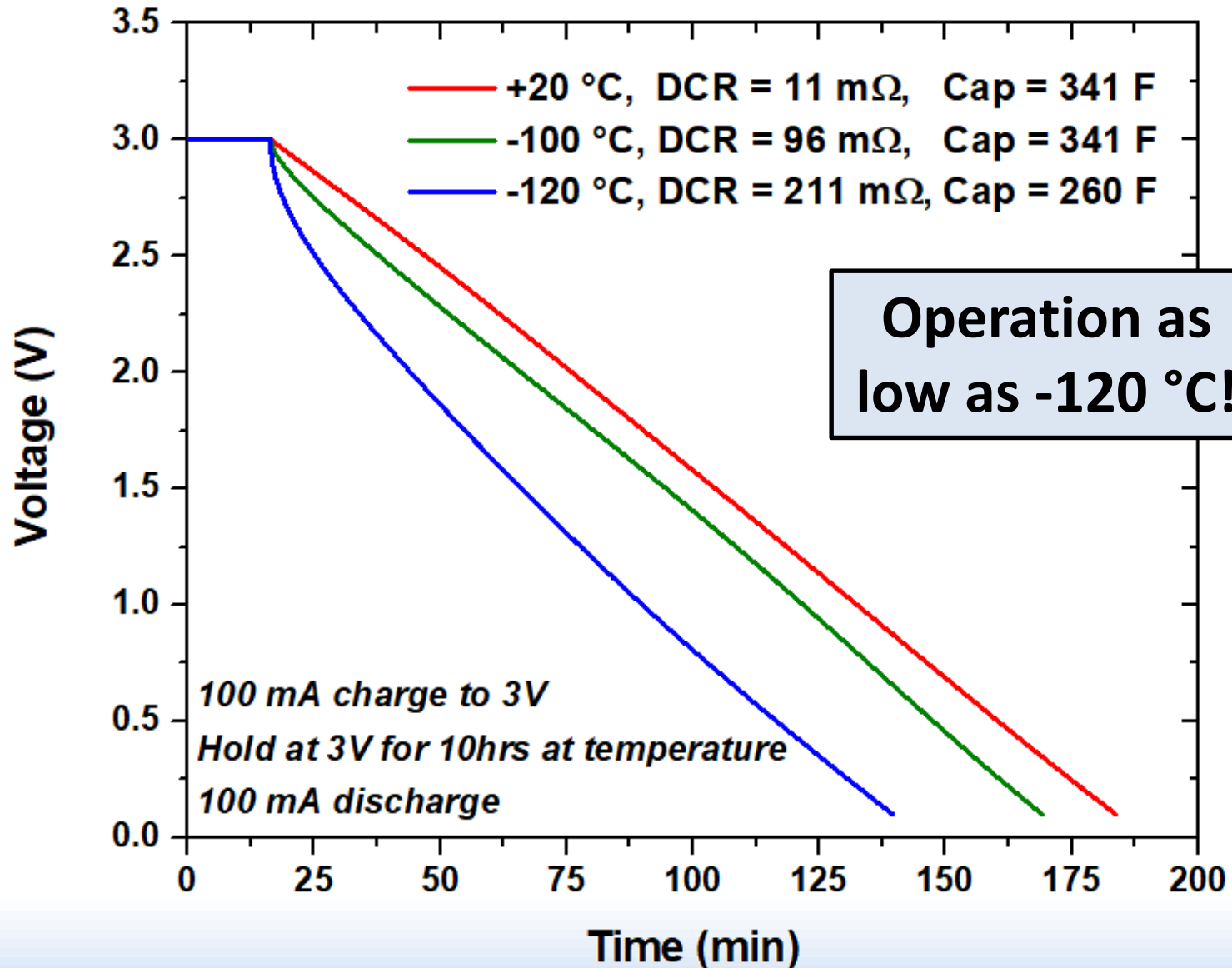
# Electrochemical Capacitor



1M TEABF<sub>4</sub> in Acetonitrile, 0.5 M TEABF<sub>4</sub> in Difluoromethane

- Stable at increased voltages → 23% Increase in energy density
- Demonstrated over wide temperature window -80 to +65 °C
- Low-Flammability & Non-Toxic Electrolyte
- Temperature performance verified by National Renewable Energy Lab (NREL)

# Electrochemical Capacitor

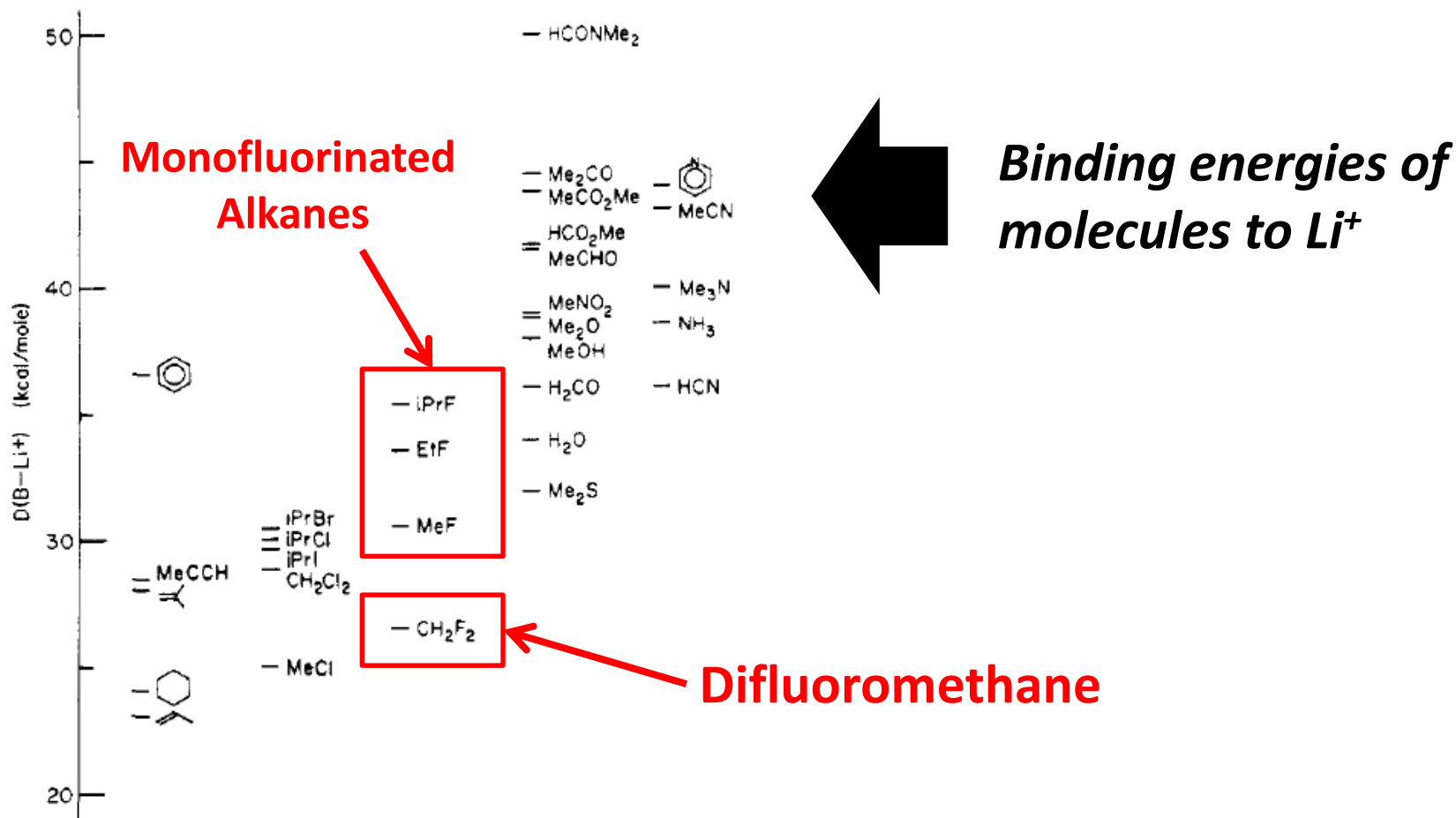


Difluoromethane is an *excellent* solvent for electrochemical capacitors.

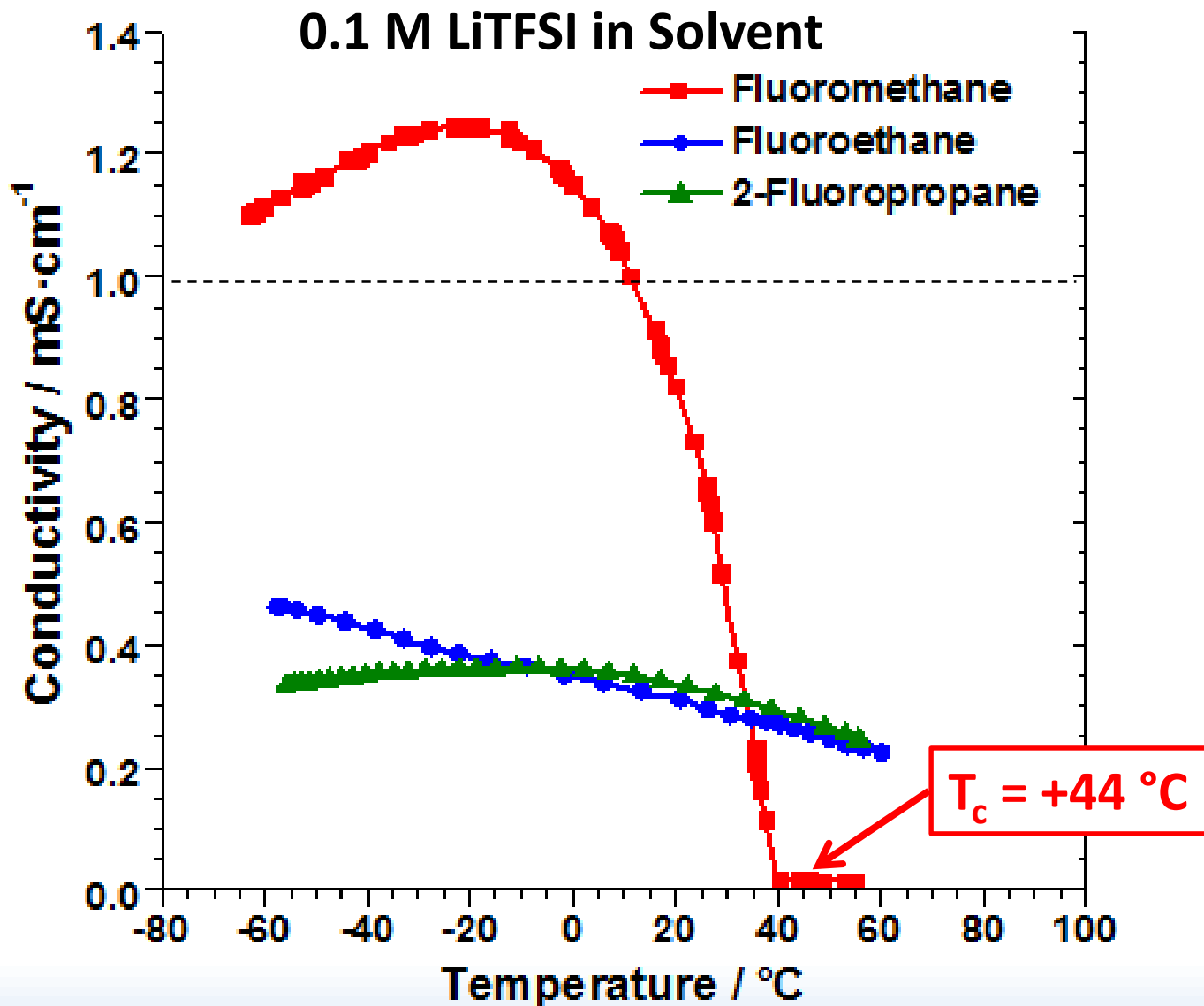
**Can we solubilize Li salts for batteries as well???**

# Lithium Liquefied Gas Electrolyte

## Intrinsic Acid-Base Properties of Molecules. Binding Energies of $\text{Li}^+$ to $\pi$ - and $n$ -Donor Bases





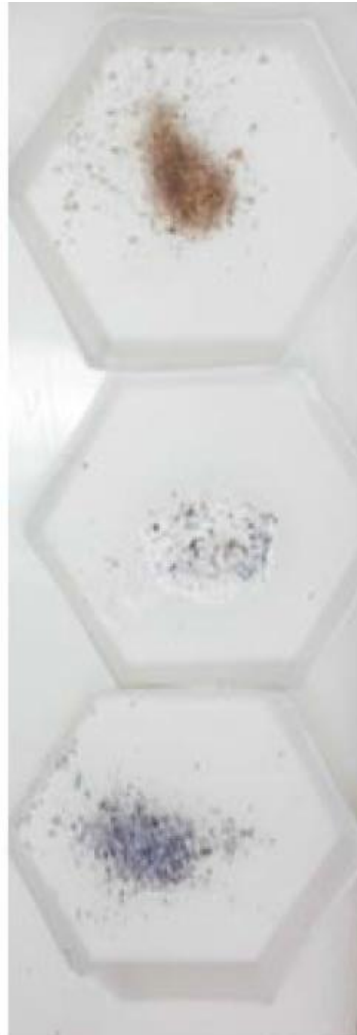


# Lithium Liquefied Gas Electrolyte

## Lithium Metal Soak Test

### **Fluoromethane**

Decomposed after **~20 days**



All solvents decomposed Li metal into LiF and Alkyl Lithium components...

### **Fluoroethane**

Decomposed after **~2 hrs**

### **Fluoropropane**

Decomposed after **~3 hrs**

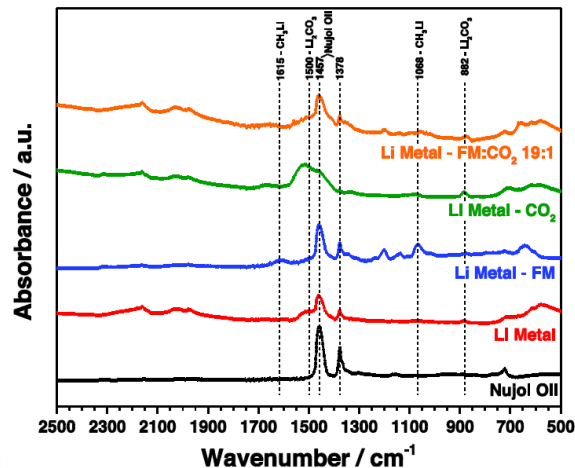
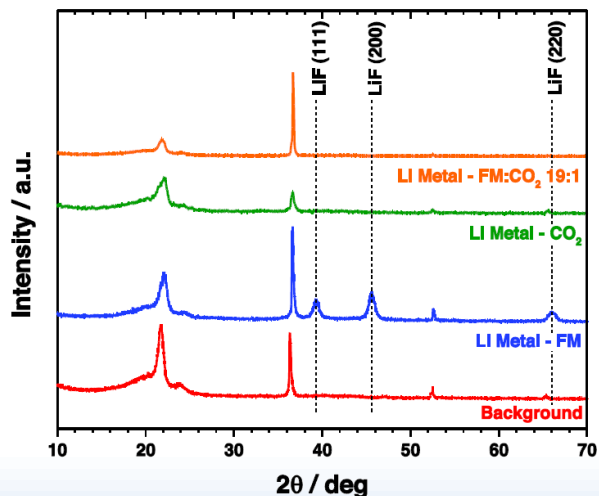
Can we stabilize  
Li Metal to run  
electrochemical tests??

# Lithium Liquefied Gas Electrolyte

*Li Metal Soaked in  
Fluoromethane*

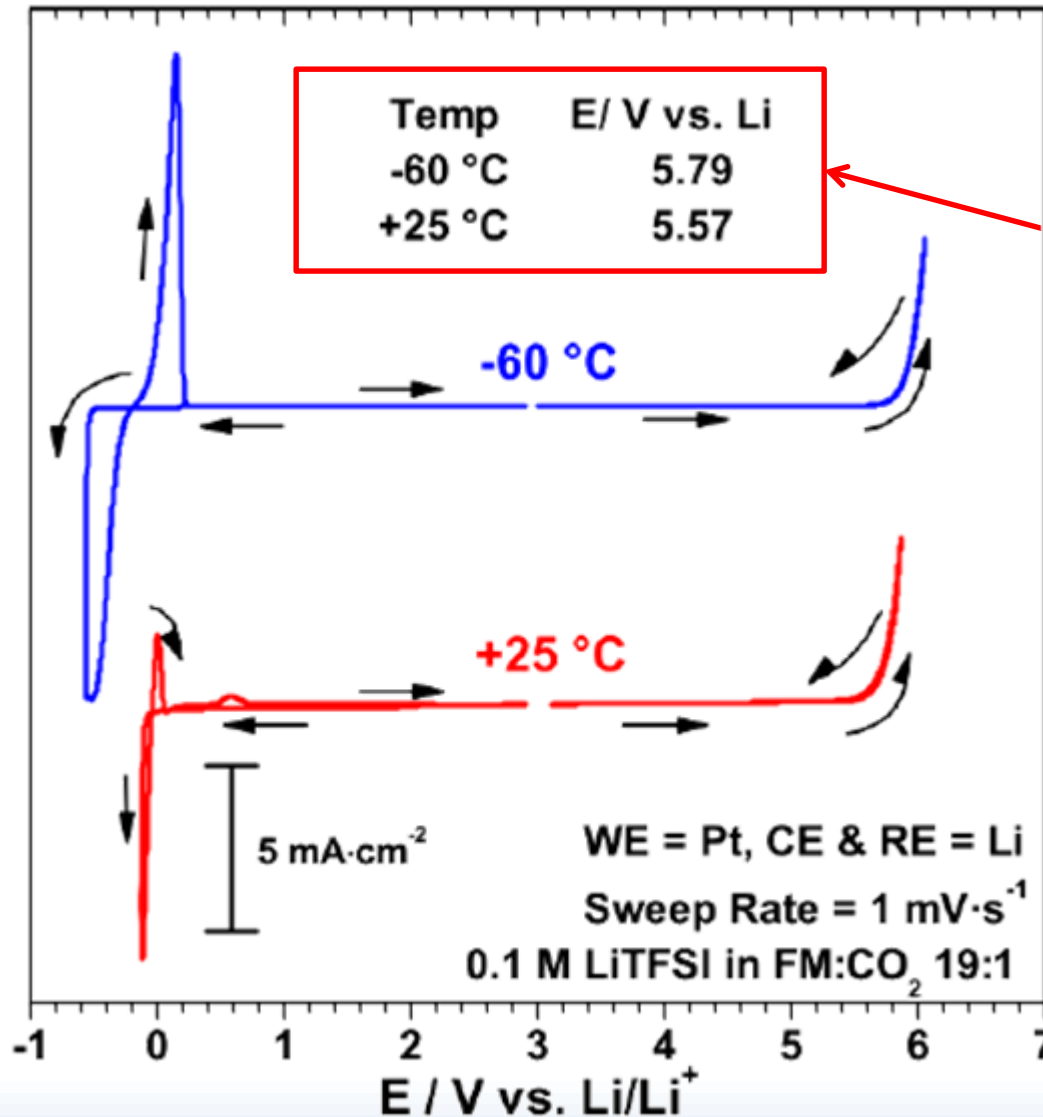


*Li Metal Soaked in  
Fluoromethane : Carbon Dioxide 19:1*



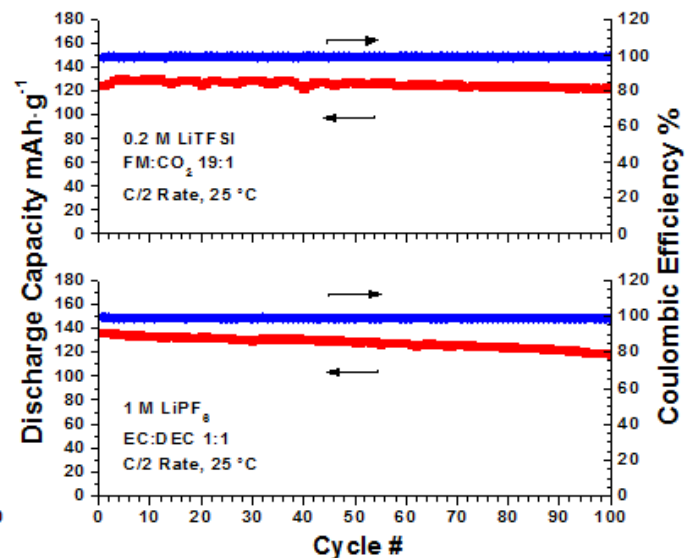
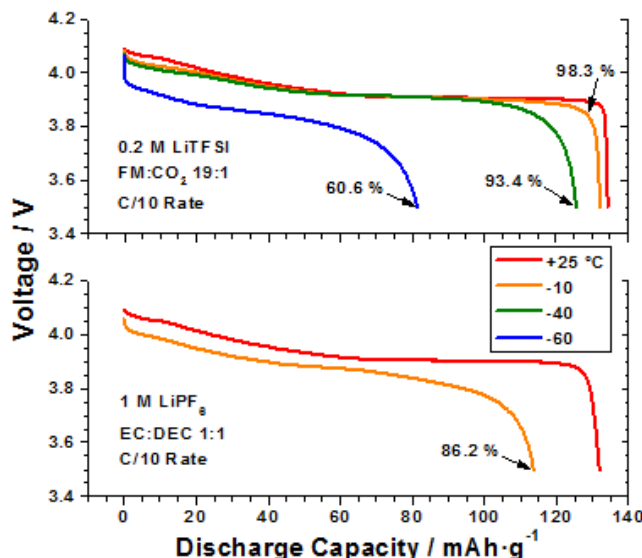
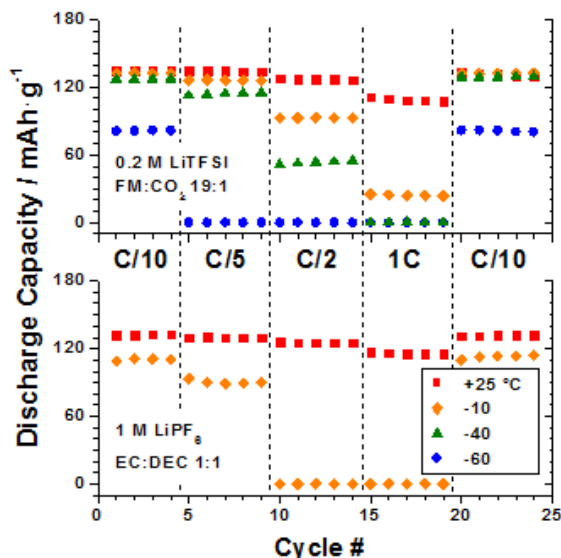
**CO<sub>2</sub> is miscible in  
CH<sub>3</sub>F and stabilizes  
Li metal surface via  
Li<sub>2</sub>CO<sub>3</sub> formation**

# Lithium Liquefied Gas Electrolyte



Very high  
oxidation  
potential

## Top Panels: Liquefied Gas Electrolyte (0.2 M LiTFSI in FM:CO<sub>2</sub> 19:1)

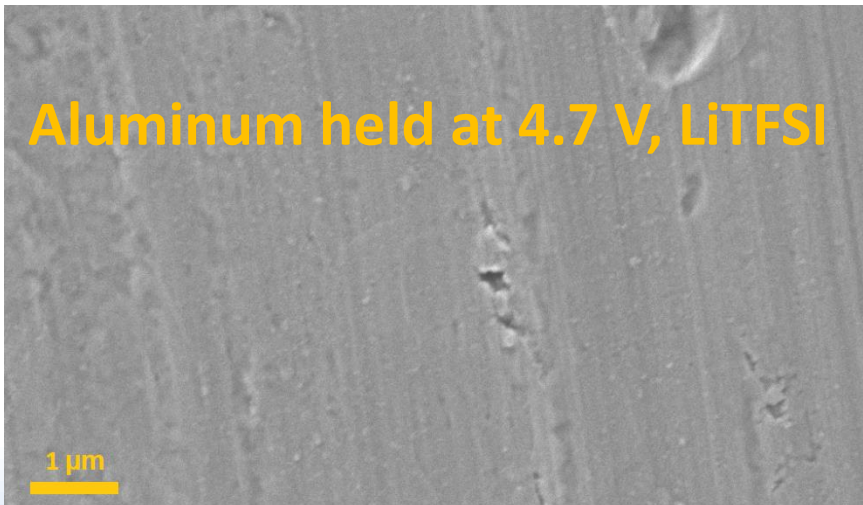
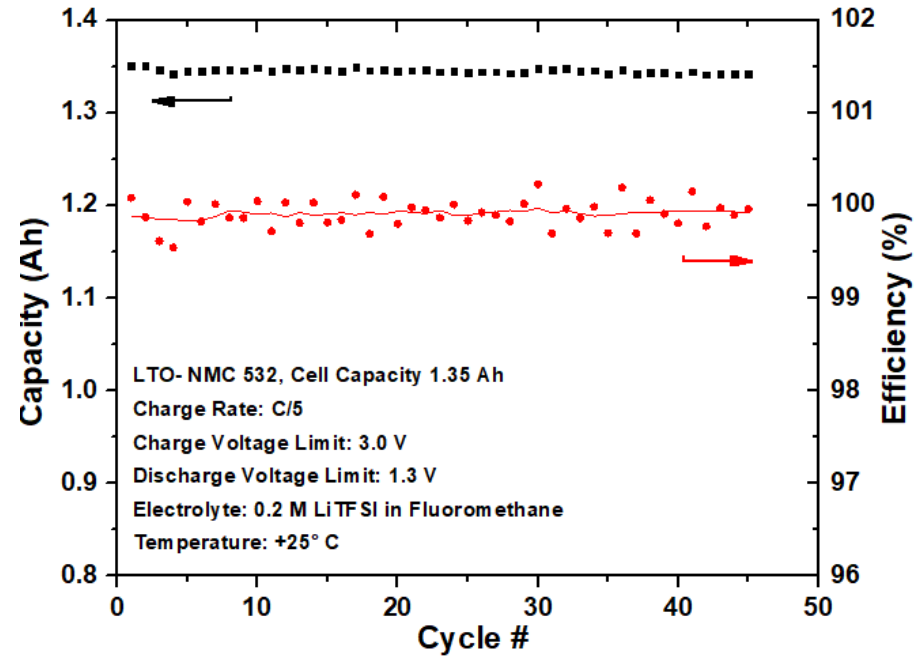
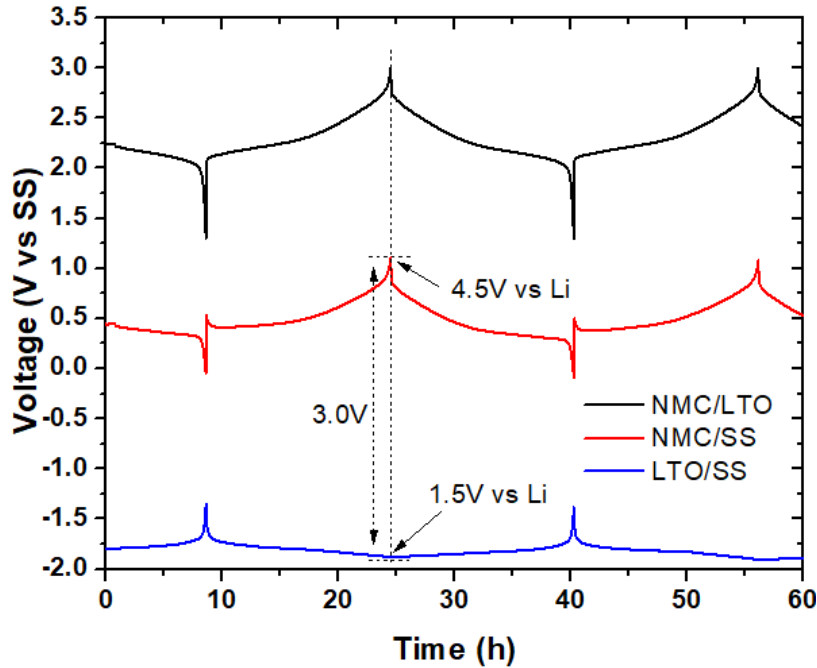


Loading  
~0.9 mAh·cm<sup>-2</sup>

## Bottom Panels: Conventional Liquid Electrolyte (1 M LiPF<sub>6</sub> in EC:DEC 1:1)

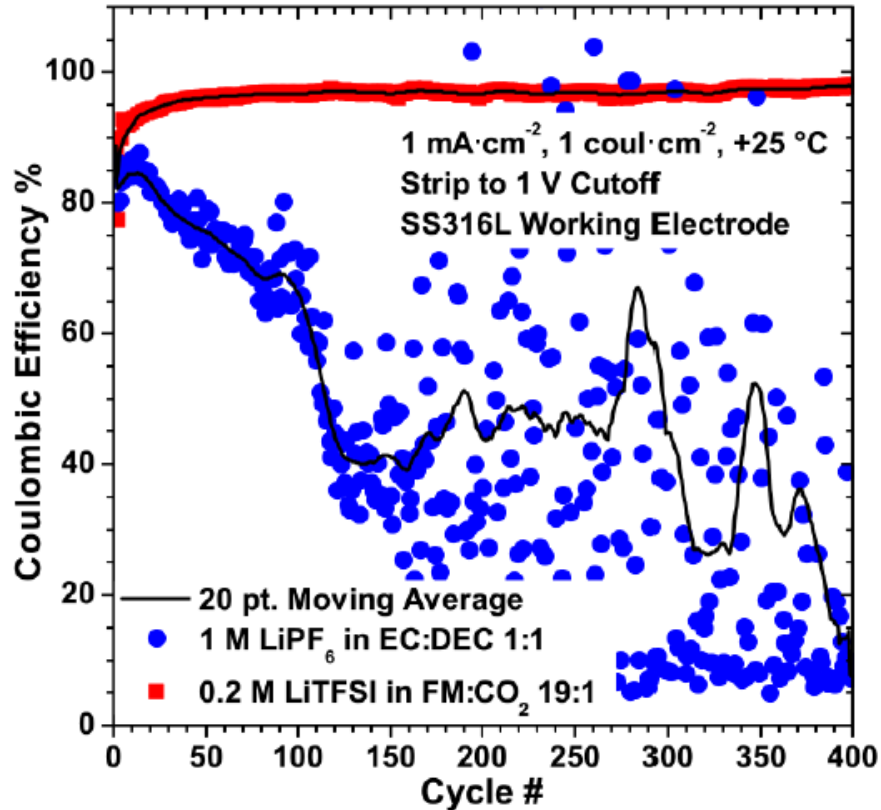
- Stable with 4-V LiCoO<sub>2</sub> cathode
- Excellent low temperature performance down to -60 °C
- Temperature performance verified by National Renewable Energy Lab (NREL)

# NMC Cathode

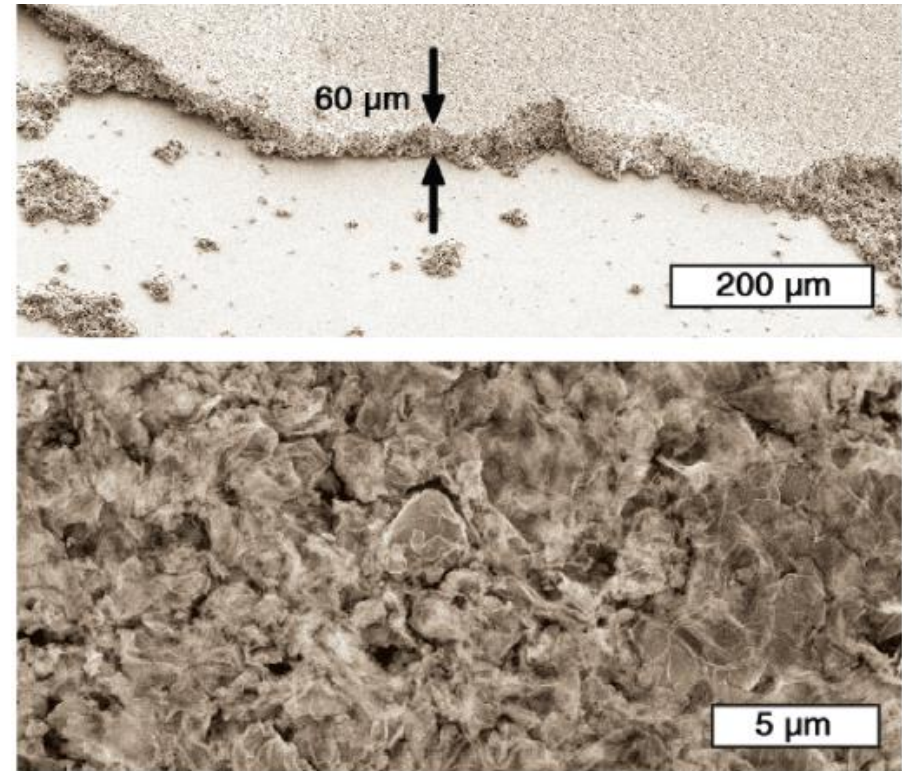


**~99.9% efficiency on 4.5 V NMC**  
**No aluminum etching, even with**  
**LiTFSI (protective  $AlF_3$  layer?)**

## Li Plating/Stripping Efficiency

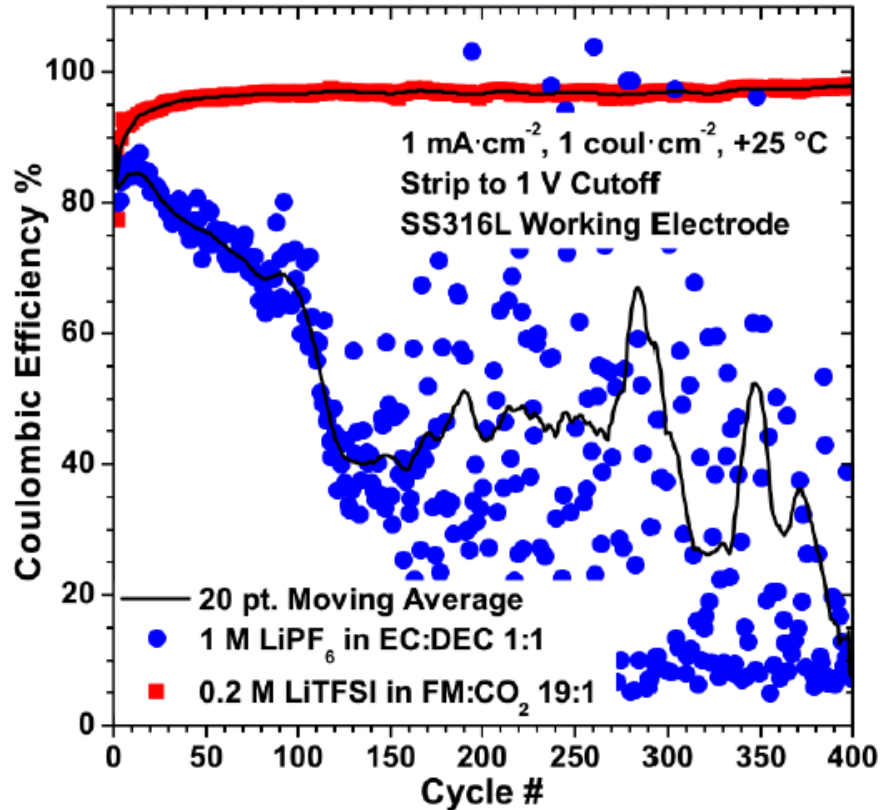


## Stainless W.E. After 400 Cycles



- ~97.5% stable efficiency, among highest reported
- Dendrite free surface

## Li Plating/Stripping Efficiency



### Factors common to improved Li efficiency

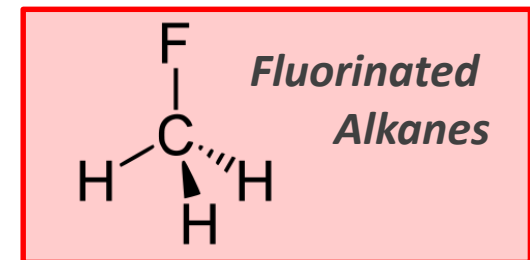
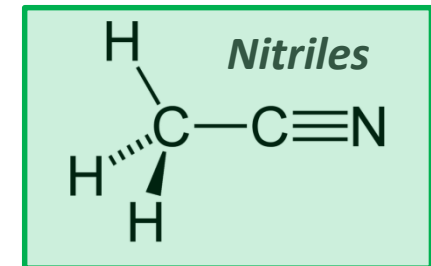
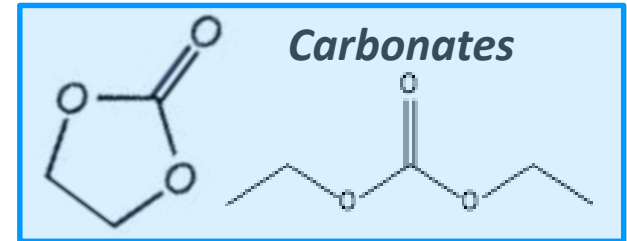
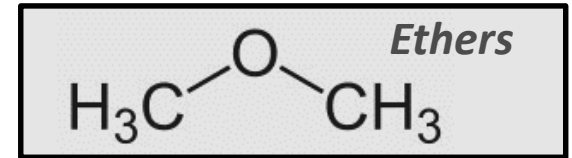
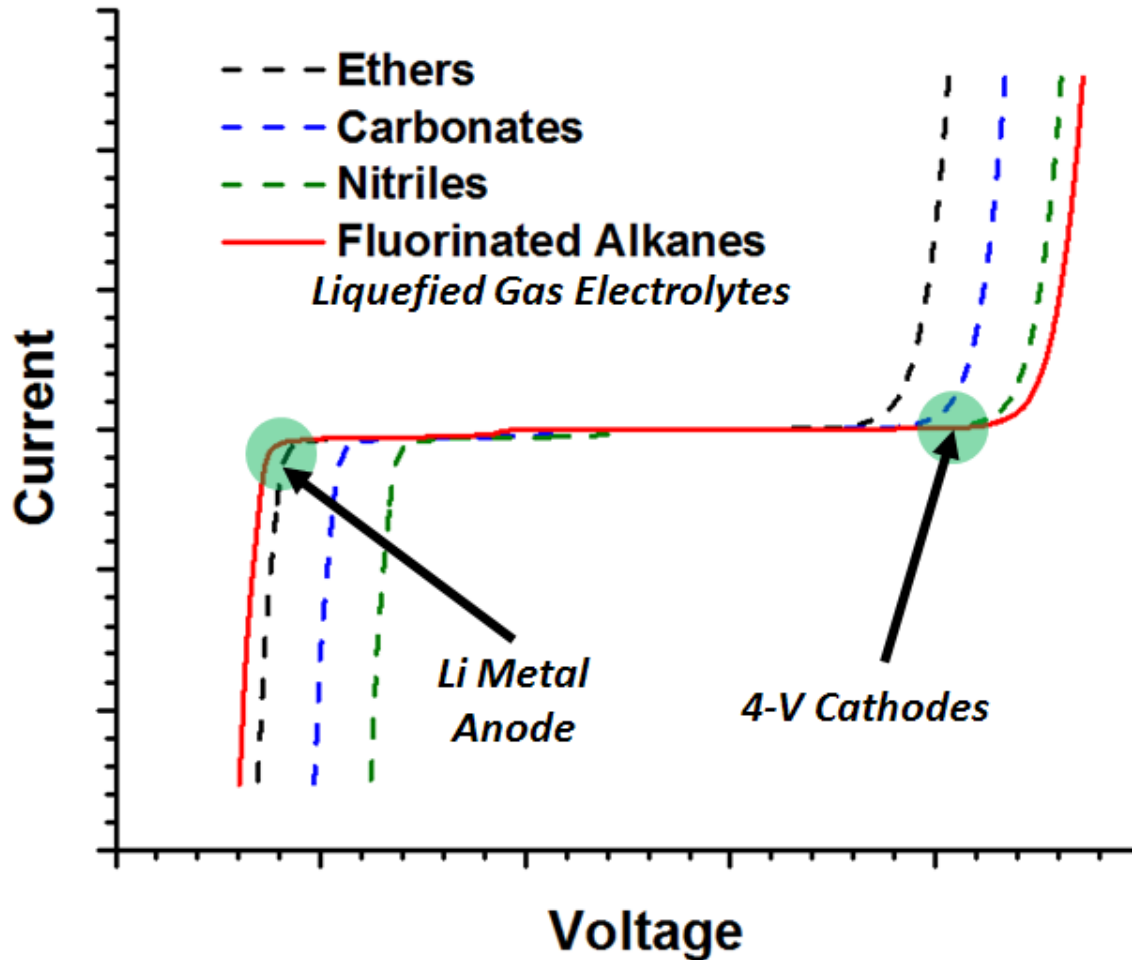
- Low solvent viscosity<sup>1</sup>
- High stack pressure<sup>2</sup>
- LiF in SEI<sup>3</sup>

**Fluoromethane has all of these!!**

1. Park, Min Sik, et al., Scientific reports 4 (2014): 3815.  
2. J. Yamaki, et. al., Journal of The Electrochemical Society 141.3 (1994): 611-614.  
3. L. A. Archer, et. al., Nature materials 13.10 (2014): 961-969.  
Rustomji et al., Science 356, 1351 (2017)

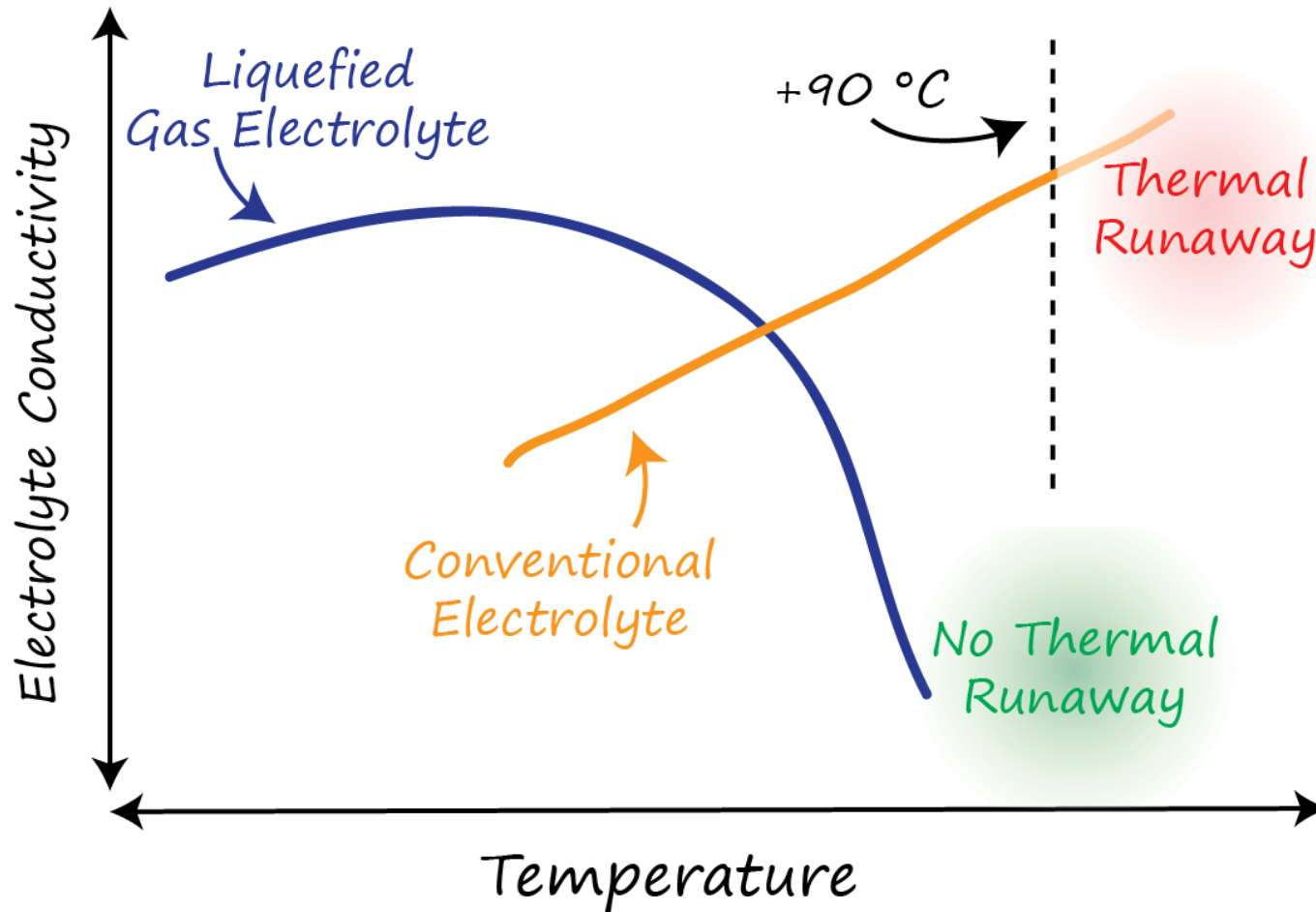


# NextGen Lithium Electrolyte

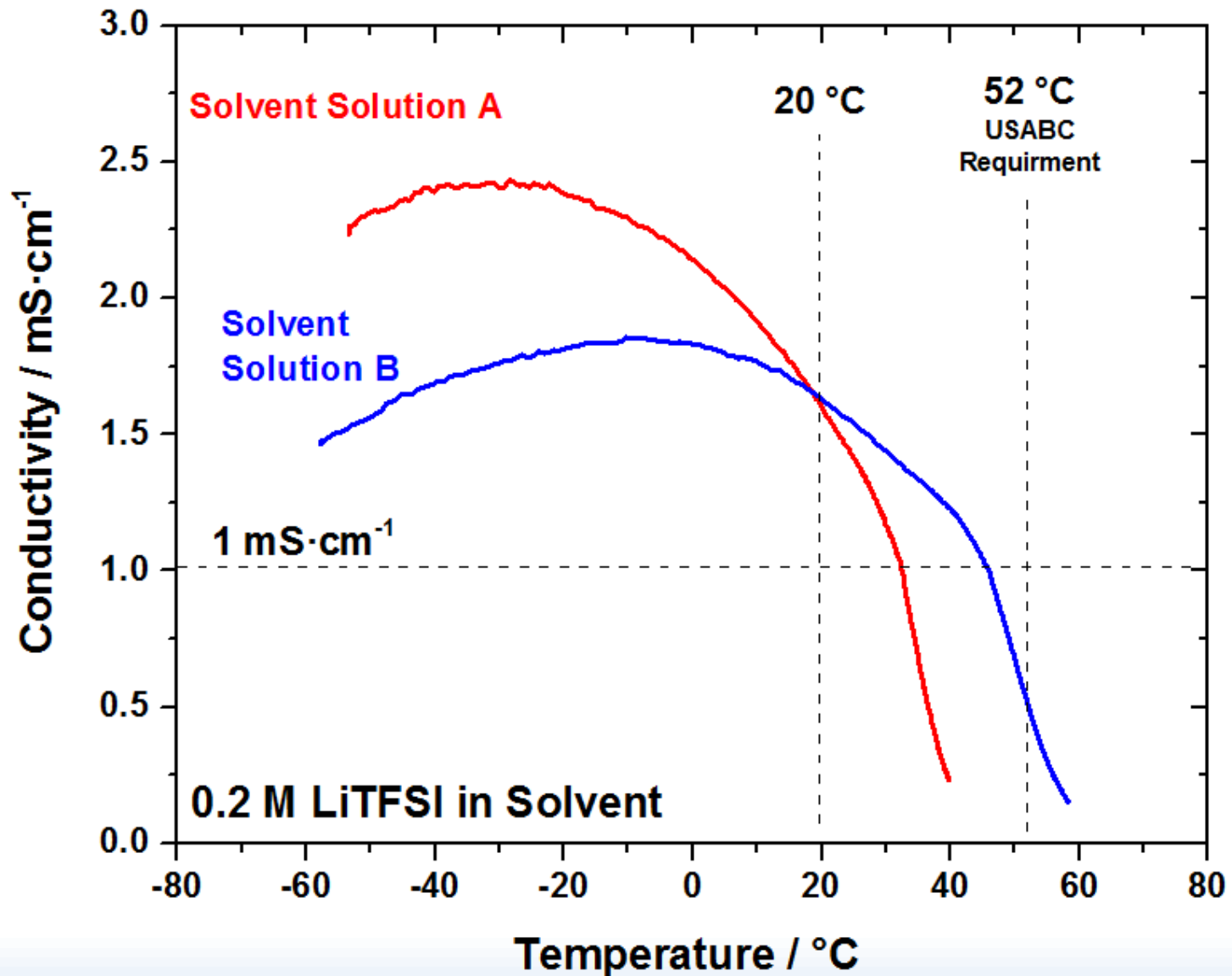


**First electrolyte demonstrated to be compatible with lithium metal and 4-V cathodes.**

# Liquefied Gas - Safety



**Can we engineer a custom shut-down temperature by modifying super-critical point??**



# *Liquefied Gas - Safety*

**Cell is punctured and electrodes are shorted.**

***Conventional Liquid Electrolyte***

*Electrolyte remains in the cell*

*High ion transfer between shorted electrodes heats cell*

***Thermal Runaway***

***Liquefied Gas Electrolyte***

*Electrolyte gas solvent may rapidly escape through cell's punctured hole*

*No ion transfer between electrodes*

***No Thermal Runaway***

**With no organics in SEI, would there even be thermal runaway even if exposed to high temperatures?**

## A breakthrough in electrolyte chemistry that offers...

### Lithium Battery

- Ultra-low temperature operation down to  $-60\text{ }^{\circ}\text{C}$
- Non-toxic solvent
- Increased safety through mitigation of thermal runaway
- Increase in energy density
  - Li Metal anode
  - 4.5 V NMC Cathode

### Electrochemical Capacitor

- 3.0 V Operation
- Temperature down to  $-120\text{ }^{\circ}\text{C}$
- Low flammable electrolyte
- Non-toxic solvent

